

TECHNICAL MANUAL

OPERATOR'S, ORGANIZATION
DIRECT SUPPORT AND GENERAL SUPPORT
MAINTENANCE MANUAL
INCLUDING REPAIR PARTS AND SPECIAL TOOLS LISTS

METER, MODULATION
ME-57A/U

(NSN 6625-00-432-7312)

HEADQUARTERS, DEPARTMENT OF THE ARMY

30 MAY 1975

WARNING

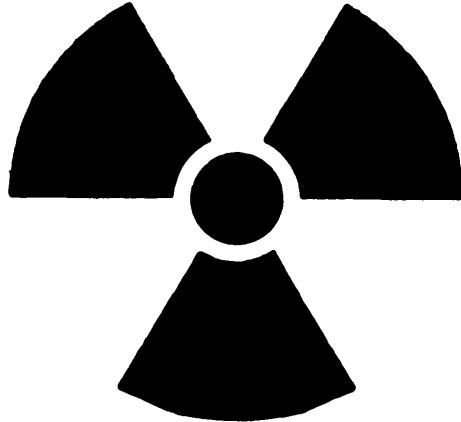
Be careful when working on the 115- or 230-volt ac line connections and the B + supply circuits. Serious injury or death may result from contact with these voltages.

CAUTION

Insure the DEVIATION RANGE-KC switch is in the 1000 TUNE position before energizing the equipment or damage to the DEVIATION meter may result .

WARNING

DON'T TAKE CHANCES!



STD-RW-2

CO 60

Tube type 5651 WA used in this test set contains radioactive material. This tube is potentially hazardous when broken; see qualified medical personnel and the Safety Director if you are exposed to or cut by broken tubes. Be extremely careful when replacing these tubes (para 4-13) and follow the safety procedures in their handling, storage, and disposal.

Never place radioactive tubes in your pocket.

Use extreme care not to break radioactive tubes while handling them.

Never remove radioactive tubes from cartons until ready to use them.

TECHNICAL MANUAL

No. 11-6625-2629-14&P

HEADQUARTERS
 DEPARTMENT OF THE ARMY
 WASHINGTON, D.C., 30 May 1975

**OPERATOR'S, ORGANIZATIONAL, DIRECT SUPPORT,
 AND GENERAL SUPPORT MAINTENANCE MANUAL
 INCLUDING REPAIR PARTS AND SPECIAL TOOLS LISTS**

METER, MODULATION ME-57A/U

(NSN 6625-00-432-7312)

Current as of 10 April 1975

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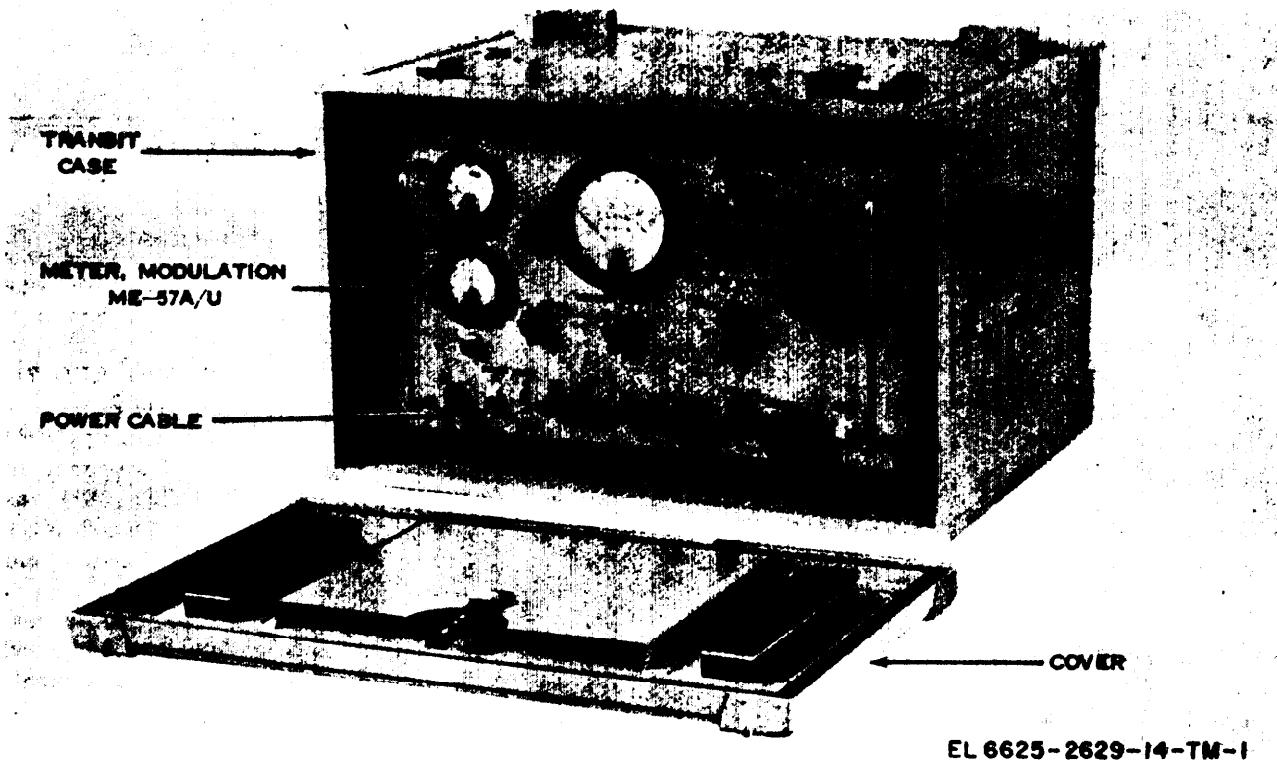


Figure 1-1. Meter, Modulation ME-57A/U

CHAPTER 1

INTRODUCTION

Section I. GENERAL

1-1. Scope

a. This manual describes Meter, Modulation ME-57A/U (fig. 1-1) and provides instructions for operation, organizational maintenance, direct support (DS) maintenance, and general support (GS) maintenance. Instructions are provided for the operator and the organizational repairman for installation, operation, preventive maintenance and replacement of parts available at organizational maintenance. Circuit functioning is included for general support maintenance, together with instructions appropriate to that category of maintenance for troubleshooting, testing, adjusting, aligning and repairing the equipment and replacing maintenance parts. There are no maintenance functions for the ME-57A/U assigned to the direct support level.

b. Throughout this manual, Meter, Modulation ME-57A/U will be referred to as the modulation meter. Specific meters within the equipment are referred to by the associated front panel markrngs.

c. Appendixes B and C are current as of 10 April 1975.

1-2. Indexes of Equipment Publications

a. DA Pam 310-4. Refer to the latest issue of DA Pam 310-4 to determine whether there are new additions, changes, or additional publications pertaining to the equipment.

b. DA Pam 910-7. Refer to DA Pam 310-7 to determine whether there are modification work orders (MWO's) pertaining to the equipment.

1-3. Forms and Records

a. *Reports of Maintenance and Unsatisfactory Equipment.* Maintenance forms, records, and reports which are to be used by maintenance personnel at all maintenance levels are listed in and prescribed by TM 38-750.

b. *Report of Packaging and Handling Deficiencies.* Fill out and forward DD Form 6 (Packaging Improvement Report) as prescribed in AR 700-58/NAVSUPINST 4030.29/AFR 71-13/MCO P4030.29A, and DSAR 4145.8.

c. *Discrepancy in Shipment Report (DISREP) (SF 361).* Fill out and forward Discrepancy in Shipment Report (DISREP) (SF 361) as prescribed in AR 55-38/NAVSUPINST 4610.33A/AFM 75-18/MCO P4610.19B, and DSAR 4500.15.

d. *Administrative Storage.* For procedures, forms and records, and inspections required during administrative storage of this equipment, refer to TM 740-90-1.

1-4. Destruction of Army Materiel

Appropriate procedures for destruction of Army materiel to prevent enemy use and the circumstances surrounding said destruction are covered in TM 750-244-3.

1-5. Reporting of Equipment Publication Improvements

The reporting of errors, omissions, and recommendations for improving this publication by the individual user is encouraged. Reports should be submitted on DA Form 2028 (Recommended Changes to Publications and Blank Forms) and forwarded direct to Commander, US Army Electronics Command, ATTN: AMSEL-MA-Q, Fort Monmouth, NJ 07703.

1-6. Calibration

Pertinent publications on calibration of this equipment shall be referenced. Refer to DA Pam 310-4.

Section II DESCRIPTION AND DATA

1-7. Purpose and Use

The modulation meter determines the accuracy of frequency deviation calibrations of frequency

modulated (fro) signal generators and fm transmitters. The equipment rapidly measures deviation over a range from 0 to 1,000 kiloHertz

(kHz) at radio frequencies (rf) from 20 to 1,000 megaHertz (MHz). The modulation frequency may be from 50 to 70,000 Hertz (Hz). The equipment operates on either 115 or 230 volts alternating current (at), \pm 10 percent, 50 to 420 Hz.

1-8. Description

The modulation meter (see fig. 1-1) consists of a panel-chassis assembly with a removable louvered dust cover. The dust cover is attached to the chassis with four captive screws at the rear. The equipment may be rack mounted in a standard 19-inch-wide equipment rack. All operating controls and connections are located on the front panel. The power cord is permanently attached to the chassis and a plug storage receptacle is provided at the lower right side of the front panel. The modulation meter is shipped in a metal transit case. The lid for the transit case has compartments for the running spares.

1-9. Differences Between Models

The modualtion meter described in this technical manual was manufactured under type designation ME-57A/U. Previously manufactured units were designated ME-57/U. These units are similar in appearance, function, and technical capability. As a very brief synopsis of physical and electrical differences: ME-57A/U employs an integrated circuit in place of four if. amplifiers of the ME-57/U; ME-57A/U employs improved tube types; ME-57A/U incorporates all field modifications applicable to the ME-57/U; and the ME-57A/U includes circuit changes to accommodate the integrated circuit and other minor circuit improvements. Technical data for ME-57/U is covered in TM 11-6625-400-12 and TM 11-6625-400-35.

1-10. System Application

The modulation meter may be used as a portable test equipment for general use or may be permanently mounted in an equipment rack with a transmitter to provide a constant check of the performance of that transmitter.

1-11. Tabulated Data

| | |
|-------------------------------|-----------------|
| Number of tubes | 13 |
| Number of integrated circuits | 1 |
| Frequency, rf: | |
| Band A | 20 to 55 MHz. |
| Band B | 55 to 120 MHz. |
| Band C | 120 to 250 MHz. |

| | |
|----------------------|---|
| Band D | 250 to 500 MHz. |
| Band E | 500 to 1,000 MHz. |
| If | 12 MHz |
| Deviation, | 20, 50, 100, 300, 1,000 kHz. full-wale |

| Deviation range | Modulating frequency | |
|-------------------|----------------------|---------------|
| | 20 to 50,000 Hz | 20 to 70 kHz |
| 0 . . . 20 kHz | ± 0.75 kHz | ± 1.5 kHz |
| 0 . . . 50 kHz | ± 2.0 kHz | ± 4.0 kHz |
| 0 . . . 100 kHz | ± 5.0 kHz | ± 10 kHz |
| 0 . . . 300 kHz | ± 15.0 kHz | ± 30 kHz |
| 0 . . . 1,000 kHz | ± 100 kHz | ± 100 kHz |

| | |
|------------------------------|--|
| Modulating frequencies . . . | 50 to 20,000 Hz, with carrier frequencies of 20 to 100 MHz, 250 to 70,000 Hz, with carrier frequencies of 100 to 1,000 MHz |
| Input sensitivity | 0.005 volt required for limiting |
| Input impedance | 50 ohms |
| Voltage standing | Less than 1.3 to lower the wave ratio of 20 to 1,000 MHz |
| Carrier shift | 10% of indicated value accuracy |
| Amplitude modulation . . . | Operation with amplitude modulation of 50% is not affected |
| Stability | Local oscillator drift does not exceed 200 cps after 30-minute warmup |
| Audio output | 1 volt ac rms corresponding to 40 kHz deviation on the 0.50 kHz deviation range |
| Audio distortion | Harmonic distortion does not exceed 0.5 percent up to 900-kHz deviation |
| Noise and hum.... . . . | 63 dB below 1 volt at 40-kHz deviation |
| Power input | 115 or 230 volts (10), 50 to 420 Hz |
| Power consumption | 140 watts |
| Weight | 57 lb |
| Environment | |
| Temperature | |
| Operating | -4°F to +125°F (-20°C to +51.6°C) |
| Storage | -65°F to +160°F (-54°C to +73°C) |
| Humidity | To 95% (non-conducting) |

1-14. Items Comprising An Operable Equipment

The ME-57A/U is a self-contained test set. The modulation meter measures approximately 19 inches wide, 10% inches high, and 14½ inches deep. The modulation meter is provided with a transit case that measures approximately 22 Ys inches wide, 14 Y: inches deep, 16-3/8 inches high, and weighs approximately 18 pounds (75 pounds with modulation meter contained inside).

CHAPTER 2

SERVICE UPON RECEIPT AND INSTALLATION

Section I. SERVICE UPON RECEIPT OF MATERIAL

2-1. Siting

The modulation meter is an item of portable (or rack mountable) test equipment. It is not intended for outdoor locations unless protected from sun, rain, etc, or under environmental conditions hostile to human habitation. Normal operation can be expected with ambient temperatures and humidity levels as indicated in paragraph 1-1.

2-2. Unpacking

a. *Packaging Data*. When packed for shipment, the modulation meter is placed in a waterproof carton and packed in a wooden packing case. A typical packing case and its contents are shown in figure 2-1.

b. *Removing Contents (Wooden Packing Case)*. Perform all of the procedures in (1) through (5) below when unpacking an equipment in a wooden packing case.

- (1) Cut and fold back the metal straps.

CAUTION

Do not attempt to pry off the sides; this may damage the equipment.

(2) Remove the nails from the cover and one side of the wooden packing case with a nailpuller. Remove the cover and one side.

(3) Open the moistureproof barrier that covers the outer corrugated carton. Remove the carton.

(4) Open the outer corrugated carton and the moisture-vaporproof barrier within the carton. Remove the inner corrugated carton.

(5) Open the inner corrugated carton and remove the instrument.

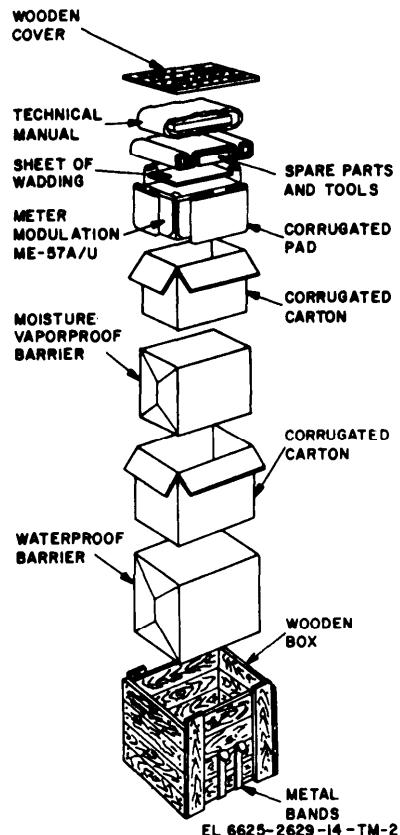


Figure 2-1. Typical packaging.

2-3. Checking Unpacked Equipment

a. Inspect the equipment for damage incurred during shipment. If the equipment has been

damaged, report the damage on DD Form 6 (para 1-3).

b. Check the equipment against packing slip to see if the shipment is complete. Report all discrepancies in accordance with the instructions of TM 38-750. The equipment should be placed in service even though a minor assembly or part that does not affect proper functioning is missing.

c. Check to see whether the equipment has been modified. (Equipment which has been modified will have the MWO number on the front panel, near the nomenclature plate.) Check also to see whether all currently applicable MWO's have been applied. (Current MWO's applicable to the equipment are listed in DA Pam 310-7.)

Section II. INSTALLATION INSTRUCTIONS

2-4. Assembly and Installation

a. The modulation meter is fully assembled when shipped. It may be used as a free-standing test equipment on a work bench or may be mounted in a standard 19-inch relay rack.

b. To install the modulation meter in an equipment rack, proceed as follows:

(1) Refer to figure 2-2 and drill and tap the holes for eight mounting screws.

NOTES

Most equipment racks have tapped holes at regular intervals to match the slots on the modulation meter front panel.

Choose an equipment rack location that

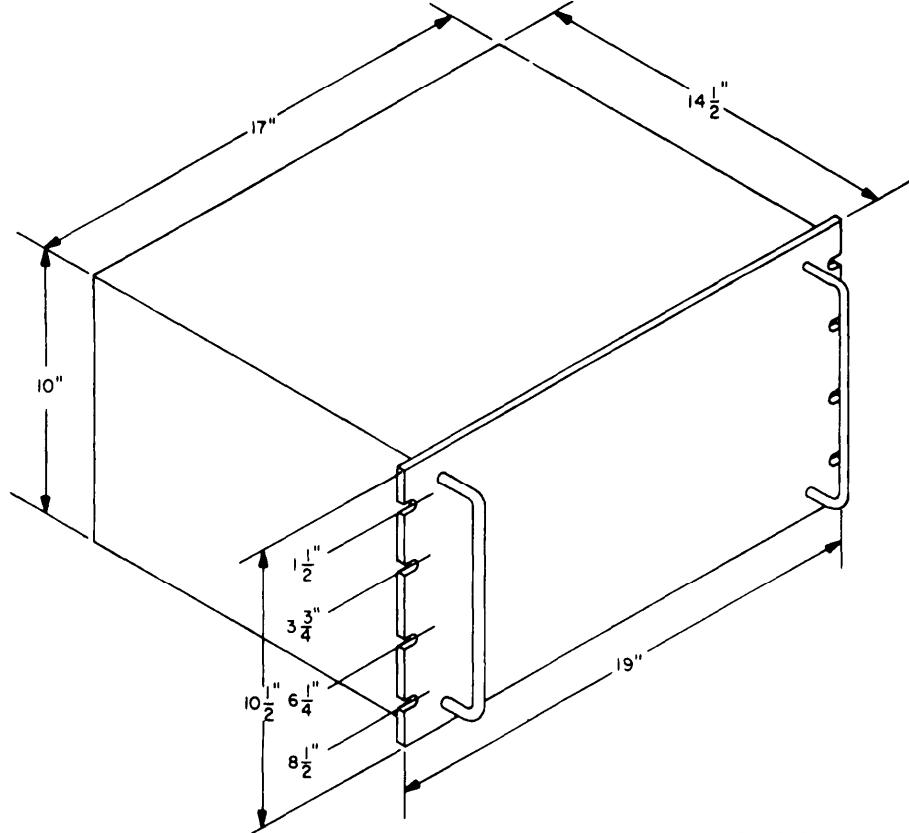
has sufficient ventilation and is not subject to excessive heat from other equipment in the rack.

(2) Mount the modulation meter using all eight screw-slot locations.

(3) Locate a power receptacle convenient to the modulation meter.

(4) Set the modulation meter line voltage selection switch to match the available power (para 3-3).

(5) Insert the modulation meter power plug into the receptacle and perform the operator's checkout procedure (para 4-9).



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2-5. Interconnections

No cable connections are necessary for operation of the modulation meter except the primary power

plug, an indicator or earphones at the AUDIO OUTPUT binding posts (if desired), and an rf input cable to the INPUT jack (para 3-4).

CHAPTER 3

OPERATING INSTRUCTIONS

Section I. CONTROLS AND INSTRUMENTS

3-1. Damage from Improper Settings

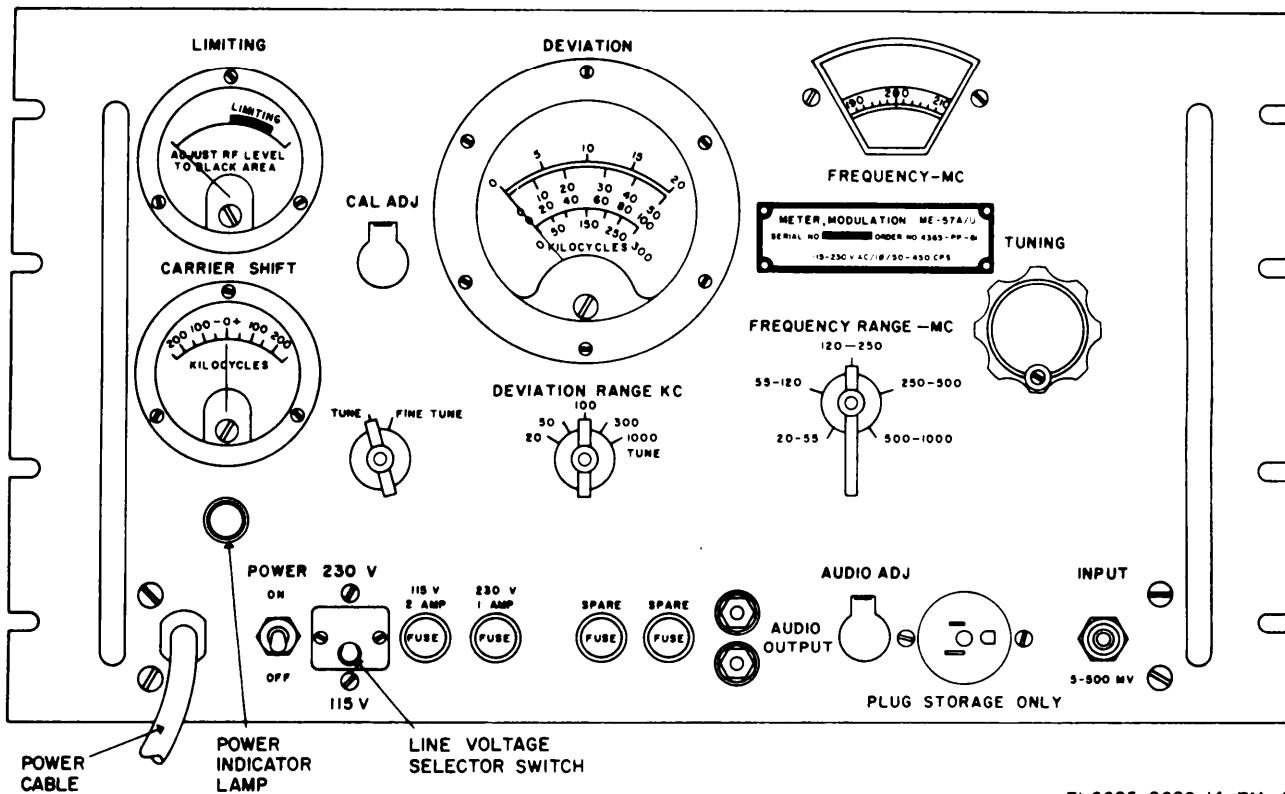
The DEVIATION RANGE KC switch must be in the 1000 TUNE position before energizing the equipment. Failure to do so could result in damage to the DEVIATION meter.

3-2. Operator's Controls

The controls and indicators for the modulation meter are on the front panel; their functions are described in the following chart and their locations shown in figure 3-1.

Table 3-1. Controls and Indicators

| <i>Control, indicator, or connector</i> | <i>Function</i> |
|---|---|
| POWER- switch | Turns modulation meter on or off. |
| Line voltage selector switch | Permits operation from either 115 or 230 volts ac. |
| Power indicator lamp | Lights when POWER switch is at ON position. |
| CARRIER SHIFT meter | Indicates proper tuning and amount of shift of carrier frequency from resting frequency due to modulation. |
| LIMITING meter | Indicates adequate signal level when in black area. |
| TUNE-FINE TUNE switch | Selects display range for CARRIER SHIFT meter. |
| | <i>Action</i> |
| | TUNE |
| | Sets CARRIER SHIFT meter for coarse tuning of modulation meter. |
| | FINE TUNE |
| | Sets CARRIER SHIFT meter for fine tuning of modulation meter. |
| DEVIATION meter | Indicates amount of deviation of fm signal. |
| DEVIATION RANGE-KC switch | Selects one of 5 display ranges for DEVIATION meter. |
| | <i>Action</i> |
| | Switch position |
| | 20 Sets meter to read deviation to 20 kHz. |
| | 50 Sets meter to read deviation to 50 kHz. |
| | 100 Sets meter to read deviation to 100 kHz. |
| | 300 Sets meter to read deviation to 300 kHz. |
| | 1000 TUNE Sets meter to read deviation to 1000 kHz. |
| FREQUENCY MC dial | Calibrated to indicate carrier resting frequency of signal input in megaHertz. |
| FREQUENCY RANGE-MC switch | Selects one of 5 tuned circuits for local oscillator. |
| | <i>Action</i> |
| | Switch position |
| | 20-65 Provides tuning of modulation meter, with use of TUNING knob, between 20 and 55 MHz. |
| | 55-120 Provides tuning of modulation meter, with use of TUNING knob, between 55 and 120 MHz. |
| | 120-250 Provides tuning of modulation meter, with use of TUNING knob, between 120 and 250 MHz. |
| | 250-500 Provides tuning of modulation meter, with use of TUNING knobs, between 250 and 500 MHz. |
| | 500-1000 Provides tuning of modulation meter, with use of TUNING knob, between 500 and 1000 MHz. |
| TUNING knob | Permits tuning of local oscillator over its entire range when used in conjunction with FREQUENCY RANGE-MC switch. |
| INPUT connector | Permits convenient coupling of signal generators and transmittal coupling coils to modulation meter. |
| AUDIO OUTPUT | Permits aural monitoring of input signal modulation and monitoring of distortion of input signal modulation when a spectrum analyzer is used. |
| AUDIO ADJ | Permits adjustment of signal level at AUDIO OUTPUT jacks. |



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Figure 3-1. Meter, Modulation ME-57A/U, controls, indicators, and connectors.

Section II. OPERATION UNDER USUAL CONDITIONS

CAUTION

Insure that the DEVIATION RANGE KC switch is in the 1000 TUNE position before energizing the equipment or damage to the DEVIATION meter may result.

3-3. Preliminary Starting Procedures and Initial Adjustments

Before power is applied to the modulation meter, perform preliminary operations listed below.

u. Check the line voltage selector switch and be sure that it is set to the correct liner voltage. Be sure that the proper fuses are in use. Use a 2-ampere fuse for 115-volt operation, and a 1-ampere fuse for 230-volt operation.

b. Plug the modulation meter into the power-source.

c. Set the TUNE-FINE TUNE switch to the TUNE position.

d. Set the DEVIATION RANGE KC switch to the 1000 TUNE range.

e. Set the FREQUENCY RANGE MC switch

to the range containing the input signal frequency.

f. Set the FREQUENCY MC dial to the approximate frequency of the expected signal; use the TUNING knob.

3-4. Operating Procedure

NOTE

If an abnormal indication is obtained during the operating procedure, refer to the troubleshooting chart Table 4-3.

Operate the equipment as follows:

a. Check the controls to be sure that they are set as required by the preliminary starting procedure (para 3-3).

b. Set the POWER switch to the ON position and allow 30 minutes for warmup.

c. Measure deviation from either side of the resting frequency as follows:

(1) Connect an unmodulated carrier to the INPUT connector of the modulation meter.

(2) Rotate the TUNING knob until the CARRIER SHIFT meter indicates zero.

(3) Switch the TUNE-FINE TUNE switch to the FINE TUNE position.

(4) Rotate the TUNING knob until the CARRIER SHIFT meter again indicates zero. The FREQUENCY-MC dial now indicates the carrier resting frequency of the input signal.

NOTE

If necessary, adjust the signal generator output or vary the coupling when measuring a transmitter.

(5) Check the LIMITING meter to be sure that it indicates in the black area.

NOTE

Usually signal generators can be connected direct to the INPUT connector if their level is relatively low. When the deviation of an fm transmitter is measured, loosely couple the output of the transmitter to the INPUT jack of the modulation meter with a pickup coil of a few turns.

(6) Apply modulation to the carrier.

(7) Rotate the DEVIATION RANGE-KC switch without pegging the meter. The DEVIATION meter now indicates the deviation of the carrier from its resting frequency due to modulation. If the 1000-TUNE position is used, multiply the 0-100 scale reading on the DEVIATION meter by 10.

(8) If my shift in the resting frequency has taken place due to the modulation, the amount of shift will be indicated on the CARRIER SHIFT meter.

(9) The AUDIO OUTPUT jacks can be used for audio monitoring of the input signal modulation. With a spectrum analyzer connected to the AUDIO OUTPUT jack, distortion of input signal modulation can be measured. The output level can be varied by adjusting the AUDIO ADJ control.

3-5. Procedure for Placing Equipment in Standby Condition

The modulation meter does not employ standby

facilities. If standby operation is necessary, set the DEVIATION RANGE KC switch to 1000 TUNE and leave the POWER switch ON.

3-6. Procedures for Shutdown

Stop the modulation meter as follows:

a. Set the DEVIATION RANGE-KC switch to the 1000 TUNE position.

b. Set the TUNE-FINE TUNE switch to the TUNE position.

c. Set the POWER switch to OFF.

3-7. Preparation for Movement

The modulation meter is provided with a transit case to contain and protect the unit and its accessories. If the modulation meter is used as a rack-mounted test equipment, proceed as follows; if used as a free-standing test equipment, disregard steps c and d

a. Disconnect any test leads (that may be connected to AOUIO OUTPUT binding posts or INPUT connector).

b. Disconnect the main power plug.

c. Remove eight screws that secure the modulation meter to the equipment rack.

CAUTION

Support the back of the modulation meter when the screws are removed; the unit weighs 57 pounds.

d. Withdraw the modulation meter from the equipment rack.

e. Slide the modulation meter into the transit case, face of the modulation meter toward the case opening.

f. Plug the power connector into PLUG STORAGE ONLY receptacle (on the face of the modulation meter) and coil the power wire between the transit case and the equipment.

g. Place the transit case cover in place and snap closed the eight fasteners that secure the lid to the case. The modulation is prepared for movement unless shipment is involved (fig. 2-1).

CHAPTER 4

OPERATOR AND ORGANIZATIONAL MAINTENANCE

Section I. TOOLS AND EQUIPMENT

4-1. General

This section contains a list of materials required for operator and organizational maintenance. Repair parts, special tools, special test equipment, and accessories prescribed for use with the modulation meter are listed in appendix B.

- a. Tool Kit, Electronic Equipment TK-105/G.
- b. Trichloroethane, technical.
- c. Brush, MIL-G-7241.
- d. Fine sandpaper, No. 000.
- e. Lint-free cloth.

4-2. Tools and Equipment Required

The following tools and equipment are required for maintenance of the modulation meter:

Section II. REPAINTING AND REFINISHING INSTRUCTIONS

4-3. Paints and Finishes

When Meter, Modulation ME-57A/U requires repainting, refinishing, or touchup painting, refer to Federal Standard No. 595a for a matching color. SB 11-573 lists painting tools and miscellaneous supplies required for painting.

4-4. Touchup Painting Instructions

a. Refer to TB 746-10 for instructions on painting and preserving Electronics Command equipment. In touchup painting a perfect match with the exact shade of the original paint surface may not be possible. There are many reasons for this, such a change in the original pigment because of oxidation and differences as a result of manufacture. The prevention of corrosion and

deterioration is the most important consideration in touchup painting; appearance is secondary. This, however, should not be construed to mean that appearance of the equipment is not important. Touchup paint should be accomplished neatly and in good workmanshiplike manner. Inspection personnel in the field should make allowances for slight color mismatch where minor touchup has been done, but not for neglect, poor workmanship, or in cases where the need for refinishing is obvious.

b. Remove rust and corrosion from metal surfaces by lightly sanding them with fine sandpaper. Brush two thin coats of paint on the bare metal to protect it from further corrosion.

Section III. PREVENTIVE MAINTENANCE CHECKS AND SERVICES

4-5. General

a. This section describes preventive maintenance checks and services which may be performed by operator and organizational maintenance activities.

NOTE

The modulation meter does not require lubrication and none is recommended.

b. To insure that the modulation meter is always ready for operation, it must be inspected systematically so that defects may be discovered and corrected before they result in serious damage

or failure. The necessary preventive maintenance checks and services to be performed are listed and described in tables 4-1 and 4-2. The item numbers indicate the sequence of an minimum inspection required. Defects discovered during operation of the modulation meter will be noted for future correction to be made as soon as operation has ceased. Stop operation immediately if a deficiency is noted during operation which would damage the modulation meter. Record all deficiencies together with corrective action taken on applicable forms prescribed in TM 38-750. In-

structions for performing the required checks are identified as periodic checks in this manual.

4-6. Checks and Services

The modulation meter shall be checked and serviced periodically in accordance with tables 4-1 and 4-2.

NOTE

If the equipment must be kept in con-

tinuous operation, check and service only those items that can be checked and serviced without disturbing operation; make the complete checks and services when the equipment can be shut down.

Table 4-1. Operator's Preventive Maintenance Checks and Services

D- Daily
Time-0.7

| Interval and Sequence No. | ITEM TO BE INSPECTED PROCEDURE | Work time (N/H) |
|------------------------------------|--|-----------------------|
| D | | |
| 1 | COMPLETENESS Check to see that the equipment is complete. | 0.1 |
| 2 | EXTERIOR SURFACES Clean the exterior surfaces, including the panel and meter glasses (pare 4-5). Check all meter glasses and the indicator lens for crocks. | 0.1 |
| 3 | CONNECTORS Check for tightness of all connectors. | 0.1 |
| 4 | CONTROLS AND INDICATORS Observe that the mechanical action of each dial, and switch is smooth and free of external or internal binding, and that there is no excessive looseness. Check meters for sticking or bent pointers. | 0.2 |
| 5 | OPERATION Operate the equipment in accordance with the instructions contained in paragraph 3-4. | 0.2 |

Table 4-2. Organizational Preventive Maintenance Checks and Services

Total man-hours required:

| Interval and Sequence No. | ITEM TO BE INSPECTED PROCEDURE | Work time (M/ H) | |
|------------------------------------|--|------------------------|---|
| W | M | Q | e |
| 1 | CABLES Inspect cords, cables, and wires for chafed crocked, or frayed insulation. Replace connectors that are broken, arced, stripped, or worn excessively. | | |
| 2 | HANDLES AND LATCHES Inspect handles, latches, and hinges for looeeness. Replace or tighten as necessary. | | |
| 1 | METAL SURFACES Inspect exposed metal surfaces for rust and corrosion. Clean and touchup paint as required. | | |
| 2 | JACKS Inspect jacks for snug fit and good contact. | | |
| 1 | INTERIOR Clean interior of chassis and cabinet. | | |
| 2 | PLUCKOUT ITEMS Inspect seating of pluckout items. Make sure that tube clamps grip tube bases tightly. | | |
| 3 | TRANSFORMER TERMINALS Inspect the terminals on the power transformer. All nuts must be tight. There should be no evidence of dirt or corrosion. | | |
| 4 | TERMINAL BLOCKS Inspect terminal blocks for loose connections and crocked or broken insulation, | | |
| 5 | RESISTORS AND CAPACITORS Inspect the resistors and capacitors for recks, blistering, or other detrimental defects. | | |

Table 4-2. Organizational Preventive Maintenance Checks and Services -Continued

| Interval and Sequence No. | | | ITEM TO BE INSPECTED PROCEDURE | Work time (M/H) |
|------------------------------------|---|---|--|-----------------------|
| W | M | Q | | |
| | 6 | | GASKETS AND INSULATORS Inspect gaskets, insulators, bushings, and sleeves for cracks, chipping, and excessive wear. | |

Section IV. TROUBLESHOOTING

4-7. General

This section contains troubleshooting instructions for the modulation meter. Any malfunction that is beyond the scope of the organizational maintenance activity to correct shall be referred to general support maintenance.

4-8. Procedure

When the modulation meter fails to operate

correctly, turn it off and check the following items:

- a. Wrong control settings or improper input connections (para 3-3 and 3-4).
- b. Damaged or incorrectly connected power cord.
- c. Defective power fuse (fig. 3-1). Following the instructions contained in paragraph 4-10.

Section V. MAINTENANCE OF MODULATION METER

4-9. General

This section contains maintenance instructions applicable to organizational maintenance activities. Maintenance of the modulation meter by this activity is limited to the following items:

- a. Fuse and lamp replacement (para 4-10).
- b. Cleaning (para 4-11).
- c. Functional testing (para 4-12).
- d. Tube replacement (para 4-13).

4-10. Removal/Replacement

a. Replacement of Fuse (fig. 3-1).

CAUTION

DO NOT use a fuse rated above the specified value (para 3-3). Damage to the equipment may result.

(1) Turn the fuse-holder cap counterclockwise to unlock.

(2) Pull out the fuseholder cap with the defective fuse. Remove the defective fuse and replace it with a new one.

(3) With the new fuse installed, insert the fuseholder cap into the fuseholder. Press in on the freeholder cap and turn it clockwise to lock.

b. Replacement of Power Indicator Lamp (fig. 3-1).

(1) Unscrew (counterclockwise) the indicating light lens and remove it to expose the lamp.

(2) Press in on the lamp and turn it counterclockwise to unlock.

(3) Remove the defective lamp and replace it with a new one. Push in on the lamp and turn it clockwise to lock.

(4) Replace the lens by screwing it on (clockwise).

4-11. Cleaning

Inspect the exterior of the equipment. The exterior should be clean, and free of dust, dirt, grease and fungus.

a. Remove dust and loose dirt with a clean lint-free cloth.

WARNING

The fumes of trichloroethane are toxic. Provide thorough ventilation whenever used. DO NOT use near an open flame. Trichloroethane is not flammable, but exposure of the fumes to an open flame converts the fumes to highly toxic, dangerous gases.

b. Remove grease, fungus, and ground-in dirt from the cases; use a cloth dampened (not wet) with trichloroethane. After cleaning, wipe dry with a clean lint-free cloth.

c. Remove dust or dirt from plugs and jacks with a soft-bristled brush.

CAUTION

DO NOT press on the meter face (glass) when cleaning; the meter may become damaged.

d. Clean the front panel, meters, 1 nd control

knobs; us a soft clean lint-free cloth. If necessary, dampen the cloth with water mild soap may b. used for more effective cleaning. Wipe dry with a clean lint-free cloth.

Table 4-3. Organization Troubleshooting

| Malfunction | Probable cause | Corrective action |
|--|--|--|
| Power indicator does not light, | <i>a. Defective fuse.</i> | <i>a. Replace fuse (pus 4-10),</i> |
| LIMITING meter does not indicate in black 1 raa. | <i>b. Defective lamp.</i> Defective vacuum tube V2. | <i>b. Replace lamp (para 4-10).</i> Replace vacuum tube V2. |
| CARRIER-SHIFT meter does not indicate zero, | Defective vacuum tube V2, V7, V8 or V9, | <i>Replace defective vacuum tube.</i> |
| DEVIATION meter does not deflect. | Defective vacuum V10, V11, W12, V13 or V14. | Replace defective vacuum tube. |

4-12. Functional Testing

The modulation meter should be checked for correct operation after any maintenance is performed. Appropriate checks are contained in paragraphs 3-4 1 nd 3-6. Successful completion of these checks insures that the modulation meter is ready for operation. Should the modulation meter not perform properly, refer to table 4-3 for the corrective action for a particular abnormal indication. If the indicated corrective action does not correct the abnormality, the modulation meter must be sent for higher level maintenance.

4-13. Vacuum Tube Replacement

(fig. 4-1)

u. If tube failure is suspected (V2 through V18), use the applicable procedure ((1) or (2) below) to remove and replace the tubes. Replacement of V1 should be made by the general support maintenance level.

b. Removal and Replacement of Tubes.**CAUTION**

DO NOT rock or rotate a tube when removing it from a socket. pull it straight Out with a tube puller.

Tubes with shields. To remove the tube shield, press. it down and turn it counterclockwise to unlock, Remove the tube shield. After replacing the tube, replace the tube shield by pressing the tube shield down and turning it cbckwise until it locks in place.

(2) Tubes with retainers. To remove the tube retainer, compress the spring portion of the retainer that fits on the post and lift up. After replacing the tube; place the retainer over the post, compress the spring, and fit the retainer over the tube by lowering it on the post. When the retainer is in its proper position, release the spring.

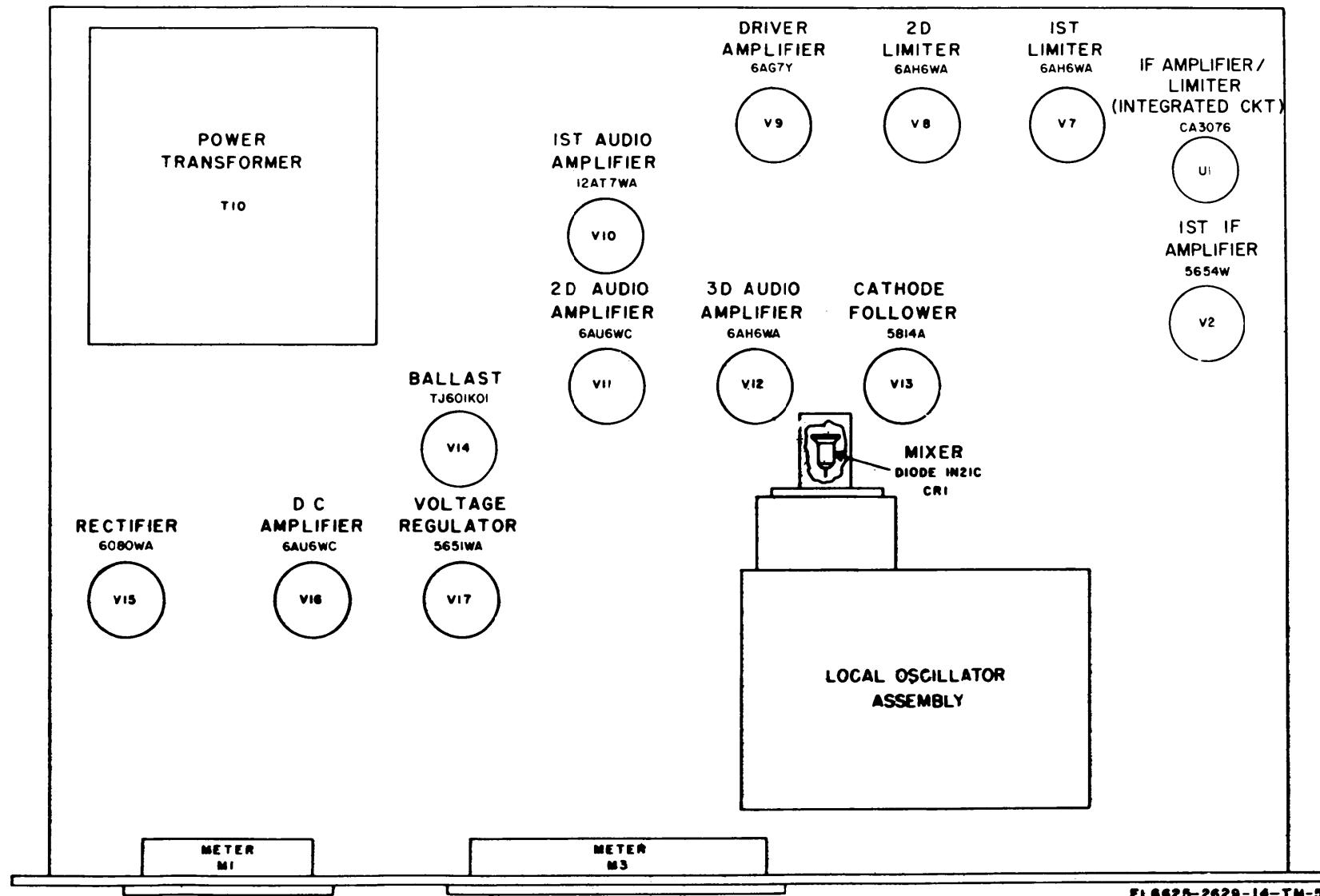


Figure 4-1. Tube and integrated circuit location diagram.

CHAPTER 5

FUNCTIONING OF EQUIPMENT

Section I. GENERAL

5-1. Introduction

The modulation meter is essentially an fm receiver which is used to measure deviation and carrier shift of frequency modulated signal generators and transmitters. In brief it operates by converting the incoming radio frequency signals to a controlled-amplitude (adjustable limited) intermediate frequency, employs a discriminator to detect the modulation (or deviation), a precision divider network to provide wide measurement range, an adjustable-gain amplifier to drive output circuits, and power amplifiers to drive a deviation meter and audio output jack.

5-2. Block Diagram Description

(fig. 5-1)

a. *Oscillator VI*. The oscillator is self-contained

and is mounted on top of the chassis. It provides a signal to mix with the incoming radio frequency (rf) signal. The modulation meter input frequency is covered in five ranges selected by the FREQUENCY RANGE-MC switch,

b. *Mixer CRI*. The mixer is mounted on the back of the oscillator. A crystal diode is used to mix the radio of signal with the oscillator signal. The resulting intermediate frequency (if) signal is fed to the if amplifier/limiter section consisting of VI, UI, V7, and V8.

5-2

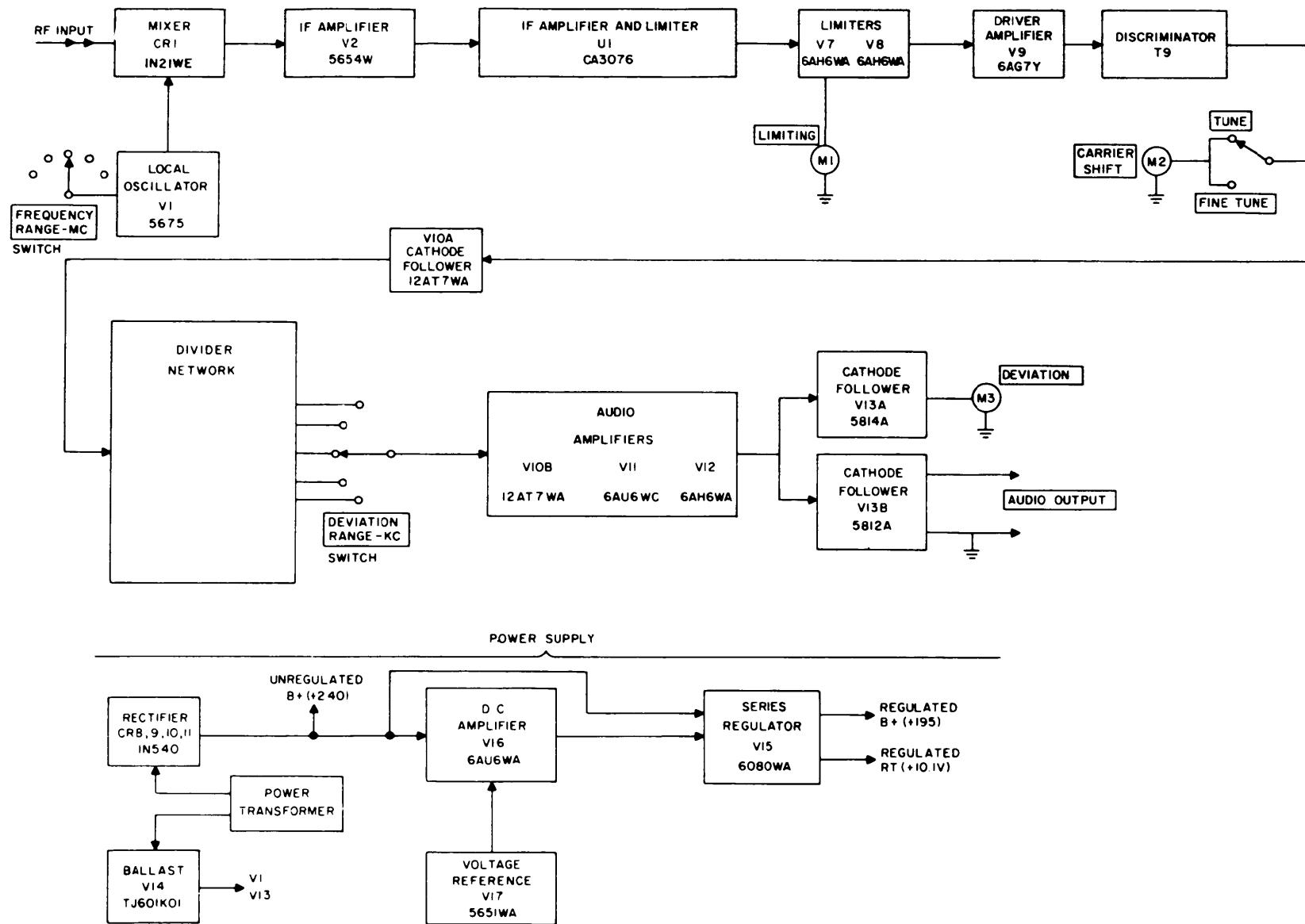


Figure 5-1. Meter, modulation ME-57A/U, block diagram.

EL6625-2629-14-TM-8

c. *If Amplifier V2.* The if amplifier rejects undesired output frequencies of the mixer and provides primary amplification at the 12 MHz intermediate frequency which is fed to integrated circuit U 1.

d. *If Amplifier and Limiter U1.* The if amplifier and limiter possesses very high gain and a self-limiting capability at moderate input signal levels. It has the ability to accommodate a wide range of input signal level, and eliminates the need for automatic volume control (avc) elsewhere in the circuit.

e. *Limiters V7 and V8.* Two cascaded limiter stages use high conductance pentodes to achieve further limiting of the if signal. They are broadband tuned and the output of V8 is fed to the driver amplifier circuit.

f. *LIMITING Meter M1.* The LIMITING meter is fed from the second limiter stage. When the meter pointer is in the back range, it indicates that the level of the rf input is sufficient for proper operation of the modulation meter.

g. *Driver Amplifier V9.* The driver amplifier amplifies the limited if signal to the level required for optimum discriminator operation.

h. *Discriminator T9.* The discriminator converts the frequency-modulated if signal to voltages corresponding to the amount of modulation applied to the signal. The discriminator output is fed to CARRIER SHIFT meter M2 and audio circuits.

i. *CARRIER SHIFT Meter M2.* Meter M2 is a zero-center meter that indicates the amount of carrier shift caused by the modulation of the rf signal. Readings are in kiloHertz (kHz).

j. *Divider Network.* This precision divider is used to select the amount of signal required for full-scale readings on the DEVIATION meter, as set by the DEVIATION RANGE-KC switch. The signal is then fed to the audio amplifiers.

k. *Audio Amplifiers V10 through V13.* The audio amplifiers are resistance-capacitance (rc) coupled stages with cathode follower input and outputs. The band-pass is flat up to 70,000 Hertz (Hz). The output is fed to the DEVIATION meter and the AUDIO OUTPUT binding posts.

l. *DEVIATION Meter M3.* This three-scale, five-range meter indicates deviation of fm signal generator or transmitter output.

m. *Power Supply.* Full-wave rectification is accomplished by a bridge rectifier consisting of CR8 through CR11. It has an unregulated 240-volt dc output. A regulated 195-volt dc output is obtained by the use of voltage regulator stage V17, direct current (de) amplifier stage V16, and a series regulator stage V15. Ballast tube V14 provides a regulated filament voltage for use with oscillator V1 and audio output cathode follower V13. Zener diode CR12 provides 10.1-volts dc regulated as operating voltage to integrated circuit V1. The regulated +195-volt dc supply is the power source for zener diode regulator CR12.

Section II. CIRCUIT ANALYSIS

5-3. General

Paragraphs 5-4 through 5-10 provide detailed analysis of the modulation meter. Figure FO-2 is the schematic diagram and figure FO-3 is the wiring diagram which represent the ME-57A /U.

5-4. Oscillator VI

(fig. FO-2)

u. The local oscillator generates a signal that is fed to the mixer to be mixed with the incoming signal from a frequency-modulated signal generator or transmitter. The oscillator is tunable over a range from 32 through 512 MegaHertz (MHz) in five bands, which are selected by the FREQUENCY RANGE-MC switch. The frequency of the oscillator signal is always 12 MHz higher than the incoming signal, except on the 500-1000 range where the second harmonic of the oscillator is used.

b. A 5676 pencil triode is used in the shunt-fed modified Colpitts oscillator. Regulated filament

voltage is applied through filter network Z1. Filter network Z1 keeps all rf signals shorted to ground. Plate voltage is fed through Z2, which functions the same as Z1. Plate current flows only when the FREQUENCY RANGE-MC switch is in one of the five frequency bands and keeps V1 nonoperating while changing frequency ranges. This prevents unwanted oscillations which would occur if V1 were kept operating.

c. The frequency determining circuit is composed of C1, a two-section, air-dielectric, variable capacitor, and one of five inductances (represented by LB) selected by the FREQUENCY RANGE-MC switch. Inductances and resistances (represented by LA and R4) are used to couple the oscillator output to the mixer. They are selected by the FREQUENCY RANGE-MC switch, and are designed to give optimum crystal injection, Capacitor C107 and resistor R7 form a grid leak bias circuit.

5-5. Mixer CR1

(fig. FO-2)

The crystal mixer CR1 receives the oscillator signal and the rf signal; the resultant if signal is fed to the first stage of if amplification. The oscillator signal is injected through R 1, which provides signal separation from the local oscillator, to diode CR1.

5-6. 1st If Amplifier V2 and Integrated Circuit U1

(fig. FO-2)

If amplifier stage V2 and integrated circuit U1 form a high-gain, wide-band circuit operating at a center frequency of 12 MHz with an overall bandwidth of 3 MHz. The if amplifier V2 rejects undesired output frequencies of the mixer and provides primary amplification for integrated circuit U1. IC U1 has the ability to accommodate a wide range of input signal level, and eliminates the need for automatic volume control.

5-7. Limiters V7 and V8 and Driver Amplifier V9

(fig. FO-2)

Limiting is achieved by grid limiting action in stages V7 and V8. The two stages are used to obtain the required amplitude-modulated (am) rejection characteristics. The signals from the amplifier stages are limited and fed to the driver amplifier stage V9. The grid return for V7 is R50, which is in series with LIMITING meter M 1. LIMITING ADJ control R51 sets the LIMITING meter to the start of the black area when the signal input level to the equipment is 5 millivolts. Capacitor C54 is the bypass for the LIMITING meter.

5-8. Discriminator T9

(fig. FO-2)

The discriminator is a modified Fester-Steel type and is completely enclosed in the can for transformer T9. The discriminator receives the signals from the driver amplifier and converts the information to an audio signal with its amplitude determined by the amount of deviation from the carrier frequency. This audio signal is then fed to the audio amplifier circuits. Resistor R66 broadens the response of the transformer primary to accept 10.5 to 13.5 MHz. Capacitor C81 acts as a stabilizer to keep the dc level constant when no deviation is present. Carrier shift indication is displayed on CARRIER SHIFT meter M2. The deflection of the meter is proportional to the voltage at pin 3 of the discriminator. Two ranges of carrier shift are available by use of the TUNE-FINE TUNE switch S4. In the TUNE position (positions shown) of S4, the entire S-curve of the

discriminator is displayed. In the FINE TUNE position, carrier shift up to 250 kHz is displayed. Resistors R73 and R74 are in series with the CARRIER SHIFT meter to limit current through the meter. Resistor R75 is a calibration potentiometer for the FINE TUNE position of S4.

5-9. Audio Amplifier V10, V11, V12, and V13

(fig. FO-2)

The audio amplifier circuit (V10, V11, V12, and V13) is comprised of four resistor-capacitor (rc) coupled stages. The low-distortion, high-stability circuit has a cathode follower input and output. The signal inputs from the discriminator are amplified and fed to DEVIATION meter M3 and the AUDIO OUTPUT terminals.

a. Tube V10 is the cathode follower input and first audio stage. Operating bias for V10A is developed by the drop across R79. Attenuation of the audio output of V10A is obtained by tapping off a fixed portion of the voltage applied to the voltage divider consisting of R78, R82, R83, R84, and R85. This effectively varies the range of the DEVIATION meter. Capacitor C85 provides coupling from V10A cathode to the attenuator circuit. Coupling from the attenuator to the grid of V10B is through C86. The cathode of V10B is tied to the voltage divider in the cathode of V12. The cathode voltage is raised or lowered as necessary to give constant gain throughout the amplifier circuit. A bypass circuit in the plate of V10B, comprised of R89 and C88, is used to short frequencies above the audio range to ground. Signals from the plate of V10B are coupled to the grid of V11 through C106.

b. Tubes V11 and V12 are conventional audio amplifier stages. Operating bias for V12 is developed by the drop across R105 and R106. The junction of R105 and R106 is the return for the cathode of V10B. Two outputs are taken from this stage. The signal from the plate is coupled through C94 to the grid of V13A. The signal from the junction of R103 and R104 is coupled through C98 to the grid of V13B.

c. Tube V13 provides two cathode follower output stages. The cathode load for V13A is R112. Coupling from the cathode of V13A to the DEVIATION meter rectifier circuit is through C96. Rectification of the audio signal is achieved by CR7 and R113. Resistor R116 limits current through the meter. Meter calibration is obtained by the setting of CAL ADJ R118. Grid bias for V13B is developed by the drop across R117. Operating bias is developed by the drop across R115. The load for the cathode of V13B is comprised of R119, R120, and R121. Resistor

R120 is adjusted to give 1-volt root mean square (rms) out for 40-kHz deviation on the 0-5-kHz deviation range. Capacitor C99 couples the audio output to the AUDIO OUTPUT binding post. Plate decoupling for V13B is through R114 and C97.

5-10. Power Supply

(fig. FO-2)

a. The 115- or 230-volt ac line voltage is stepped up by the high voltage secondary winding of T10. A full-wave bridge rectifier consisting of CR8, CR9, CR10, and CR11 provides rectification of the ac voltage. Capacitors C101, C102, and C103, and inductors L11 and L12 comprise the filter network for the power supply.

b. Filtered dc voltage is applied to the plates of series regulator V 15. The regulated 195-volt output is taken from the cathode of V15. Bias for the grids of V15 is obtained from the plate of dc amplifier V16. Part of the load for the cathode of V15 is comprised of R126, R127, and R128. The

setting of R127 controls the fixed bias on the grid of V 16. Variation in the regulated 195 volts are coupled through C100 to the grid of V16. The screen voltage for V16 is controlled by the setting of R123. Resistors R129, R123, and R192 form a voltage divider to provide the proper screen voltage. Plate load for V 16 is R124. The cathode of V 16 is held constant by voltage regulator V17. If the voltage varies, the change is felt on the grid of V16. Tube V 16 changes its conduction, which varies the bias on the series regulator V15. Tube V15 then changes the conduction to obtain the correct output voltage.

c. Transformer T 10 has four separate filament windings. The output at terminals 7 and 8 is 6.3 volts ac. The power ON indicator lamp is DS1. The output at terminals 11 and 12 is fed to ballast tube V14. Resistor R131 in series with V14 provides a regulated 6-volt output, which is used for filaments of V1 and V13.

CHAPTER 6

DIRECT SUPPORT MAINTENANCE

6-1. Scope of Direct Support Maintenance

No maintenance functions for the modulation meter are assigned to the direct support level.

CHAPTER 7

GENERAL SUPPORT MAINTENANCE

Section I. GENERAL

7-1. Introduction

This chapter contains voltage and resistance measurement diagrams, parts location diagrams and troubleshooting information. In addition, it also contains repair and replacement information, alignment and general support testing procedures.

7-2. Voltage and Resistance Diagrams

The voltage and resistance measurement in-

formation appears on figures 7-4 ① 7-4 ②, and 7-5. The specific conditions under which this information was gathered are listed on the diagrams.

7-3. Parts Location and Schematic Diagrams

Parts locations are shown on figures 7-1, 7-2, and 7-3. A schematic diagram for the overall modulation meter is contained on figure FO-2. The overall wiring diagram is figure FO-3.

Section II. TOOLS, TEST EQUIPMENT AND TROUBLESHOOTING

7-4. Tools and Test Equipment Required

This section contains a listing (table 7-1) of test

equipment required for maintenance of the modulation meter. No special tools are required.

Table 7-1. Required Test Equipment

| <i>Test equipment</i> | <i>Common name</i> | <i>Technical manual</i> |
|--|-------------------------|-------------------------|
| Analyzer ZM-3/U | Capacitor tester | TM 11-5043-12 |
| Analyzer, Spectrum TS723(*)/U | Spectrum analyzer | TM 11-5097 |
| Audio Oscillator TS-382 | Audio oscillator | TM 11-6625-261-12 |
| Crystal Rectifier Teat Set TS-268/U | Crystal test set | TM 11-1242 |
| Counter, Electronic Digital Readout AN/USM-207 | Counter | TM 11-6625-700.10 |
| Electronic Multimeter ME-26(*)/U | Vtvm | TM 11-6625-200-15 |
| Generator, Signal SG.92/U | Sweep generator | TM 11-319 |
| Indicator, Panoramic ID-173/U | Panoramic indicator | TM 11.5086 |
| Meter Test Set, TS-662/GSM-1 | Calibration test set | TM 11-2535B |
| Oscilloscope AN/USM.281A | Oscilloscope | TM 11-6625-1703-15 |
| Rf Signal Generator AN/URM-25(*) | Low frequency generator | TM 11-5551B |
| Signal Generator, AN/USM-44 | Am generator | TM 1143625-508-10 |
| Teat Set, Oscillator Set AN/PRM-10 | Oscillator test set | TM 11-6625-276-10 |
| Test Set, Electrical Meter TS-656/U | Meter tester | TM 11-6625-226.12 |
| Teat Set, Electron Tube TV-2/U | GS tube teeter | TM 11-6625.316-12 |
| Voltmeter, Electronic ME-30B/U | Electronic voltmeter | TM 11-6625-320-12 |

WARNING

When servicing the modulation meter, be careful when working on the ac line or dc voltages. Always disconnect the power cord from the source before changing *any* component.

7-5. General Instructions

Troubleshooting at general support maintenance

level includes all the techniques outlined for all lower maintenance levels and any special or additional techniques required to isolate a defective part. The systematic troubleshooting procedure includes sectionalizing and localizing techniques.

7-6. Organization of Troubleshooting Procedures

a. General. The first step in servicing a

defective modulation meter is to sectionalize the fault. Sectionalization means tracing the fault to a major circuit responsible for the abnormal operation. The second step is to localize the fault. Localization means tracing the fault to a defective component which is responsible for the abnormal condition. Some faults may be located by sight; however, the majority of the trouble must be located by checking voltages and resistances.

b. Sectionalization. The modulation meter consists of five main sections: the local oscillator, the intermediate frequency amplifier, the discriminator, the audio amplifier, and the power supply. The first step in tracing trouble is to locate the circuit or circuits at fault as follows:

(1) *Visual inspection.* Visual inspection will help locate faults without testing or measuring circuits. A 11 meter readings and other visual signs should be observed and an attempt made to sectionalize the fault to a particular section.

(2) *Operational tests.* Operational tests frequently indicate the general location of trouble. In many instances, the tests will help in determining the exact nature of the fault.

c. Localization. The tests listed below will aid in isolating the trouble. First, localize the trouble to a single stage or circuit, and then isolate the trouble within that circuit by voltage, resistance, and continuity measurements.

(1) *Signal tracing.* Signal tracing (para 7-10) will help in isolating the fault to a specific stage.

(2) *Voltage and resistance measurements.* Abnormal voltage or resistance measurements may pin-point a fault. Use resistor inductor, and capacitor color codes (fig. FO-1) to find normal readings and compare them with reading taken.

(3) *Troubleshooting chart.* The general

support troubleshooting chart contains symptoms which will aid in localizing trouble to a component part.

(4) *Intermittent troubles.* In all tests, the possibility of intermittent troubles should not be overlooked. Usually, this type of trouble can be made to occur by tapping or jarring the equipment. Check the wiring and connections to the parts of the modulation meter (fig. FO-3).

CAUTION

Do not attempt removal or replacement of parts before reading the instructions in paragraph 7-14.

7-7. Checking Filament and B + Circuits for Shorts

a. When to Check. When any of the following conditions exist, check for short circuits and clear the troubles before applying power.

(1) When the modulation meter is being serviced and the nature of the abnormal symptoms is not known.

(2) When the abnormal symptoms reported from operational test (para 3-4) indicate possible power supply troubles.

b. Conditions for Test.

(1) Remove the dust cover.

(2) Remove all tubes from their sockets.

(3) Remove the power indicator lamp.

c. Measurements. Use the multimeter and make the resistance measurements indicated in the following chart. If abnormal results are obtained, make the additional isolating checks outlined below. When the faulty part is found, repair the trouble before applying power to the unit.

Table 7-2. Resistance Measurements

| Point of measurement | Normal indication | Isolating procedure |
|---|---|---|
| Between ground and pin 9 of XV13. | Resistance should be approximately 36 ohms. | If resistance is zero, check for short at XV13 (fig. 7-2) or shorted lead from J4 (fig. 7-1) or at Z1 on the oscillator. If the resistance is infinite, check for open resistor R131 on TB6 (fig. 7-2). If a short or finite resistance is read, check the wiring to and at sockets XV15 and XV16 (fig. 7-2). |
| Between ground and pin 4 of XV16. | Infinite resistance. | If a short or finite resistance is read, check the wiring to and at sockets XV10, XV11, and XV12 (fig. 7-2). |
| Between ground and pin 9 of XV10. | Infinite resistance. | If resistance is zero, check for shorted filter capacitor C101A or C102. If resistance is approximately 110 ohms, check for short in C103. If resistance is approximately 165 ohms, check for short in C101 B or bypass capacitor C50. If any other resistance below 250K is observed, check all the bypass capacitors (fig. 7-3 and FO-2). |
| Between ground and the junction of C101A and C102. Be sure of meter polarity to obtain correct reading. (The higher of the two readings is the correct one.) Note: If using the TS-352(*)/U, the lead connected to the OHMS connector should be grounded. | Resistance should be approximately 250K. | |

Table 7-2. Resistance Measurements - Continued

| Point of measurement | Normal indication | Isolating procedure |
|-----------------------------------|--|---|
| Between ground and pin 6 of XV15. | Resistance should be approximately 10K; reading will be determined by setting of R130. | If resistance is less than 10K, check all screen bypass capacitors (fig. 7-3 and FO-2). If resistance is higher than 10K, check R130 for open (fig. 7-2). |

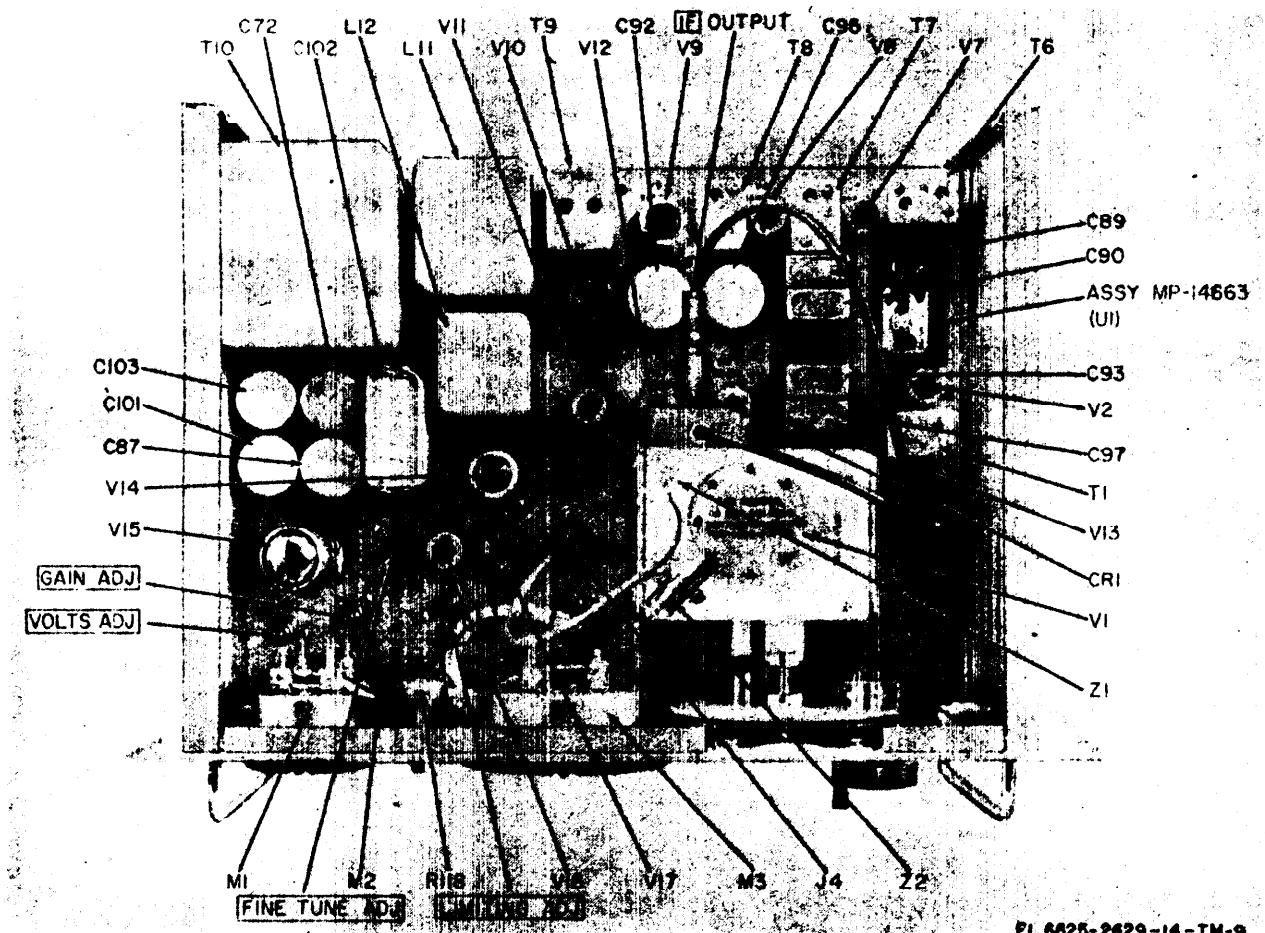


Figure 7-1. Modulation meter chassis, parts location, top view.

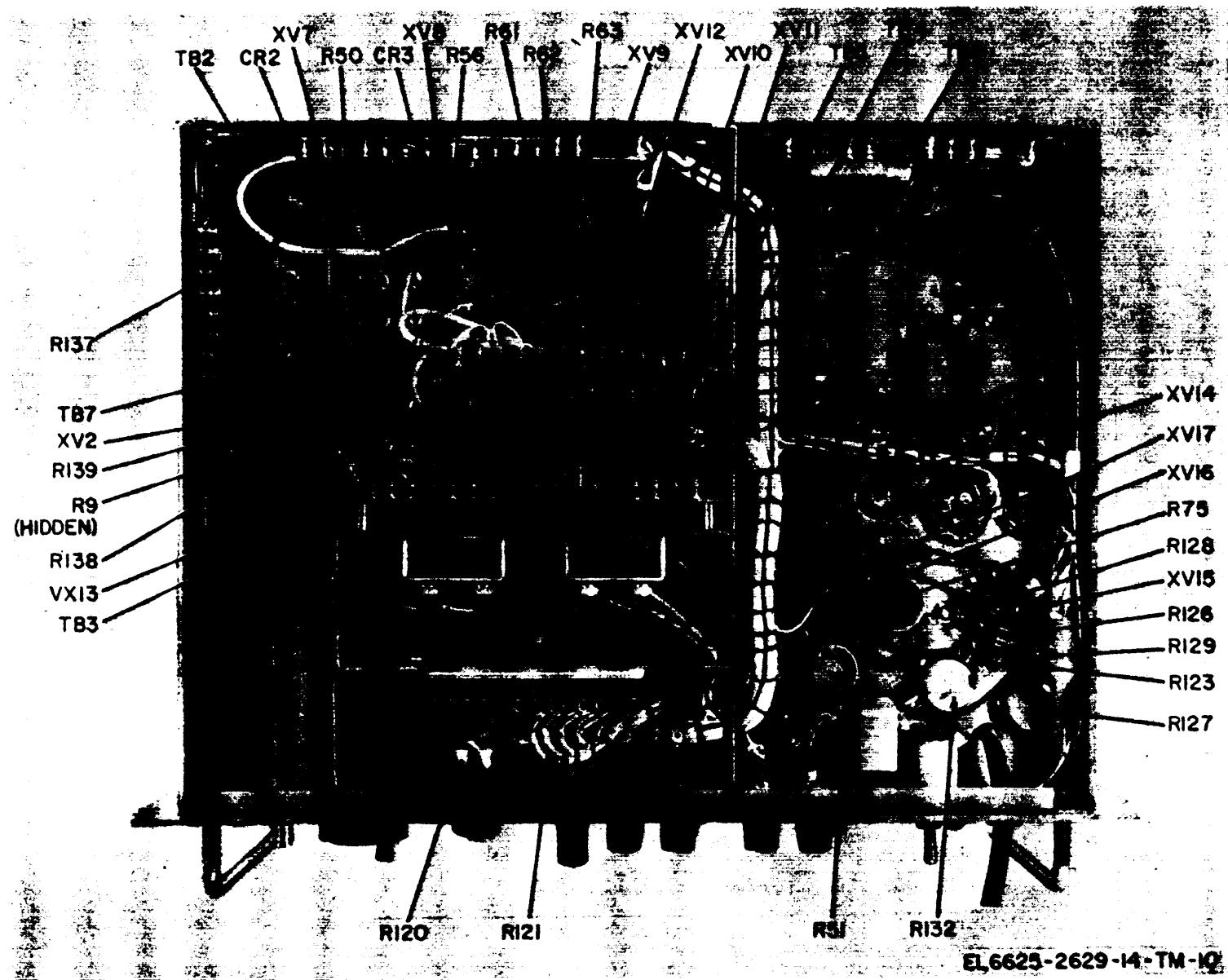


Figure 7-2. Modulation meter chassis, resistor location, bottom view.

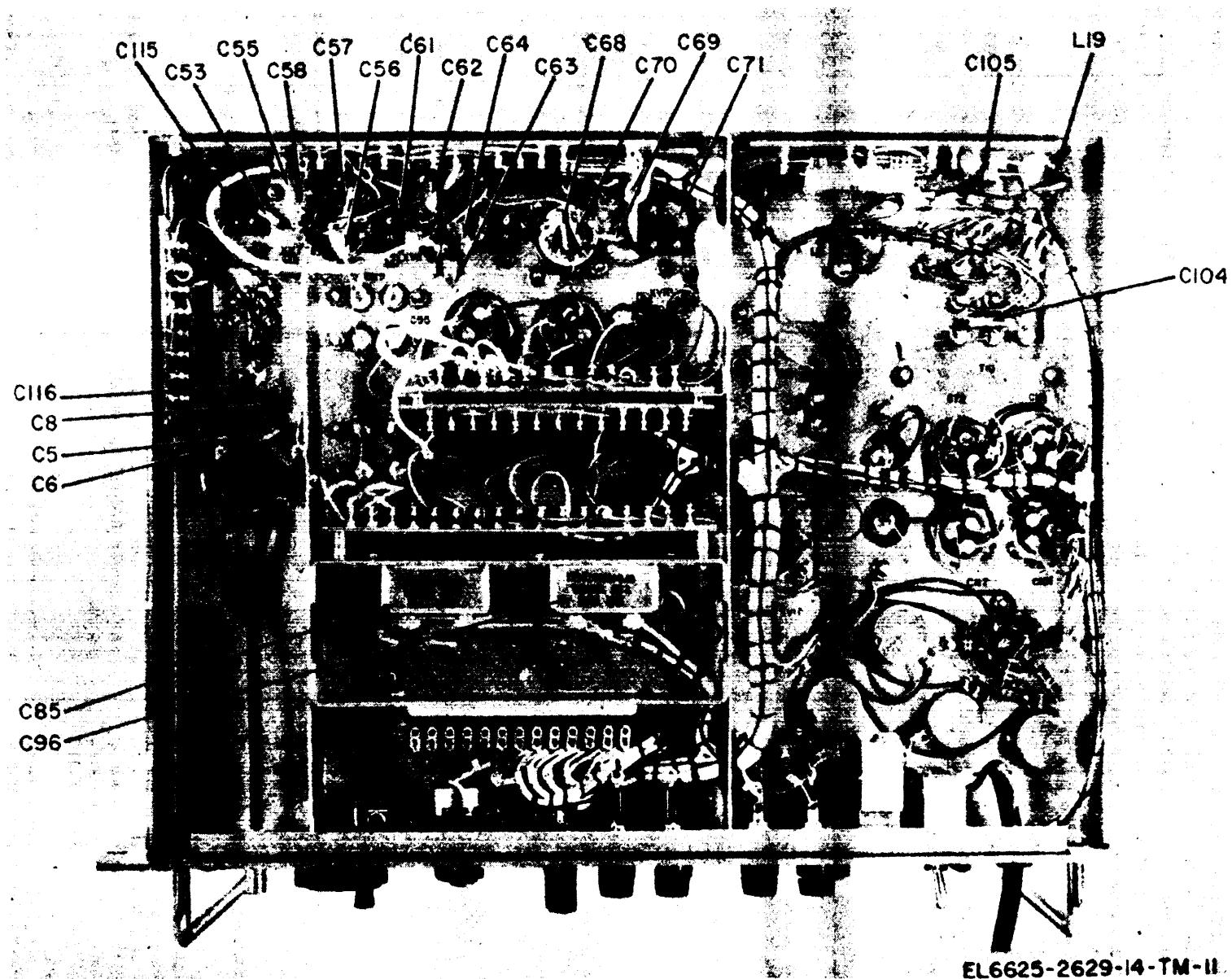


Figure 7-3. Modulation meter chassis, inductor and capacitor location, bottom view.

7-8. Test Setup

a. The modulation meter measures deviation of a frequency-modulated carrier. Some faults with the modulation meter can be determined by using an unmodulated carrier input. The use of an unmodulated carrier can help determine faults in the local oscillator, if, limiter, and discriminator circuits. A modulated carrier is required to completely check the discriminator and the audio circuits.

b. Connect the output of the fm signal generator to the input connector of the modulation meter (fig. 7-13). Connect the vacuum-tube voltmeter to the audio output of the modulation meter. Use a shielded lead.

7-9. Localizing Trouble

a. General. The procedures in the

troubleshooting chart are presented in sequence so that the user can trace the fault to the particular stage. When trouble has been traced to a stage, a tube check or voltage and resistance measurements should disclose the defective component part,

b. Use of Chart. The troubleshooting chart is designed to supplement the organizational troubleshooting chart (table 4-3). If no operational symptoms are known, perform the functional testing (para 4-12),

CAUTION

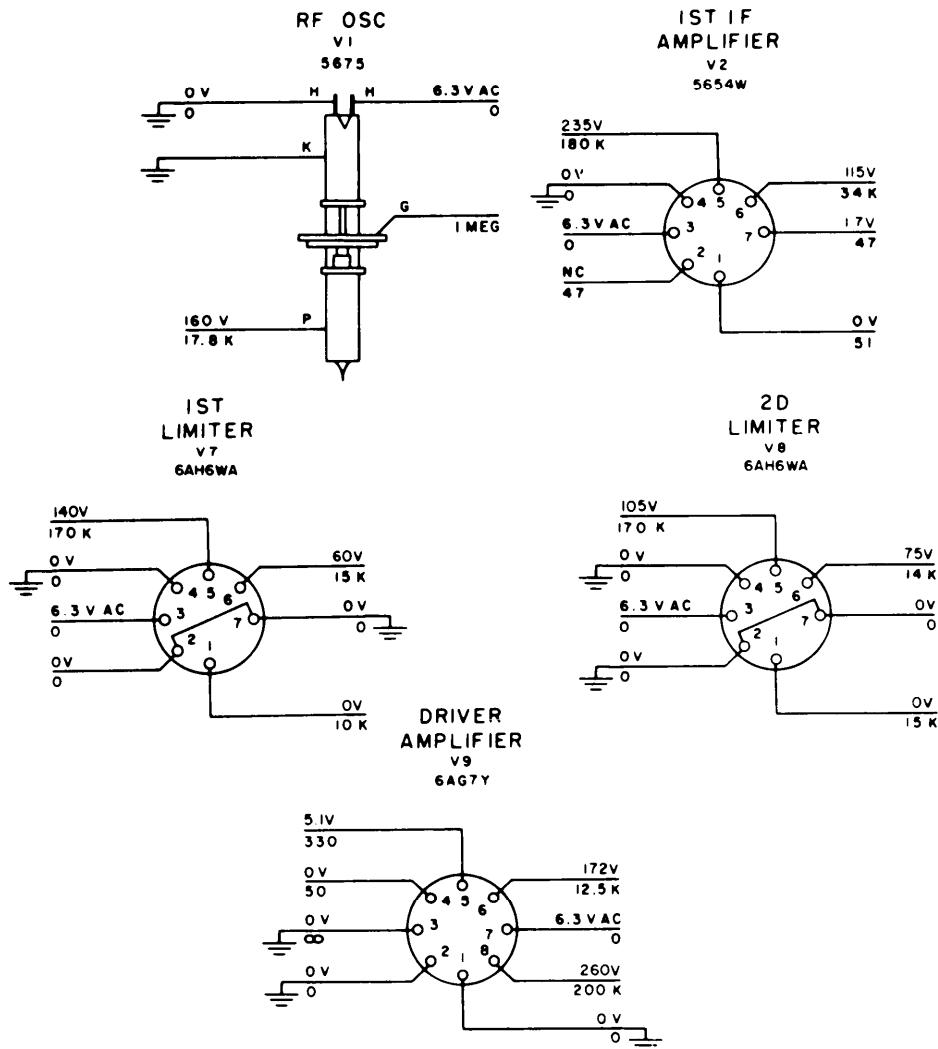
If operational symptoms are not known, or if they indicate the possibility of short circuits, check for shorts as described in paragraph 7-7.

Table 7-3. General Support Troubleshooting Chart

| Symptom | Probable trouble | Correction |
|--|---|---|
| 1. Power indicator lamp DS1 does not light, no filament or B+ voltage. | No ac power is applied to the power transformer. Defective POWER switch S1. Open fuse F1 or F2 in power supply. | Check ac source. Check power cord. Replace switch S1. Replace fuse. If replaced fuse blows, check size of both fuses (2 amp, 250V, type 3AG for 115 volt operation and 1 amp, 250V, type 3AG for 230-volt operation). Check capacitors C101 and C102 for short circuit. |
| 2. Power indicator lamp DS1 does not light. Modulation meter is operative. | Defective lamp DS1 or defective lamp socket. | Replace lamp DS1. Replace socket. |
| 3. With unmodulated carrier input, LIMITING meter M1 does not read at any position of the FREQUENCY RANGE-MC switch or TUNING control. | Defective mixer diode CR1. Defective local oscillator tube V1. Defective if amplifier stage V2. | Replace CR1. Replace V1 (para 7-26c). Check tube and voltages and resistances (fig. 7-4). |
| | Defective integrated circuit V1 (assy MP-14603), Defective limiter stage V7. | Check voltages and resistances (fig. 7-4). |
| 4. With unmodulated carrier input, LIMITING meter M1 reads at frequency other than that of incoming signal. FREQUENCY RANGE-MC switch setting is correct, Note: Be sure that the frequency at which the LIMITING meter is indicating is not an image. | A defective component in the limiting indicator circuitry. Dial slipped on tuning shaft. | Check tube. Check voltages and resistances. Check M1 and R51. Set dial to proper reading; tighten setscrews (fig. FO-4). |
| 5. With unmodulated carrier input, LIMITING meter M1 reads at frequency not within the correct FREQUENCY RANGE-MC setting. | Rotor in oscillator is not aligned with FREQUENCY RANGE-MC switch setting. | Set rotor to correct band; align shafts and knob (fig. FO-4). |
| 6. With unmodulated carrier input, CARRIER SHIFT meter M2 does not respond as TUNING control is varied. | Defective limiter tube V7. Defective stage V8 or V9. | Replace V7. Replace defective tube. Check voltages and resistances (fig. 7-4 and 7-5). |

Table 7-3. General Support Troubleshooting Chart -Continued

| Symptom | Probable trouble | Correction |
|---|---|--|
| 7. With unmodulated input, DEVIATION meter M3 reads some amount of deviation. | Defective components within T9. | Check and replace any defective part in T9. |
| 8. Frequency-modulated signal applied to input. LIMITING and CARRIER SHIFT meters read correctly. DEVIATION meter does not read. No audio output at AUDIO OUTPUT terminals. | Faulty contacts on switch S4. Defective meter M2 or associated circuitry. Unstable local oscillator caused by defective component in local oscillator circuit. Defective tube V10, V11, V12, or V13. Defective component in audio amplifier circuitry. Faulty contacts in switch S4. | Replace switch S4 (para 7-21). Replace defective components. |
| 9. With modulated carrier, DEVIATION meter readings are present; no audio output. | Defective tube V13. Defective component in V13B circuit. | Check and replace any defective component in the local oscillator circuit. Replace defective tube. |
| 10. With modulated carrier, no DEVIATION meter readings are present; voltages are at AUDIO. | Defective tube V13. Defective meter M3. Defective components in V13A circuit. | Replace defective component. |
| 11. CARRIER SHIFT and DEVIATION meter readings are normal. No limiting indication on LIMITING meter. Adjustment of R51 has no effect. | Defective meter M1. Shorted potentiometer R51. Shorted capacitor C54. | Replace V 13. Measure voltages and resistances (fig. 7-4 and 7-5). |
| 12. CARRIER SHIFT and DEVIATION meter readings are normal. LIMITING meter needle is pegged at top of scale. | Improper adjustment of R51 (LIMITING ADJ). Open potentiometer R51. | Replace defective component. |
| 13. With modulated signal input, LIMITING and DEVIATION meter readings are correct; CARRIER SHIFT meter does not read as TUNING control is varied. | Resistor R73 or R74 open. Capacitor C82 or C83 shorted. Defective meter M2. Defective switch S4. | Replace V 13. Replace R51. |
| 14. With modulated signal input, all meters do not read. | Defective power supply. Defective mixer diode CR1. Defective oscillator stage V1. Defective if amplifier stage V2. Defective integrated circuit V1 (assy MP-14663). | Measure voltage and resistance (fig. 7-4 and 7-5). Replace R51 ADJ. Replace R51. |
| | | Warning: The 5651 WA tube contains radioactive material. Handle carefully to avoid breaking. Check all power supply components. Replace CR1. Check all components in the local oscillator. Check tube and voltage and resistance readings (fig. 7-4 and 7-5). Check voltages and resistances (fig. 7-5). |

**NOTES:**

- 1 ALL VOLTAGE AND RESISTANCE MEASUREMENTS MADE WITH THE TUNE-FINE TUNE SWITCH IN THE TUNE POSITION AND THE DEVIATION RANGE-KC SWITCH IN THE 1000 TUNE POSITION.
- 2 ALL VOLTAGE MEASUREMENTS MADE WITH LINE VOLTAGE SWITCH SET TO 115VAC POSITION.
- 3 ALL RESISTANCE MEASUREMENTS MADE WITH POWER SWITCH OFF.
- 4 ALL VOLTAGES ARE MEASURED TO GROUND AND ARE DC UNLESS OTHERWISE SPECIFIED.
- 5 DC VOLTAGE MEASURED WITH 20,000 OHMS/VOLT METER.
- 6 AC VOLTAGE MEASURED WITH 10,000 OHMS/VOLT METER.
- 7 RESISTANCE MEASUREMENTS ARE MEASURED TO GROUND
- 8 NC INDICATES NO CONNECTION

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Figure 7-4. Tube socket voltage and resistance diagram (part 1 of 2).

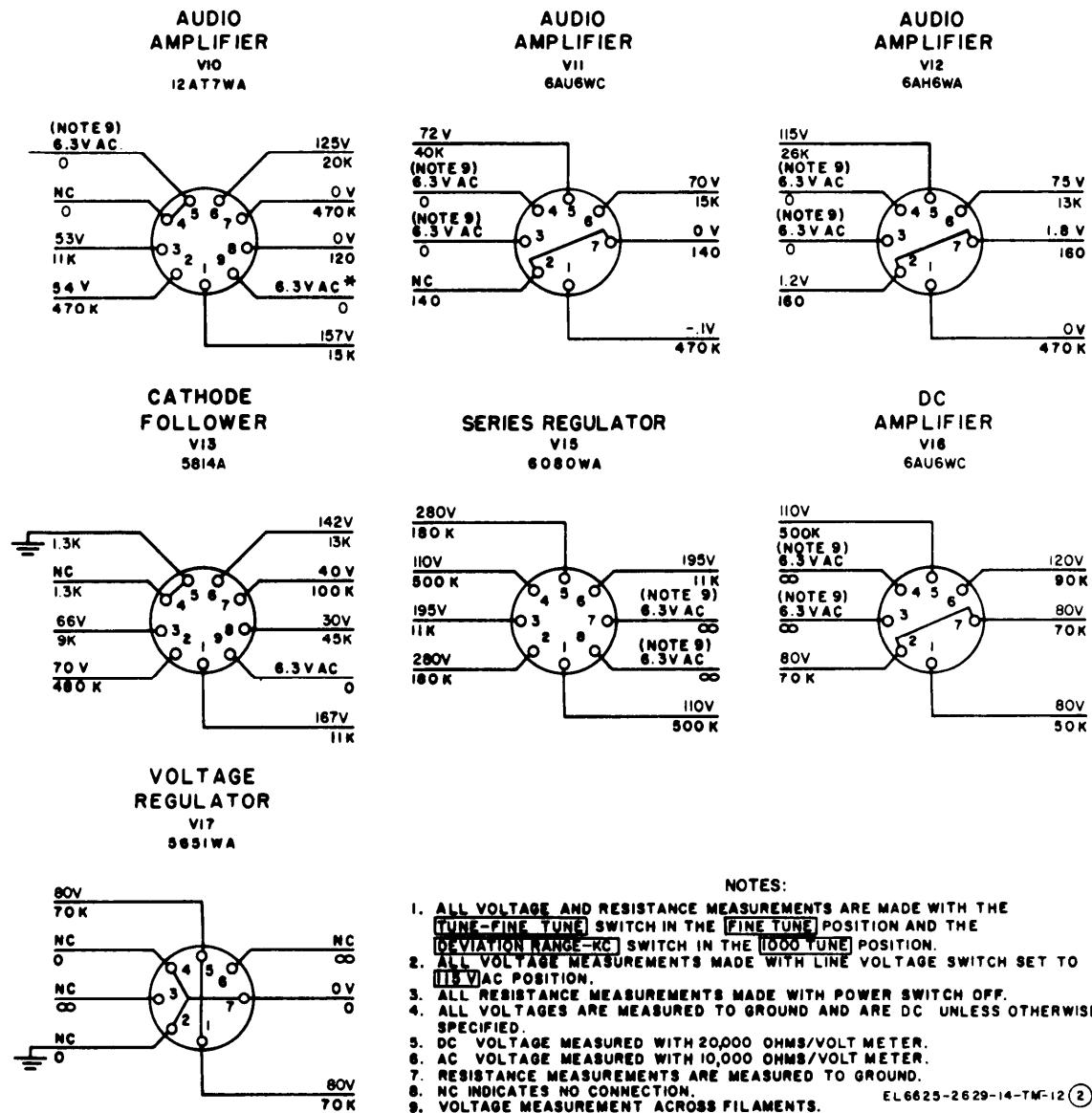


Figure 7-4(2). Tube socket voltage and resistance diagram (part 2 of 2).

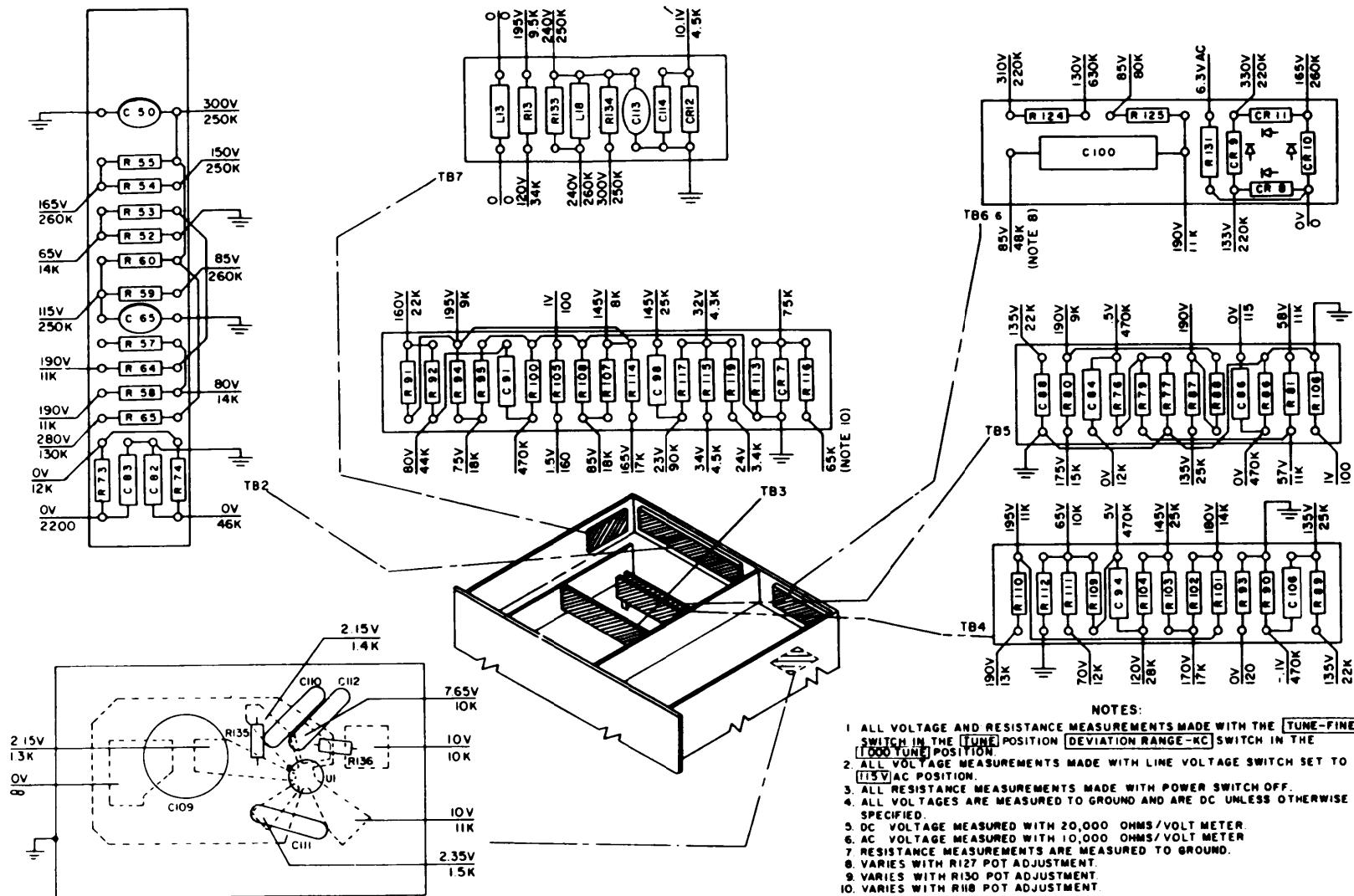


Figure 7-5. Terminal board voltage and resistance diagram.

- 1 ALL VOLTAGE AND RESISTANCE MEASUREMENTS MADE WITH THE TUNE-FINE TUNE SWITCH IN THE TUNE POSITION DEVIATION RANGE -KC SWITCH IN THE 1000 TUNE POSITION.
- 2 ALL VOLTAGE MEASUREMENTS MADE WITH LINE VOLTAGE SWITCH SET TO 115VAC POSITION.
- 3 ALL RESISTANCE MEASUREMENTS MADE WITH POWER SWITCH OFF.
- 4 ALL VOLTAGES ARE MEASURED TO GROUND AND ARE DC UNLESS OTHERWISE SPECIFIED.
- 5 DC VOLTAGE MEASURED WITH 20,000 OHMS/VOLT METER.
- 6 AC VOLTAGE MEASURED WITH 10,000 OHMS/VOLT METER
- 7 RESISTANCE MEASUREMENTS ARE MEASURED TO GROUND.
- 8 VARIES WITH R127 POT ADJUSTMENT.
- 9 VARIES WITH R130 POT ADJUSTMENT.
- 10 VARIES WITH R110 POT ADJUSTMENT

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7-10. Signal Substitution

a. General Signal substitution procedures help to localize troubles to a section or stage in the modulation meter. An externally generated signal is substituted for the signal normally present in each stage. The test equipment required is listed in table 7-1. In the following tests, ground one side of the external generator to the modulation meter chassis and the other side to the point indicated in the test procedures below.

b. *Oscillator Substitution.* If the oscillator is suspected of malfunctioning or nonoperation, the am generator maybe used to apply an if signal to the if amplifier strip. Proceed as follows:

- (1) Disconnected the rf cable at the if input mixer connection (fig. 7-1).
- (2) Connect the am generator output to this cable. (Be sure that the modulation selector switch is in. the OFF position.)
- (3) Tune the am generator to 12 MHz and increase the output until the LIMITING meter indicates in the black area.
- (4) Check the indication on the CARRIER SHIFT meter. It should read nearly zero with TUNE-FINE TUNE switch in FINE TUNE position. If it does not read zero, tune the am generator until it does.
- (5) If LIMITING and CARRIER SHIFT meter readings are indicated, the oscillator-probable is faulty.
- (6) If the LIMITING meter reading cannot be indicated, the trouble is probably in the if amplifiers. If the if amplifiers are suspected of being faulty, use the test method given in c below.

Table 7-4. Audio Amplifier Stage Gain

| Test connections | Input voltage | Output voltage | Gain |
|-------------------------------------|---------------|----------------|------|
| Pins 2 (grid) and 1 (plate) of V10A | 0.16 | 0.11 | 0.7 |
| Pins 7 (grid) and 6 (plate) of V10B | 0.11 | 0.07 | 0.07 |
| Pins 1 (grid) and 5 (plate) of V11 | 0.07 | 3.6 | 52 |
| Pins 1 (grid) and 5 (plate) of V12 | 3.6 | 9.7 | 2.7 |
| Pins 2 (grid) and 1 (plate) of V13A | 9.7 | 9.2 | 0.94 |
| Pins 7 (grid) and 6 (plate) of V13B | 9.2 | 8.7 | 0.94 |

7-12. Isolating Trouble Within Stage

When trouble has been localized to a stage, either through operational checks, troubleshooting (para 7-9), or signal substitution (para 7-10), use the following techniques to isolate the defective part:

WARNING

The 6661 WA tube contains radioactive material. Handle carefully to avoid breaking.

- a. Test the tube involved either in a tube

c. Intermediate Frequency Amplifiers.

(1) Connect the rf output of the sweep generator to the if input of the modulation meter.

(2) Connect the sweep output of the sweep generator to the external sweep connections on the oscilloscope.

(3) Set the sweep generator frequency to 12 MHz and the sweep from 10.5 through 13.5 MHz.

(4) Use the oscilloscope to observe the bandpass of the if amplifiers. Start at pin 4 (output) of integrated circuit V1. If no bandpass is present at this point, check at the cathode of V2. Check all the components of the faulty stage.

d. *Discriminator Substitution.* If a modulated signal input gives an indication on the CARRIER SHIFT meter, but does not indicate deviation, the audio circuit is probably faulty. Use the audio oscillator to simulate the discriminator output,

(1) Disconnect pin 3 of the discriminator can (T9) and connect the lead to the audio oscillator output.

(2) Set the audio oscillator frequency between 50 and 70,000 Hertz (Hz)

(3) Monitor the audio oscillator level with the vtv. Set the voltage at 0.16 volt rms.

(4) Use the oscilloscope and observe the waveform in the audio circuit.

7-11. Audio Circuit Stage Gains

Follow the procedure in paragraph 7-10 d to check the gain of each audio stage. The gain for each stage is shown in table 7-4.

tester, or by substituting a similar type tube which is known to be operating normally.

b. Take voltage measurements at the tube sockets (fig. 7-4 and 7-5) and other related points to the stage in question.

c. If voltage readings are abnormal, take resistance readings (fig. 7-4 and 7-5) to isolate open and short circuits. Refer to the dc resistances of transformers and coils (table 7-5).

d. If signals are weak and all checks fail to

indicate a defective part, check the alignment of the if and limiter stages (para 7-23 and 7-24).

e. Use the wiring diagram (fig. FO-3) to trace circuits and isolate the faulty component.

7-18. Additional Troubleshooting Data

The items listed below will help the repairman troubleshoot the modulation meter.

a *Dc Resistances of Transformers and Coils*. The dc resistances of the transformer windings in the modulation meter are wed in table 7-5.

Table 7-5. Transformer and Coil Dc Resistance

| Transformer or coil | Terminals | Ohms |
|---------------------|-----------|------|
| T10 | 1-2 | 1.5 |
| | 3-4 | 1.5 |
| | 5-6 | 14.0 |
| L1 | 1-2 | 115 |
| L2 | 1-2 | 170 |

Section III. MAINTENANCE, ALIGNMENT, AND CALIBRATION

7-14. General Parts Replacement Techniques

Most of the parts of the modulation meter can be reached and replaced easily without special tools or procedure. Observe the following precautions:

a. When replacing diodes CR2 through CR11, use a pair of pliers or some other device which will act as a heat sink on the wire between the soldering iron and the diode. This protects the diode from excessive heat.

b. Remove the cover to replace parts in the discriminator circuit (contained in T9, fig. 7-1). It may be necessary to remove the entire assembly from the chassis. When replacing the cover, be sure that the connections on C73 do not touch the can. These connections are at high potentials to ground.

7-15. Removal of Oscillator Unit

a Removal.

(1) Loosen the setscrews on the TUNING knob and pull off the knob.

(2) Remove the cross recessed screw from the FREQUENCY RANGE-MC knob and pull off the knob.

(3) Disconnect P3 from J4 by unscrewing P9. Disconnect the if cable from the mixer housing (fig. 7-1).

(4) Remove the shield and tube V11, V12, and V13.

(5) Hold oscillator assembly and remove the four screws on the underside of the chassis that hold the oscillator unit to the chassis. (fig. 7-3).

(6) Carefully lift the oscillator unit from the chassis.

b. Band Switching Difficulty.

(1) If the FREQUENCY RANGE-MC switch does not operate properly, the trouble may be with the detent mechanism (fig. FO-4). The detent is properly positioned when it locks into the notch on the rotor while all rotor contacts are fully engaged in the mating contacts on the tuning capacitor and output block.

(2) If the FREQUENCY RANGE-MC switch rotates freely, check the setscrews (fig. FO-4) that hold the rotor to the shaft or the dial or shutter to the shaft. They may have become loose.

b. Replacement.

(1) Place the oscillator unit on the chassis in its approximate location.

(2) Use the four screws removed in a (6) above to hold the oscillator unit to the chassis (fig. 7-3).

(3) Replace tubes V11, V12, and V18 and their shields.

(4) Reconnect P3 to J4. Connect the if cable to the mixer housing (fig. 7-1).

(5) Place the FREQUENCY RANGE-MC knob on the rotor shaft and replace the cross recessed screw. Be sure that the pointer is in the correct position.

(6) Place the TUNING knob on the tuning shaft and tighten the setscrews.

7-16. Disassembly and Reassembly of Local Oscillator

(fig. FO-4)

To replace any part of the oscillator remove the oscillator unit from the chassis (para 7-15).

a. Disassembly.

NOTE

Disassemble the oscillator unit only as far as needed to replace a worn or broken component.

(1) Rotate the rotor (23) to a position between two bands, to disengage the contacts attached to the tubeholder assembly (17) and capacitor contact assembly (28). This will prevent damaging them.

(2) Loosen the setscrews (24) in the rotor

(3) Remove the retaining ring (10) from the groove in the rotor shaft (9).

(4) Release the tension on the detent arm (5) by loosening the screw (3) that holds it to the detent bracket (4).

(5) Hold the rotor (23) and pull the rotor shaft (9) out.

(6) Remove the rotor (23).

(7) Remove tube V1 (para 7-20).

(8) Remove resistors R7 (60) and R8 (61) from the grid and plate contacts of V1.

(9) Loosen the two setscrews (38) that "hold" the tuning capacitor (31) shaft to the coupling (39). Pull out the coupling (39) until it is flush with the inside of the housing (1).

(10) Remove the screws (3), lockwashers (6), and hexagonal nuts (7) that hold the tuning capacitor (31) to the mounting bracket (30).

(11) Remove the tuning capacitor (31) and the plateholder assembly (17), capacitor contact assembly (28), and the rotor contacts.

b. Reassembly.

(1) Mount the plateholder assembly(17) and capacitor contact assembly (28) on the tuning capacitor (31).

(2) Replace the tuning capacitor (31) on the mounting bracket (30); use the screws (3), lockwashers (6), and hexagonal nuts (7).

(3) Place the coupling (39) over the tuning capacitor shaft.

(4) Tighten the setscrews (38) on the shaft.

(5) Tighten the screws that hold the tuning capacitor (31) to the bracket (30). Be sure that the shaft rotates freely.

(6) Replace resistors R7 (60) and R8 (61) to the capacitor contact assembly (28) an plateholder assembly (17) contacts.

(7) Replace V1.

(8) Replace the rotor shaft (9) in its original position.

(9) Push the rotor shaft (9) into position.

(10) Tighten the detent arm (5) by tightening the screw (3) attached to the detent bracket (4).

(11) Replace the retaining ring (10) in the groove in the rotor shaft (9).

(12) With the rotor in position, tighten the setscrew (24) on the rotor hub.

c. Replacement of Electron Tube VI (fig. 7-6).

(1) Remove 8 screws with lockwashers holding the lid, then remove the lid that covers the tube enclosure.

(2) Remove the two machine screws that hold the tube socket bracket assembly.

(3) Lift off the tube socket bracket assembly.

(4) Remove the two remaining screw.

(5) Lift off the housing, the holder, and the cover.

(6) Pull the tube straight up to remove it from the plate contact.

(7) Insert new tube into the plate contact.

(8) Be sure that the grid makes contact with the grid contact mounting of the tuning capacitor.

(9) Replace the cover, holder, and housing.

(10) Replace the two screws that do not hold the bracket.

(11) place the bracket assembly over the tube pins.

(12) Replace the two screws that hold the bracket.

(13) Check the continuity of filament circuit.

(14) position the lid and secure it in place with 8 screws and lockwashers.

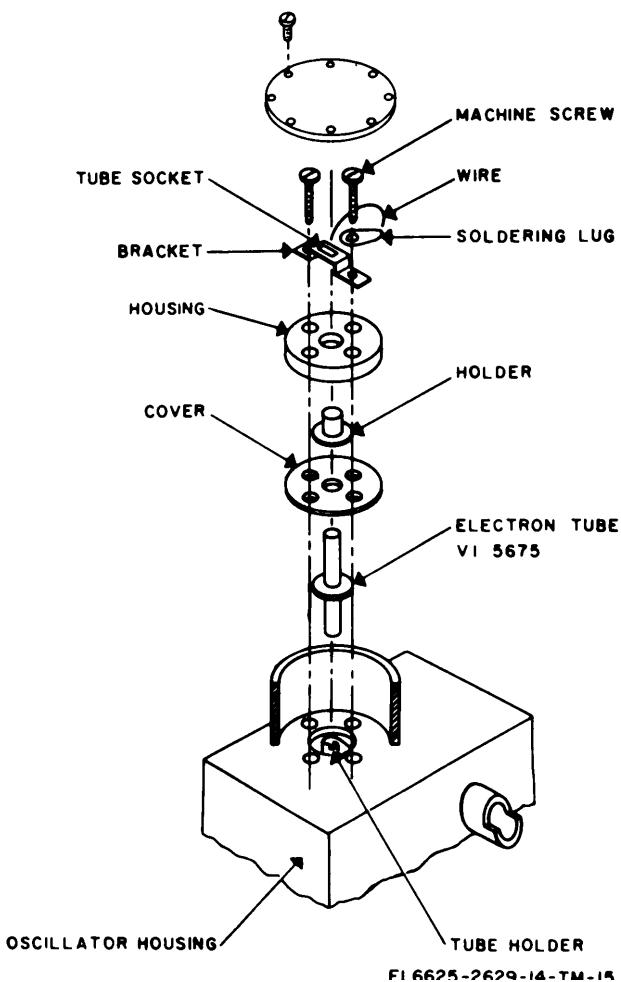


Figure 7-6. Disassembly diagram for replacement of tube VI.

7-17. Replacement of Semiconductor Diode CR1

CAUTION

DO NOT hold CR1 by both ends at the same time. Static discharge can break down the elements of this diode. When removing or inserting CR1, hold one finger on the crystal-holder.

- a. Disconnect the cable at the mixer housing connector P1 (fig. 7-7).
- b. Unscrew the connector housing J2 by turning it counterclockwise.
- c. Pull the semiconductor out of its retainer and replace it with a new one.
- cf. Screw the connector assembly onto the mixer until it is snug. DO NOT use any tools to tighten the assembly to the mixer.
- c. Connect the cable.

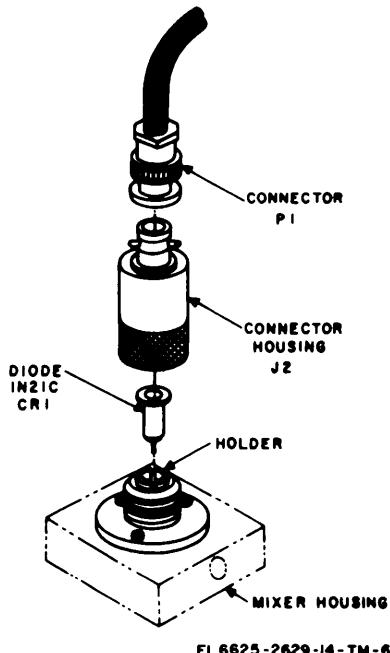


Figure 7-7. Replacement of diode CR1.

7-18. Replacement of Connector Housing

a. Disconnect the cable at the mixer housing connector P1 (fig. 7-7).

b. Unscrew the connector housing J2 by turning it counterclockwise.

c. Screw the new housing J2 in place by turning it clockwise.

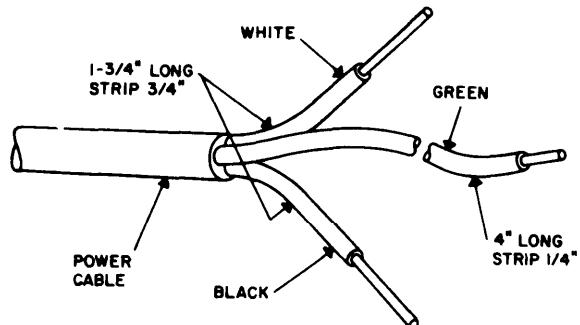
d. Reconnect the cable to the new housing.

7-19. Replacement of Power Plug UP131M

a. Remove the old plug UP131 M from the power cord by taking out the the screws as shown (fig. 7-8).

b. Prepare the cord as shown. Crimp the spade lug to green lead.

c. Fasten the connectors to the plug. Be sure that the green lead is the ground connection.



A. PREPARATION OF POWER CABLE

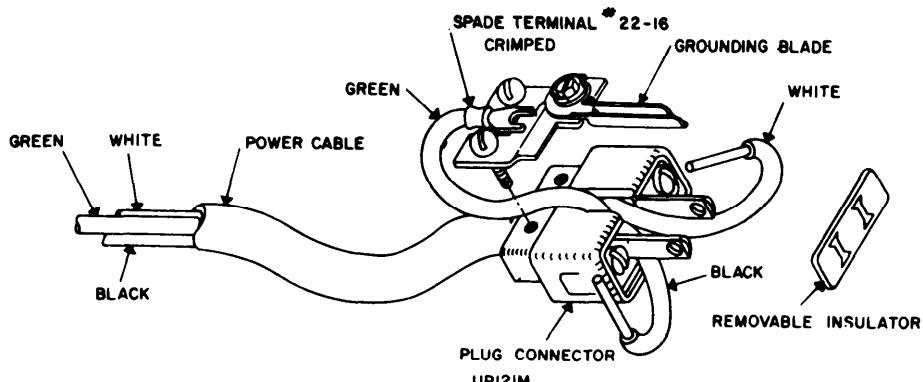


Figure 7-8. Replacement of power plug UP131M.

7-20. Equipment Adjustments

If repairs or replacements have been made within the oscillator unit, it may be necessary to adjust the shutter or dial on its shaft. Make the adjustments as follows:

a. Shutter Assembly (fig. FO-4).

(1) Rotate the rotor (23) to the position that will put the 20- to 55-MHz coil on the rotor (23) in contact with the tuning capacitor (31).

(2) Loosen the setscrews (33) on the drive sprocket (47).

(3) Rotate the drive sprocket (47) on the shaft (46) until the shutter assembly (45) is in the position for the 20-55 MHz band.

(4) Tighten the setscrew (33) that holds the drive sprocket (47) to the shaft (46).

b. Tuning Drive Mechanism (fig. FO-4). If the drive mechanism for the tuning capacitor has been disassembled, it may be necessary to adjust the gears for optimum mesh. Make this adjustment as follows:

(1) Loosen the screws that hold the bracket to the front panel so that the bracket may be positioned. The holes are oversize.

(2) Move the bracket so that the intermediate gear meshes with the dial gear.

(3) Hold the bracket in the desired location and tighten the screws. Use a small clamp to hold the bracket.

7-21. Replacement of Components on Modulation Meter Chassis

a. Switches.

(1) Remove the hexagonal nut that holds the switch to the front panel.

(2) Remove the wires from the switch contacts. Tag each wire as it is removed so that it can be rewired to the same contact on the new switch.

(3) Connect and solder the wires to the new switch.

(4) Replace the switch on the front panel and secure it with the hexagonal nut.

b. Potentiometers.

(1) Remove the hexagonal nut that holds the potentiometer to the chassis.

(2) Remove the wires from the potentiometer. Tag each wire as it is removed so that it can be rewired to the same contact on the new potentiometer.

(3) Connect and solder the wires to the new potentiometer.

(4) Replace the potentiometer on the chassis and secure it with the hexagonal nut.

c. Transformer T10.

(1) Remove all wires from the lugs on the bottom of the transformer. Tag each wire with the lug number as it is removed.

(2) Remove the four nuts that hold the transformer to the chassis and remove the transformer.

(3) Place the new transformer on the chassis in the same position as the old transformer and secure it with the four nuts.

(4) Replace all the wires on the lugs; note their correct location. Solder all the wires to the lugs.

d. Capacitors C72, C87, C92, C95, C101, and C109.

(1) Unsolder wires from all terminal lugs of the capacitor to be replaced. Tag each wire to assure replacing the lead in the same location.

(2) Note the position of the ground lug by marking the chassis with a pencil opposite the white lug.

(3) Unscrew the nut from the bottom of the capacitor and remove it with its lockwasher. Remove the old capacitor.

(4) Place the new capacitor into its hold with the white lug opposite the mark made in (2) above. Tighten the nut with the lockwasher under it so that the capacitor is snug and will not move.

(5) Connect and solder the leads removed in (1) above.

7-22. Oscillator Calibration

NOTE

Perform this alignment only after the discriminator is aligned (para 7-25).

a. Set the FREQUENCY RANGE-MC switch to 20-50.

b. Loosen the setscrew that holds the dial (32, fig. FO-4) to the shaft.

c. Connect the output of the am generator to the rf input of the modulation meter.

d. Connect the mixer if output (fig. 7-12) to the frequency meter. Use the T-Connector (UG-107 B/U).

e. Set the am generator for an output level of 5,000 u-volts at 35 MHz without modulation.

f. Set the counter to measure a frequency of 47 MHz on channel A.

g. Turn on the equipment and let it warm up for a few minutes.

h. Adjust the am generator redline reading on the OUTPUT meter.

i. Turn the TUNING control on the modulation meter until the LIMITING meter indicates in the LIMITING portion of the scale.

j. Turn the TUNING control until the CARRIER SHIFT meter reads O. Switch the TUNE-FINE TUNE switch to FINE TUNE and continue to tune for O indication on the CARRIER SHIFT meter.

k. The counter should read between 1,998,800 and 2,001,200.

l. Set the tuning dial to 35 MHz and tighten the setscrew.

7-23. If. Amplifier Alignment

Whenever repairs are made to circuitry involving V2 or V1, the alignment of the if. amplifiers should be checked. The response curve should resemble that shown in figure 7-9. If the response curve is not the proper configuration, the if amplifier will need alignment. Check and align the if amplifier as follows:

a. Disconnect the if cable from the mixer housing (fig. 7-1).

b. Connect the sweep generator output to the if cable.

c. Set the sweep generator to center frequency of 12 MHz and sweep 6 MHz.

d. Connect the sweep voltage output of the sweep generator to the horizontal input terminal of the oscilloscope.

e. Connect a shielded cable, with a 10,000-ohm resistor in series, to the vertical input of the oscilloscope. Connect a 0.01 uf capacitor across

the vertical input terminals of the oscilloscope. Connect the other end of the cable to pin 6 of V7 and to ground.

f. Adjust the oscilloscope controls to obtain a presentation of the response curve.

g. Loosely couple a marker of 12 MHz into pin 7 of V2. "Use the low frequency generator to generate the 12-MHz marker. This marker should appear approximately at the center of the response curve.

h. Adjust the markers to the 3-decibel (dB) points on the response curve. These points should be at approximately 10.5 and 13.5 MHz.

i. If the response curve does not resemble closely that shown in figure 7-9, adjust the trimmers of T6, C109, and T1 in that order. Repeat as required.

j. Disconnect the test equipment.

k. Reconnect the if cable to the mixer housing.

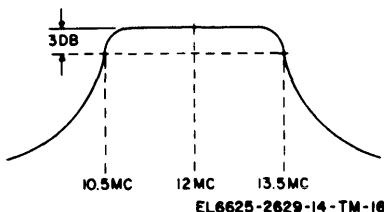


Figure 7-9. If amplifier response curve.

7-24. Limiter Alignment

u. Repeat the procedure given in paragraph 7-23 a through d.

6. Connect the shielded cable (para 7-23) from pin 5 of V9 to the vertical input of the oscilloscope.

c. Adjust the oscilloscope controls to obtain a response curve presentation. Increase the output level of the sweep generator until limiting occurs as indicated by a sudden widening of the response curve.

d. Loosely couple a marker of 12 MHz into V9. It should appear approximately at the center of the response curve. Check the location of the markers at 10, 12, and 14 MHz. The response curve should be flat within 1 dB over this band.

e. If the response does not resemble closely that shown in figure 7-10, adjust trimmers of T7 first, and work toward the integrated circuit, U1.

f. Disconnect the test equipment.

g. Reconnect the if cable to the mixer housing.

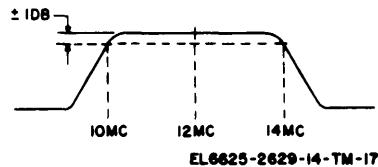


Figure 7-10. Limiter response curve.

7-25. Discriminator Alignment

a. Repeat the procedures given in paragraph 7-23 a through d.

b. Connect a shielded cable from the junction of R73 and R74 to the vertical input terminals of the oscilloscope. Use a 10,000-ohm resistor in series; NO NOT use the bypass capacitor to ground.

c. Adjust the signal level until limiting occurs as indicated by a rapid decrease of noise level on the oscilloscope.

d. Adjust the oscilloscope controls to obtain a response curve that covers about two-thirds of the screen.

e. Loosely couple a marker to the probe and check the location of the 10-, 12-, and 14-MHz markers. These points should be as shown in figure 7-11.

f. If the discriminator is out of alignment, adjust C73 for proper center frequency. Adjust C77 for proper peak separation.

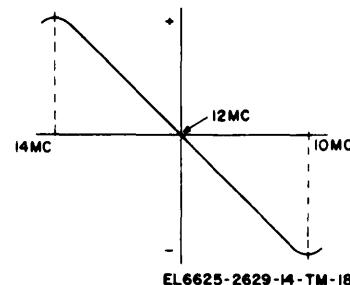


Figure 7-11. Discriminator response curve.

7-26. Deviation Meter Calibration

To determine the accuracy of the DEVIATION meter calibration, calibrate the output of the fm signal generator by using the panoramic indicator.

a. Connect the equipment as shown in figure 7-13.

- b. Adjust the controls of the panoramic indicator as follows:
- CENTER FREQ: On vertical marker.
- SWEET WIDTH: Maximum clockwise position.
- RESOLUTION: Maximum clockwise position.
- INTENSIFIER: Maximum counterclockwise position.
- SCALE SELECTOR: LIN.
- GAIN: Midrange
- SWEET SELECTOR RATE: 30
- VIDEO FILTER: OUT
- c. Adjust the controls of the am signal generator as follows:
- Frequency: 95 MHz
- Modulation selector: OFF
- d. Adjust the controls of the audio oscillator as follows:
- RANGE: X100
- ATTENUATOR (OUTPUT MULTIPLIER): 1
- e. Adjust the controls of the fm signal generator as follows:
- FREQ. RANGE-MC: 1(K) -200.
- DEV MULT: X5
- MODULATION: OFF.
- Frequency: 100 MHz
- f. Adjust the controls of the modulation meter as follows:
- deyiation range-KC: 1000 TUNE.
- TUNE-FINE TUNE: TUNE.
- FREQUENCY RANGE-MC: 55-120.
- DEVIATION RANGE-KC: 50.

Section IV. GENERAL SUPPORT TESTING PROCEDURES

7-27. General Testing Procedures

a. *Purpose.* The testing procedure are prepared for use by Electronic Field Maintenance Shops and Electronic Service Organizations responsible for general support maintenance of electronic equipment to determine the acceptability of repaired equipment. These procedures set forth specific requirements that repaired equipment must meet before it is returned to the using organization. A summary of performance standards is given in paragraph 7-28.

b. *Preliminary Instructions.* Follow the in-

- structions preceding each chart before proceeding to the chart. Perform each step in sequence. Do not vary the sequence. For each step perform all the actions required in the Control settings column; then perform each specific test procedure, and verify it against its performance standards.
- g. Turn the equipment on and let it warm up for 30 minutes.
- h. Adjust the FOCUS, BRILLIANCE, and HORIZONTAL POSITION controls of the panoramic indicator to obtain the proper presentation on the scope.
- i. Adjust the OUTPUT LEVEL control of the audio oscillator to obtain a 1-volt output.
- j. Set the MODULATION switch of the fm signal generator to EXT and increase the DEVIATION control to obtain the first null indication on the panoramic indicator. If the proper presentation cannot be obtained, adjust the output levels of the two signal generators.
- k. Disconnect the output cable of the am signal generator from the panoramic indicator.
- l. Turn the MODULATION control of the fm signal generator to OFF. Adjust the TUNING control of the modulation meter to 100 MHz as indicated by a O reading on the CARRIER SHIFT meter. If the LIMITING meter is not reading in the black area, increase the output of the fm signal generator to obtain a reading in the black area. Turn the TUNE-FINE TUNE switch to FINE TUNE and adjust the TUNING control for 0 indication on the CARRIER SHIFT meter.
- m. Turn the MODULATION control of the fm signal generator to EXT. The DEVIATION' meter should read $40 \text{ kHz} \pm 2$. If it does not read correctly, adjust the CAL ADJ control until it does.

structions preceding each chart before proceeding to the chart. Perform each step in sequence. Do not vary the sequence. For each step perform all the actions required in the Control settings column; then perform each specific test procedure, and verify it against its performance standards.

7-28. Physical Tests and Inspection

- a. *Test Equipment.* None required.
- b. *Test Connections and Conditions*
- (1) No connections are necessary.
 - (2) Remove modulation meter from its case

c. Procedure.

| Step No. | Control Settings | | Test Procedure | Performance Standard |
|----------|------------------|----------------------------------|---|---|
| | Test Equipment | Equipment Under Test | | |
| 1 | N/A | Controls may be in any position. | <ul style="list-style-type: none"> a. Inspect case and chassis for damage, missing parts, and condition of paint. Note. Touchup painting is recommended in lieu of refinishing whenever practicable; screwheads, binding posts, receptacles, and other plated parts will not be painted or polished with abrasives. b. Inspect all controls and mechanical assemblies for loose and missing screws, bolts, and nuts. c. Inspect all connectors, sockets, receptacles, and fuseholders for looseness, damage, or missing parts. | <ul style="list-style-type: none"> a. No damage evident or parts missing. External surfaces intended to be painted do not show bare metal. Panel lettering is legible. b. Screws, nuts, bolts are tight and none missing. c. No looseness or damage evident. |
| 2 | N/A | Controls may be in any position. | <ul style="list-style-type: none"> a. Rotate all panel controls throughout their limits of travel. b. Operate all switches. | <ul style="list-style-type: none"> a. Controls rotate freely without binding or excessive looseness. b. Switches operate properly. |

7-29. Frequency Range Checks

a. Test Equipment.

(1) Signal Generator AN/USM-44.

(2) Digital Readout Electronic Counter
AN/USM-207.

b. Test Connections and Condition. Connect
the equipment as shown in figure 7-12.

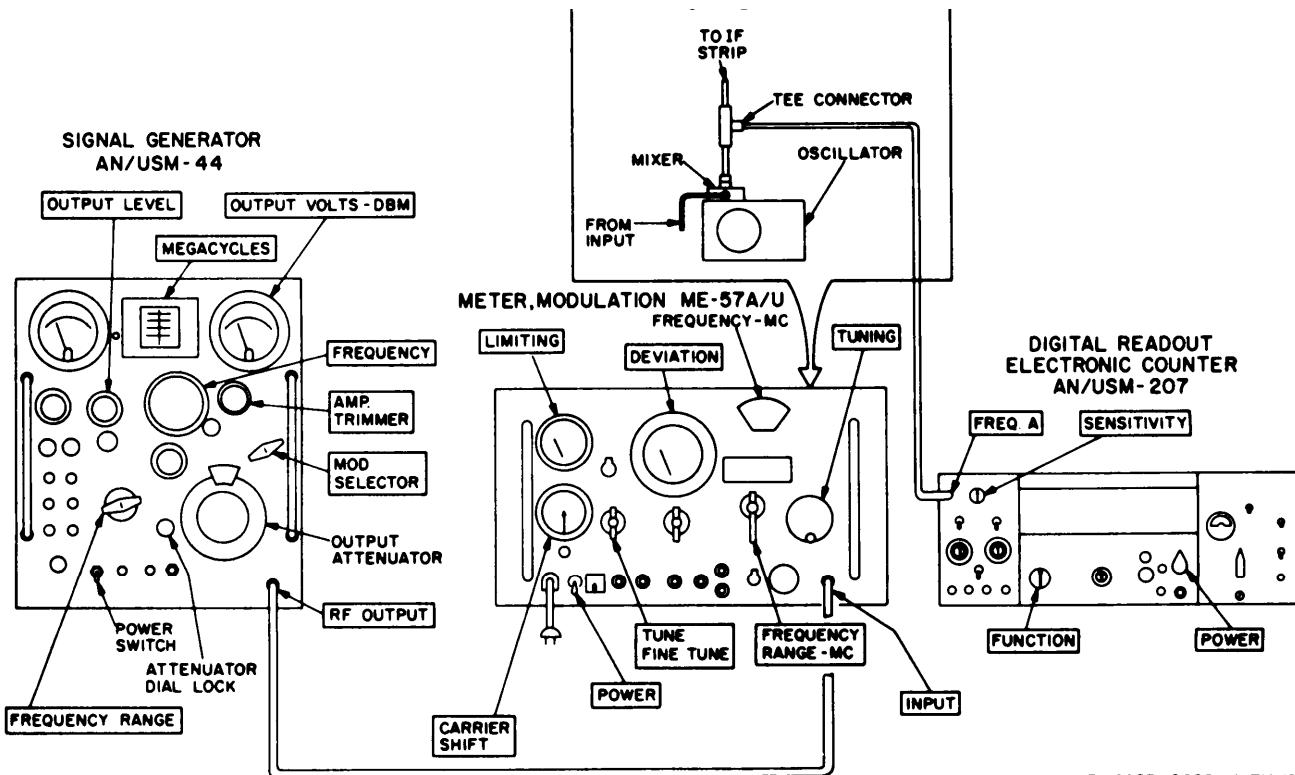
c. Frequency Range Test.

| Step No. | Control Settings | | Test Procedure | Performance Standard |
|----------|--|--|--|--|
| | Test Equipment | Equipment Under Test | | |
| 1 | AN/USM-44 Range: B MOD: CW MICROVOLTS: 5,000 TUNING DIAL: 20 AN/USM-207 POWER: TRACK FUNCTION: FREQ SENSITIVITY: Highest voltage for reliable count. | ME-57A/U FREQUENCY RANGE-MC: 20-55 TUNING: 20 TUNE-FINE-TUNE: TUNE DEVIATION RANGE-KC: 1000 TUNE | Allow test equipment and modulation meter to warm up for 30 minutes. | None. |
| 2 | AN/USM-44 Same as in step No. 1. | ME-57A/U Same as in step No. 1. | a. Tune the AN/USM-44 until the CARRIER SHIFT meter on the ME-57A/U indicates 0. b. Check calibration of AN/USM-44 output attenuator and adjust OUTPUT LEVEL control to recalibrate if necessary. | a. None. b. AN/USM-207 indicates between 1,998,800 and 2,001,200. |
| 3 | AN/USM-44 Same as step No. 2 except: TUNING: 35 AN/USM-207 Same as preceding step. | ME-57A/U Same as step No. 2 except: TUNING: 35 | Same as step No. 2. | Same as step No. 2. |
| 4 | AN/USM-44 Same as step No. 2 except: TUNING: 50 AN/USM-207 Same as step No. 2. | ME-57A/U Same as step No. 2 except: TUNING: 50 | Same as step No. 2. | Same as step No. 2. |
| 5 | AN/USM-44 Same as step No. 2 except: RANGE: C TUNING: 87.5 AN/USM-207 Same as step No. 2. | ME-57A/U Same as step No. 2 except: TUNING: 87.5 | Same as step No. 2. | Same as step No. 2. |
| 6 | AN/USM-44 Same as step No. 2 except: RANGE: D TUNING: 100 AN/USM-207 Same as step No. 2. | ME-57A/U Same as step No. 2 except: TUNING: 100 | Same as step No. 2. | Same as step No. 2. |
| 7 | AN/USM-44 Same as step No. 2 except: RANGE: D TUNING: 130 | ME-57A/U Same as step No. 2 except: FREQUENCY RANGE-MC: 120-250 TUNING: 130 | Same as step No. 2. | Same as step No. 2. |

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| Step No. | Control Settings | | Test Procedure | Performance Standard |
|----------|---|---|---------------------|----------------------|
| | Test Equipment | Equipment Under Test | | |
| 8 | AN/USM-207 Same as step No. 2. AN/USM-44 Same as step No. 2 except: RANGE: D TUNING: 185 | ME-57A/U Same as step No. 2 except: FREQUENCY RANGE-MC: 120-250 TUNING: 185 | Same as step No. 2. | Same as step No. 2. |
| 9 | AN/USM-207 Same as step No. 2. AN/USM-44 Same as step No. 2 except: RANGE: E TUNING: 240 | ME-57A/U Same as step No. 2 except: FREQUENCY RANGE-MC: 120-250 TUNING: 240 | Same as step No. 2. | Same as step No. 2. |
| 10 | AN/USM-207 Same as step No. 2. AN/USM-44 Same as step No. 2 except: RANGE: E TUNING: 260 | ME-57A/U Same as step No. 2 except: FREQUENCY RANGE-MC: 250-500 TUNING: 260 | Same as step No. 2. | Same as step No. 2. |
| 11 | AN/USM-207 Same as step No. 2. AN/USM-44 Same as step No. 2 except: RANGE: E TUNING: 375 | ME-57A/U Same as step No. 2 except: FREQUENCY RANGE-MC: 250-500 TUNING: 260 | Same as step No. 2. | Same as step No. 2. |
| 12 | AN/USM-207 Same as step No. 2. AN/USM-44 Same as step No. 2 except: RANGE: E TUNING: 225 | ME-57A/U Same as step No. 2 except: FREQUENCY RANGE-MC: 250-500 TUNING: 450 | Same as step No. 2. | Same as step No. 2. |
| 13 | AN/USM-207 Same as step No. 2. AN/USM-44 Same as step No. 2 except: RANGE: E TUNING: 275 | ME-57A/U Same as step No. 2 except: FREQUENCY RANGE-MC: 500-1000 TUNING: 650 | Same as step No. 2. | Same as step No. 2. |
| | AN/USM-207 Same as step No. 2. | | | |

| Step No. | Control Settings | | Test Procedure | Performance Standard |
|----------|---|---|---------------------|----------------------|
| | Test Equipment | Equipment Under Test | | |
| 14 | AN/USM-44 Same as step No. 2 except: RANGE: E TUNING: 375 | ME-57A/U Same as step No. 2 except: FREQUENCY RANGE-MC: 500-1000 TUNING: 750 | Same as step No. 2. | Same as step No. 2. |
| 15 | AN/USM-207 Same as step No. 2. AN/USM-44 Same as step No. 2 except: RANGE: E TUNING: 300 | ME-57A/U Same as step No. 2 except: FREQUENCY RANGE-MC: 500-1000 TUNING: 900 | Same as step No. 2. | Same as step No. 2. |



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Figure 7-12. Frequency range check, test connections.

7-30 Deviation Accuracy Check*a. Test Equipment.*

- (1) Signal Generator AN/USM-44.
- (2) Panoramic Indicator IP-173(*)/U.

(3) Audio Oscillator TS-382(*)/U

(4) Signal Generator AN/URM-70.

b. Test Connections and Conditions. Connect the equipment as shown in figure 7-13.

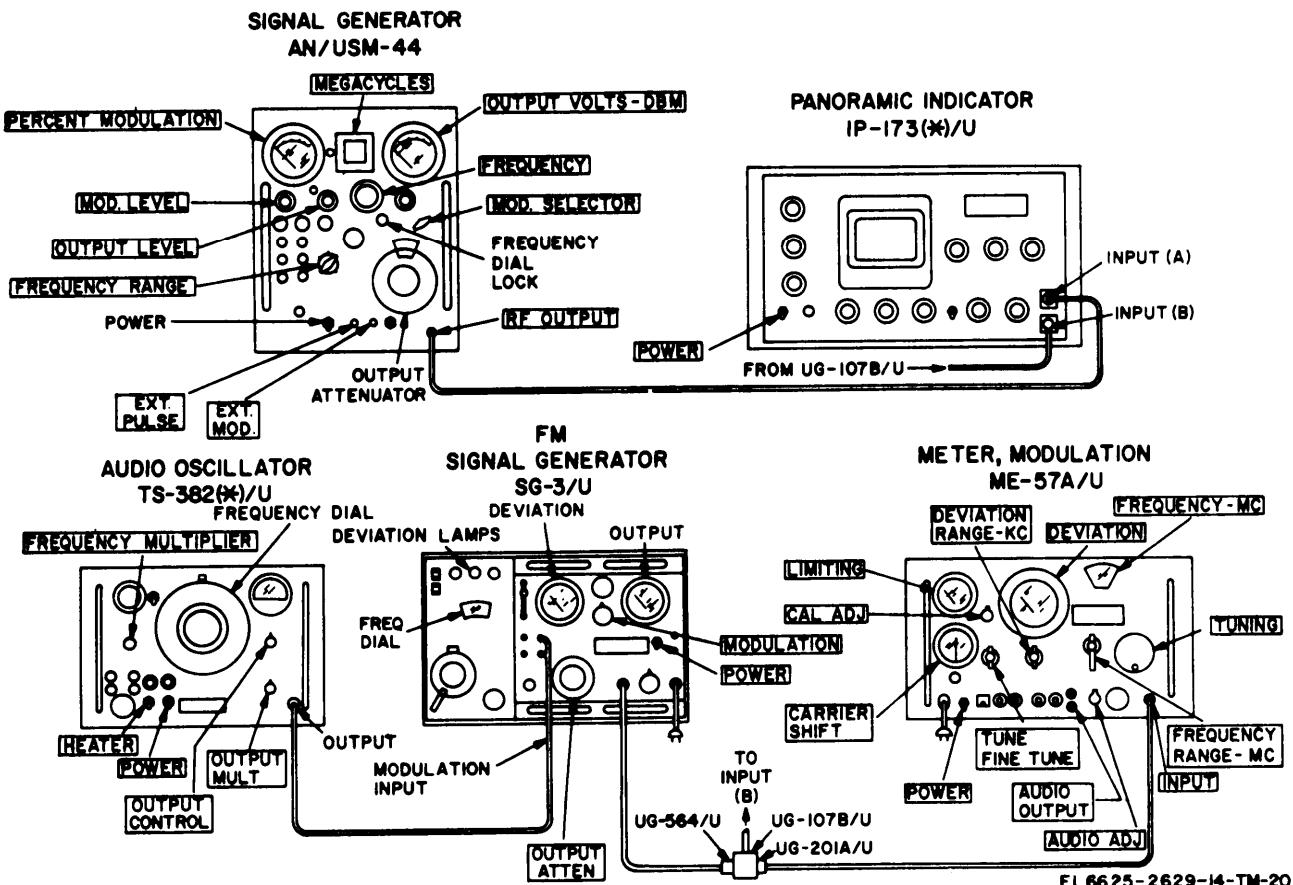


Figure 7-19. Deviation accuracy check, test connections.

c. Deviation Accuracy Test.

| Step No. | Control Settings | | Test Procedure | Performance Standard |
|----------|---|---|--|---|
| | Test Equipment | Equipment Under Test | | |
| 1 | <p><i>IP-173 (*)/U</i> CENTER FREQ: Vertical marker. SWEEP WIDTH: Maximum clockwise. RESOLUTION: Maximum clockwise. INTENSIFIER: Maximum clockwise. SCALE: LIN GAIN: Mid-range SWEEP: 30 VIDEO FILTER: OUT <i>AN/USM-44</i> RANGE: D FREQUENCY: 95 MHz MODULATION: CW <i>TS-382 (*)/U</i> RANGE: D OUTPUT MULTIPLIER (ATTENUATOR): 1 TUNING DIAL: 166 <i>SG-3/U</i> FREQUENCY RANGE-MC: 100-200 DEV. MULT.: X5 FREQUENCY: 100 MHz</p> | <p><i>ME-57A/U</i> DEVIATION RANGE-KC: 1000 TUNE. TUNE-FINE-TUNE: TUNE FREQUENCY RANGE-MC: 55-120</p> | <p>a. Adjust SWEEP WIDTH, RESOLUTION, FOCUS, BRILLIANCE and HORIZONTAL selectors of IP-173(*)/U for properly centered and convenient presentation on the scope.</p> <p>b. Increase DEVIATION control of SG-3/U to obtain the first null indication on the scope.</p> <p>c. Disconnect output cable of the AN/USM-44 from the IP-173(*)/U.</p> <p>d. Tune ME-57A/U to 100 MC until the CARRIER SHIFT meter indicates 0. Turn TUNE-FINE-TUNE switch to FINE TUNE and readjust the TUNING control for 0 indication on CARRIER SHIFT meter. If LIMITING meter does not read in black area, increase the output of the SG-3/U until it does.</p> <p>e. Allow equipment to warm up for 30 minutes.</p> | <p>a. None.</p> <p>b. None.</p> <p>c. None.</p> <p>d. None.</p> <p>e. None.</p> |
| 2 | <p><i>IP-173 (*)/U</i> Same as step No. 1. <i>AN/USM-44</i> Same as step No. 1. <i>TS-382 (*)/U</i> Same as step No. 1. <i>SG-3/U</i> Same as step No. 1 except: MODULATION: EXT</p> | <p><i>ME-57A/U</i> Same as step No. 1 except: DEVIATION RANGE-KC: 50</p> | Perform step No. 1 a through d. | DEVIATION METER indicates 40 kHz \pm 2 kHz. |
| 3 | <p><i>IP-173 (*)/U</i> Same as step No. 1. <i>AN/USM-44</i> Same as step No. 1 except: RANGE: C FREQUENCY: 45 MHz</p> | <p><i>ME-57A/U</i> Same as step No. 1 except: FREQUENCY RANGE-MC: 20-55</p> | <p>a. Connect the output cable of the AN/USM-44 to the U0-173(*)/U and perform step No. 1 a through d.</p> | <p>a. None.</p> |

| Step No. | Control Settings | | Test Procedure | Performance Standard |
|----------|---|---|---|--|
| | Test Equipment | Equipment Under Test | | |
| | TS-382 (*)/U Same as step No. 1 except: TUNING: 66 SG-3/U Same as step No. 1 except: FREQUENCY: 50 FREQUENCY RANGE-MC: 50-100 DEV MULT: XI MODULATION: OFF | | b. Disconnect the output cable of the AN/USM-44 and perform step No. 1 a through d. | b. None. |
| 4 | IP-173 (*)/U Same as step No. 1. AN/USM-44 Same as step No. 3. TS-382/U Same as step No. 3. SG-3/U Same as step No. 3. | ME-57A/U Same as step No. 3 except: DEVIATION RANGE-KC: 20 | Perform step No. 1 a through d. | DEVIATION METER indicates 16 kHz ± 0.75 kHz. |
| 5 | IP-173 (*)/U Same as step No. 1. AN/USM-44 Same as step No. 1 except: RANGE: D FREQUENCY: 145 MHz TS-382 (*)/U Same as step No. 1 except: TUNING: 33 SG-3/U Same as step No. 1 except: FREQUENCY: 150 MHz MODULATION: OFF | ME-57A/U Same as step No. 1 except: FREQUENCY RANGE-MC: 120-250 | Perform step No. 1 a through d. | None. |
| 6 | IP-173 (*)/U Same as step No. 1. AN/USM-44 Same as step No. 5 TS-382 (*)/U Same as step No. 5 SG-3/U Same as step No. 5 except: MODULATION: EXT | ME-57A/U Same as step No. 1 except: DEVIATION RANGE-KC: 100 | Perform step No. 1 through d. | Deviation meter indicates 80 KHz ± 10 KHz. |

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| Step No. | Control Settings | | Test Procedure | Performance Standard |
|----------|---|---|--|---|
| | Test Equipment | Equipment Under Test | | |
| 7 | IP-173 (*)/U Same as step No. 1 AN/USM-44 Same as step No. 1 except: RANGE: D FREQUENCY: 195 MHz TS-382 (*)/U Same as step No. 1 except: TUNING: 29 | ME-57A/U Same as step No. 1 except: FREQUENCY RANGE-MC: 120-250 | a. Connect the output cable of the AN/USM-44 to the IP-173(*)/U and proceed as in step No. 1 a through d. Increase deviation selector to obtain the 3rd null indication on the IP-173(*)/U. b. Disconnect the output cable of the AN/USM-44 and proceed as in step No. 1 a through d. Increase deviation selector to obtain the 3rd null indication on the IP-173(*)/U. | a. None. b. None. |
| 8 | SG-3/U Same as step No. 1 except: FREQUENCY RANGE-MC: 200-400 FREQUENCY: 200 MHz MODULATION: OFF IP-173 (*)/U Same as step No. 1 AN/USM-44 Same as step No. 7 TS-382 (*)/U Same as step No. 7 SG-3/U Same as step No. 7 except: MODULATION: EXT IP-173 (*)/U Same as step No. 1 AN/USM-44 Same as step No. 1 except: FREQUENCY: 395 MHz TS-382 (*)/U Same as step No. 1 except: TUNING: 68 SG-3/U Same as step No. 1 except: FREQUENCY: 400 MHz MODULATION: OFF | ME-57A/U Same as step No. 7 except: DEVIATION RANGE-KC: 300 | Perform step No. 1 a through d. | Deviation meter indicates 250 KHz \pm 30 KHz. |
| 9 | IP-173 (*)/U Same as step No. 1 AN/USM-44 Same as step No. 1 except: FREQUENCY: 395 MHz TS-382 (*)/U Same as step No. 1 except: TUNING: 68 SG-3/U Same as step No. 1 except: FREQUENCY: 400 MHz MODULATION: OFF | ME-57A/U Same as step No. 1 except: FREQUENCY RANGE-MC: 250-500 | Perform the procedure in step 7 except increase deviation selector for the 4th null indication on the ID-173(*)/U. | None. |
| 10 | IP-173 (*)/U Same as step No. 1 AN/USM-44 Same as step No. 9 | ME-57A/U Same as step No. 9 except: DEVIATION RANGE-KC: 1000 tune | Perform step No. 1 a through d. | Deviation meter indicates 800 KHz \pm 100 KHz. |

| Step No. | Control Settings | | Test Procedure | Performance Standard |
|-------------|---|----------------------|----------------|-------------------------|
| | Test Equipment | Equipment Under Test | | |
| | TS-382 (*)/U Same as step No. 9 SG-3/U Same as step No. 9 except: MODULATION: EXT | | | |

7-31. Quieting Signal Sensitivity Check

a. Test Equipment.

(1) Signal Generator AN/URM-70

(2) Electronic Voltmeter ME-30B/U/

b. Test Connections and Conditions. Connect the equipment as shown in figure 7-14.

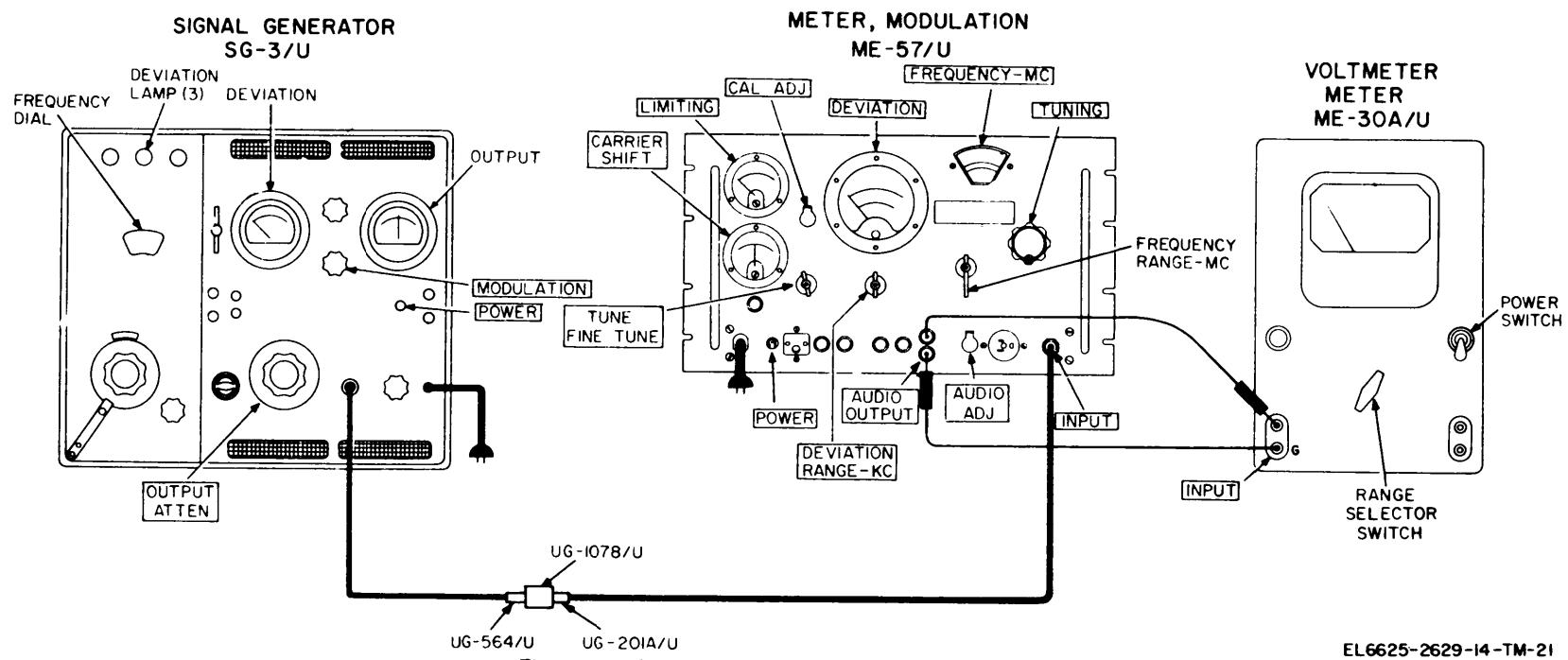


Figure 7-14. Sensitivity check, test connections.

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c. Quieting Signal Sensitivity Test.

| Step No. | Control Settings | | Test Procedure | Performance Standard |
|----------|--|--|---|--|
| | Test Equipment | Equipment Under Test | | |
| 1 | <i>SG-3/U</i> FREQUENCY RANGE-MC: 50-100 MODULATION: 1000 Hz Output attenuator 100 K the set selector to 10 K FREQUENCY: 50 MHz | <i>ME-57A/U</i> FREQUENCY RANGE-MC: 20-55 DEVIATION RANGE-KC: 1000 TUNE TUNE-FINE-TUNE: TUNE | Adjust ME-57A/U tuning control for carrier shift meter indication on the LIMITING meter. | None. |
| 2 | <i>SG-3/U</i> Same as step No. 1 | <i>ME-57A/U</i> Same as step No. 1 except: TUNE-FINE-TUNE: TUNE | Same as step No. 1 | None. |
| 3 | <i>SG-3/U</i> Same as step No. 1 except: MODULATION: OFF | <i>ME-57A/U</i> Same as step No. 2. | <p>a. Reduce rf output of SG-3/U until ME-30A/U reaches peak voltage indication note the voltage.</p> <p>b. Raise the rf output the SG-3/U until a 20 db reduction in voltage is indicated by the ME-30A/U.</p> | <p>a. None.</p> <p>b. Output attenuator dial of the SG-3/U indicates 3,500 microvolts or less.</p> |

APPENDIX A

REFERENCES

The following is a list of references that are available to the operator, organizational and general support maintenance personnel.

- | | |
|--------------------|--|
| DA Pam 310-4 | Index of Technical Manuals, Technical Bulletins, Supply Manuals (types 7,8, and 9), Supply Bulletins, and Lubrication Orders. |
| DA Pam 910-7 | Index of Modification Work Orders. |
| SB 11-573 | Painting and Preservation Supplies Available for Field Use for Electronics Command Equipment. |
| TB 746-10 | Field Instructions for: Painting and Preserving Electronics Command Equipment. |
| TM 11-319 | Sweep Generators SG-92/U and SG-92A/U. |
| TM 1101242 | Crystal Rectifier Test Sets TS-268/U, TS-268A/U, TS-268B/U, TS-268C/U, TS-268D/U, and TS-268E/U. |
| TM 11-1268 | Signal Generator AN/URM-70. |
| TM 11-2535B | Meter Test Set TS-682A/GSM, |
| TM 11-5043-12 | Operator's and Organizational Maintenance Manual: Analyzers ZM - 3/U and ZM-3A/U. |
| TM 11-5097 | Spectrum Analyzers TS-723A/U, TS-723B/U, TS-723C/U, and TS-723D/U. |
| TM 11-5651B | R. F. Signal Generator Set AN/URM-25A. |
| TM 11-6625-200-15 | Operator's Organizational, DS, GS, and Depot Maintenance Manual; Multimeters ME-26A/U, ME-26B/U, ME-26C/U, and ME-26D/U. |
| TM 11-6625-226-12 | Operation and Organizational Maintenance: Electrical Meter Test Set TS-656/U. |
| TM 11-6625-261-12 | Operator's and Organizational Maintenance Manual: Audio Oscillators TS-382A/U, TS-382B/U, TS-382D/U, TS-382E/U, and TS-382F/U. |
| TM 11-6625.276-10 | Operator's Manual: Test Oscillator Set AN /PRM-10. |
| TM 11-6625-316-12 | Operator and Organizational Maintenance Manual: Test Sets, Electron Tube TV-2/U, TV-2A/U, TV-2B/U, and TV-2C/U. |
| TM 11-6626-320-12 | Operator and Organizational Maintenance Manual: Voltmeter, Meter ME-30A/U Voltmeters, Electronic ME-30B/U, iME-30C/U and ME-30E/u. |
| TM 11-6625-508-10 | Operator's Manual: Signal Generator AN/USM-44 and AN/USM-44A. |
| TM 11-6625-700-10 | Operator's Manual: Digital Readout, Electronic Counter AN/USM-207. |
| TM 11-6625-1703-15 | Operator, Organizational, DS, GS, and Depot Maintenance Manual Including Repair Parts and Special Tools Lists: Oscilloscope AN/USM-281A. |
| TM 38-750 | The Army Maintenance Management System (TAMMS). |
| TM 740-00-1 | Administrative Storage of Equipment |
| TM 750-244-2 | Procedure for Destruction of Equipment to Prevent Enemy Use (Electronics Command). |

APPENDIX B

**OPERATOR'S, ORGANIZATIONAL DIRECT SUPPORT,
AND GENERAL SUPPORT MAINTENANCE
REPAIR PARTS AND SPECIAL TOOLS LIST
(INCLUDING DEPOT MAINTENANCE REPAIR PARTS
AND SPECIAL TOOLS)**

Section I. INTRODUCTION

B-1. Scope

This appendix lists repair parts; and other support equipment required for operation and performance of organizational, direct support, and general support maintenance of the ME-57A/U.

B-2. General

This Repair Part. List is divided into the following sections:

a. *Section II-Repair Parts List.* A list of repair parts authorized for use in the performance of maintenance. The list also includes- parts which must be removed for replacement of the unauthorized parts. Parts lists are composed of functional groups in ascending numerical sequence, with the parts in each group listed in figure and item number sequence.

b. *Section III-Special Tools List.* Not applicable.

c. *Section IV-Federal Stock Number and Part Number Index.* A list, in ascending numerical sequence, of all Federal Stock numbers appearing in the listings, followed by a list, in alphabetic sequence, of all part numbers appearing in the listings. Federal stock number and part numbers are cross-referenced to each illustration figure and item number appearance.

B-3. Explanation of Columns

The following provides an explanation of columns found in the tabular listings:

a. *Illustration.* This column is divided as follows:

(1) *Figure number.* Indicates the figure number of the illustration in which the item is shown.

(2) *Item number.* The number used to identify each item called out in the illustration.

b. *Source, Maintenance, and Recoverability Codes (SMR).*

(1) *Source Code.* Source codes are assigned to support items to indicate the manner of acquiring support items for maintenance, repair, or overhaul of end items. Source codes are entered in the first and second Position of the Uniform SMR Code format as follows:

| Code | Definition |
|------|---|
| PA | Item procured and stocked for anticipated or known usage. |
| AH | Item to be assembled at general support maintenance level. |
| XB | Item is not procured or stocked. If not 1 available through salvage, requisition. |

NOTE

Cannibalization or salvage may be used as a source of supply for 1 ny items source coded above except those coded XA, CD end aircraft support items as restricted by AR 700-42.

(2) *Maintenance Code.* Maintenance codes are assigned to indicate the levels of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the Uniform SMR Code format 1 s follows:

(a) The maintenance code entered in the third position will indicate the lowest maintenance level authorized to remove, replace, and use the support item. The maintenance code entered in the third position will indicate one of the following levels of maintenance:

| Code | Application/Explanation |
|------|--|
| O | support item is removed, replaced, used at the organizational level. |

- H. support item b removed, replaced, wed at the general support level.
D. support items that are removed, replaced, used at dept, mobile depot, specialized repair activity only.

(b) The maintenance code entered in the fourth position indicates whether the item is to be repaired and identified the lowest maintenance level with the capability to perform complete repair (i.e., all authorized maintenance functions). This position will contain one of the following maintenance codes:

| Code | Application/Explanation |
|-------------|---|
| D | The lowest maintenance level capable of complete repair of the support item is the depot level, performed by depot. |
| z | Nonreparable. No repair is authorized. |

(3) *Recoverability Code.* Recoverability codes are assigned to support items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth position of the Uniform SMR Code format 1's follows:

| Recoverability Codes | Definition |
|----------------------|---|
| z | Nonreparable items. When unserviceable, condemn and dispose at the level indicated in position 3. |
| D | Reparable item. When beyond lower level repair capability, return to depot. Condemnation and disposal not authorized below depot level. |

c. *Federal Stock Number.* Indicates the Federal stock number assigned to the item and will be used for requisitioning purposes.

NOTE

To convert a Federal stock number (FSN) to a National stock number (NSN), add "00" after the Federal supply Classification (FSC) code (first four digits). For example, FSN 6625-553-0142 when converted is NSN 6625-00-553-0142.

d. *Part Number.* Indicates the primary number used by the manufacturer (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards, and inspection requirements, to identify an item- or range of items.

NOTE

When a stocked numbered item is requisitioned, the repair part received may have a different part number than the part being replaced.

1. *Federal Supply Code for Manufacturer*

(FSCM). The FSCM is a 5-digit numeric code listed in SB 708-42 which is used to identify the manufacturer, distributor, or Government agency, etc.

f. *Description.* Indicates the Federal item name and, if required, a minimum description to identify the item.

g. *Unit of Measure (U/M).* Indicates the standard of the basic quantity of the listed item as used in performing the actual maintenance function. This measure is expressed by a two-character, alphabetical abbreviation (e.g., ea. in, pr, etc). When the unit of measure differs from the unit of issue, the lowest unit of issue that will satisfy the required units of measure will be requisitioned.

h. *Quantity Incorporated in Unit.* Indicates the quantity of the item used in the breakout shown in the illustration figure, which is prepared for a functional group.

B-4. Special Information

Not applicable.

B-5. How to Locate Repair Parts

a. *When Federal Stock Number or Part Number is Unknown:*

(1) *First.* Using the table of contents, determine the functional group within which the repair part belongs. This is necessary since illustrations are prepared for functional groups, and listing are divided into the same groups.

(2) *Second.* Find the illustration covering the functional group to which the repair part belongs.

(3) *Third.* Identify the repair part on the illustration and note the illustration figure and item number of the repair part.

(4) *Fourth.* Using the Repair Parts Listing, find the figure and item number noted on the illustration.

b. *When Federal Stock Number or Part Number is Known:*

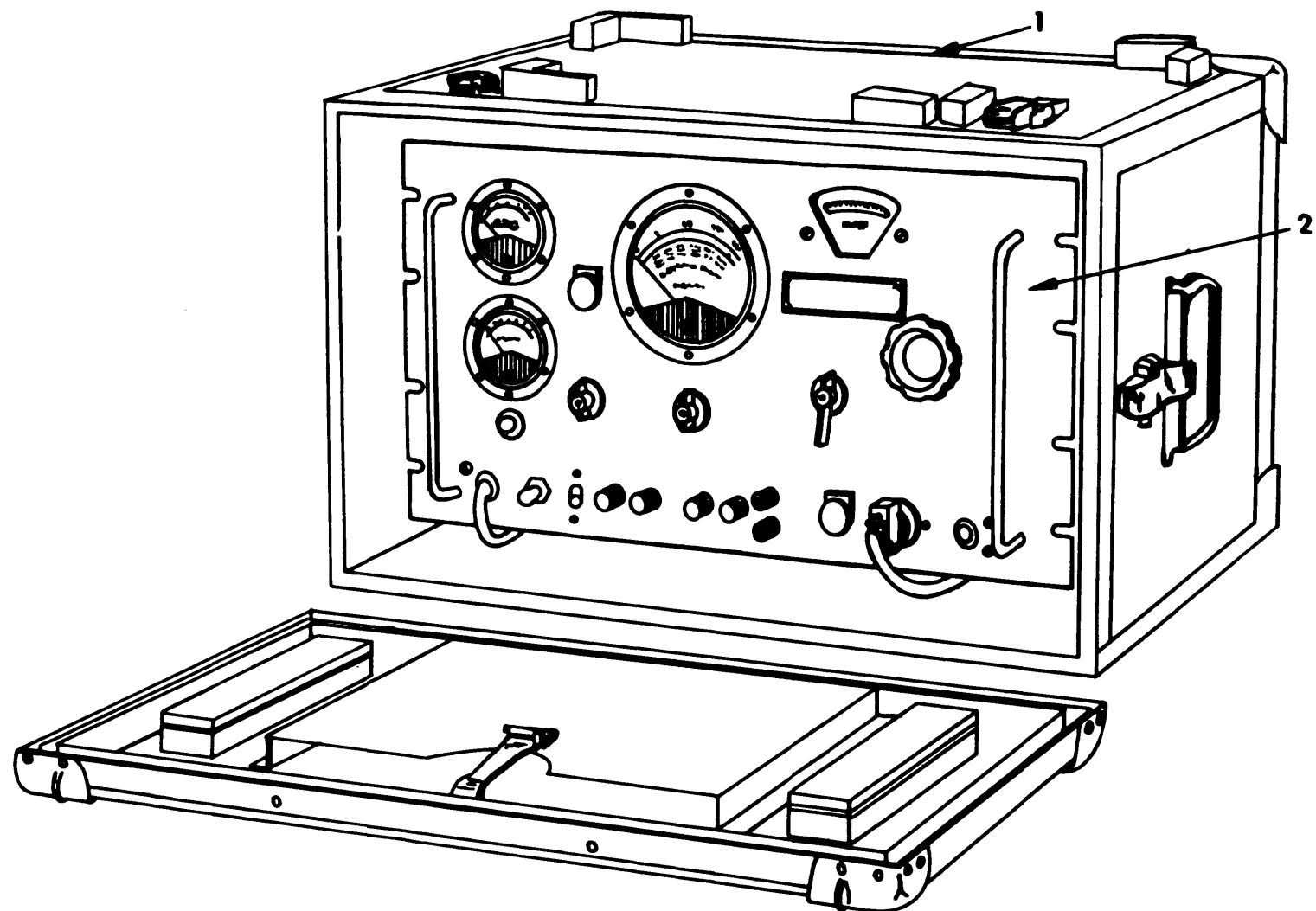
(1) *First.* Using the Index of Federal Stock Numbers and Part Numbers, find the pertinent Federal stock number or part number. This index is in ascending FSN sequence followed by a list of part numbers in ascending alphabetic sequence, cross-referenced to the illustration figure number and item number.

(2) *Second.* After finding the figure and item number, locate the figure and item number in the repair parts list.

B-6. Abbreviations

Not applicable.

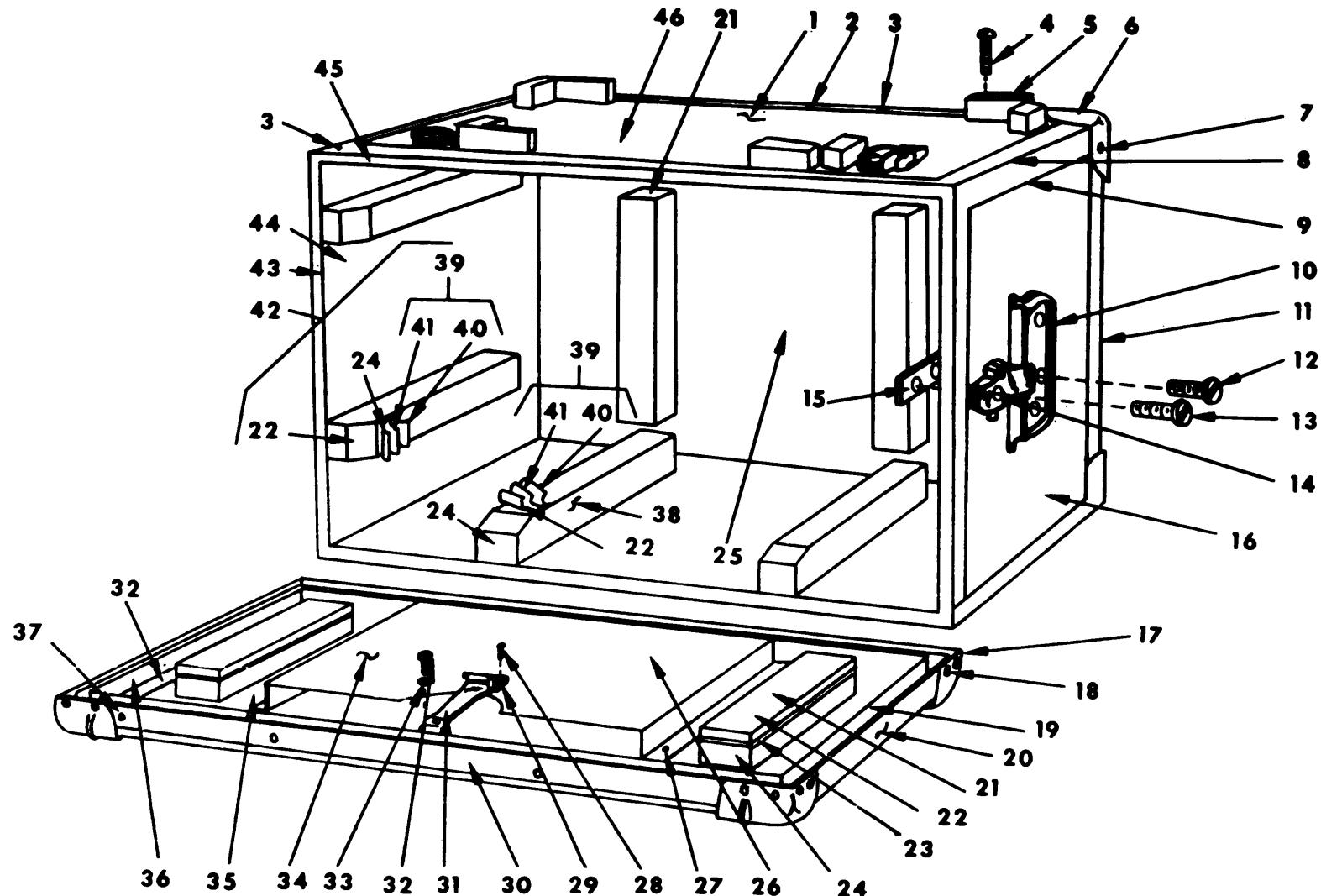
| (1) ILLUSTRATION (A) FIG NO. | (2) SMR CODE (B) ITEM NO. | (3) FEDERAL STOCK NUMBER | (4) PART NUMBER | (5) FSCM | (6) DESCRIPTION | (7) UNIT ON CODE | (8) QTY INC IN UNIT |
|--|--|-----------------------------------|-----------------------|----------------|-------------------------------|---------------------------|---------------------------------|
| GROUP 00: MODULATION METER, ME-57A/U | | | | | | | |
| B1 | 1 | XBDDD | 6625-432-1436 | SM-D-399101 | 80063 CASE ASSEMBLY, TRANSMIT | EA | 1 |
| B1 | 2 | XBDDD | | SM-D-207941 | 80063 METER, MODULATION | EA | 1 |
| B2 | 1 | XBDDD | 6625-432-1439 | SM-D-399102 | 80063 CASE ASSEMBLY | EA | 1 |
| B2 | 2 | XBHZZ | 6625-001-1390 | SM-C-399107-1 | 80063 FRAME | EA | 2 |
| B2 | 3 | XBHZZ | | C530X33-64 | 84841 RIVET, TUBULAR | EA | 120 |
| B2 | 4 | XBHZZ | 5305-832-1506 | MS35495-78 | 96906 SCREW, WOOD | EA | 24 |
| B2 | 5 | XBHZZ | | SM-B-399119 | 80063 BLOCK | EA | 12 |
| B2 | 6 | XBHZZ | 5340-116-2033 | SM-C-399111 | 80063 CORNER, CASE | EA | 4 |
| B2 | 7 | XBHZZ | | C530X39-64 | 84841 RIVET, TUBULAR | EA | 24 |
| B2 | 8 | XBHZZ | | SM-C-399107-4 | 80063 ANGLE | EA | 2 |
| B2 | 9 | XBHZZ | 6625-001-1393 | SM-C-399107-3 | 80063 FRAME | EA | 2 |
| B2 | 10 | XBHZZ | 5340-952-6892 | SC-D-33365 | 80063 HANDLE, CHEST | EA | 2 |
| B2 | 11 | XBHZZ | 6625-001-1388 | SM-C-399107-2 | 80063 FRAME | EA | 2 |
| B2 | 12 | XBHZZ | 5305-071-1324 | MS51960-67 | 96906 SCREW, MACHINE | EA | 6 |
| B2 | 13 | XBHZZ | 5305-059-3657 | MS51958-61 | 96906 SCREW, MACHINE | EA | 24 |
| B2 | 14 | XBHZZ | 5340-419-3438 | SM-B-399112 | 80063 CATCH, CLAMPING | EA | 6 |
| B2 | 15 | XBHZZ | 5310-422-0310 | XX58550 | 61864 PLATE, NUT | EA | 24 |
| B2 | 16 | XBHZZ | 6625-455-6874 | SM-C-399104-2 | 80063 PANEL, SIDE, CASE | EA | 1 |
| B2 | 17 | XBHZZ | | SM-C-399128 | 80063 CORNER, CASE | EA | 4 |
| B2 | 18 | XBHZZ | | 508X1-4 | 84841 RIVET, TUBULAR | EA | 16 |
| B2 | 19 | XBHZZ | | SM-C-399127-2 | 80063 FRAME | EA | 2 |
| B2 | 20 | XBDDD | 6625-172-3655 | SM-D-399120 | 80063 COVER ASSEMBLY | EA | 1 |
| B2 | 21 | XBHZZ | 6625-177-1952 | SM-B-399114 | 80063 CUSHION ASSEMBLY | EA | 4 |
| B2 | 22 | XBHZZ | | MIL417RRNRN510 | 81349 RUBBER STRIP | EA | 16 |
| B2 | 23 | XBHZZ | | SM-B-399114-2 | 80063 RIB | EA | 16 |
| B2 | 24 | XBHZZ | | MILR6130-2C | 81349 RUBBER STRIP | EA | 16 |
| B2 | 25 | XBHZZ | 6625-001-1382 | SM-C-399103 | 80063 PANEL, BOTTOM, CASE | EA | 1 |
| B2 | 26 | XBHZZ | 6625-172-3650 | SM-C-399122 | 80063 POCKET | EA | 1 |
| B2 | 27 | XBHZZ | 5305-151-3720 | MS35493-32 | 96906 SCREW, WOOD | EA | 4 |
| B2 | 28 | XBHZZ | | 530X3-16 | 84841 RIVET, TUBULAR | EA | 1 |
| B2 | 29 | XBHZZ | 6625-432-1438 | SM-B-399123 | 80063 CATCH, ASSEMBLY | EA | 1 |
| B2 | 30 | XBHZZ | | SM-C-399127-1 | 80063 FRAME | EA | 2 |
| B2 | 31 | XBHZZ | 5340-422-0617 | SM-B-399130 | 80063 STRAP | EA | 1 |
| B2 | 32 | XBHZZ | | 530X9-16 | 84841 RIVET, TUBULAR | EA | 29 |
| B2 | 33 | XBHZZ | 5310-531-9514 | AN960C6 | 88044 WASHER, FLAT | EA | 1 |
| B2 | 34 | XBHZZ | 6625-432-1440 | SM-B-399121 | 80063 POCKET ASSEMBLY | EA | 1 |
| B2 | 35 | XBHZZ | 6625-432-1435 | SM-C-399129 | 80063 PANEL | EA | 1 |
| B2 | 36 | XBHZZ | 5330-476-4647 | SM-B-399131 | 80063 GASKET | EA | 1 |
| B2 | 37 | XBHZZ | | 530X5-8 | 84841 RIVET, TUBULAR | EA | 8 |
| B2 | 38 | XBHZZ | 6625-172-3653 | SM-B-399118 | 80063 CUSHION ASSEMBLY | EA | 4 |
| B2 | 39 | XBHZZ | 6625-172-3652 | SM-B-399116 | 80063 RIB ASSEMBLY | EA | 8 |
| B2 | 40 | XBHZZ | | MILF8193-062 | 81349 FELT STRIP | FT | 8 |



EL6625-2629-14-TM-D1

Figure B-1. Modulation Meter ME-57A/U.

| (1) ILLUSTRATION (A) FIG NO. | (2) SMR (B) ITEM NO. | (3) FEDERAL CODE STOCK NUMBER | (4) PART NUMBER | (5) FSCM | (6) DESCRIPTION | USABLE ON CODE | (7) UNIT OF MEAS | (8) QTY INC IN UNIT | |
|--|----------------------------------|---|-----------------------|----------------|--------------------|-------------------------------------|---------------------------|---------------------------------|----|
| B2 | 41 | XBHZZ | SM-B-399117 | 80063 | RIB | | EA | 8 | |
| B2 | 42 | XBHZZ | 6625-172-5788 | SM-B-399115 | 80063 | CUSHION ASSEMBLY | | EA | 4 |
| B2 | 43 | XBHZZ | 6325-001-1391 | SM-C-399106-2 | 80063 | FRAME | | EA | 2 |
| B2 | 44 | XBHZZ | 6625-172-3654 | SM-C-399105 | 80063 | PANEL, END, CASE | | EA | 2 |
| B2 | 45 | XBHZZ | 6625-001-1392 | SM-C-399106-1 | 80063 | FRAME | | EA | 2 |
| B2 | 46 | XBHZZ | 6625-455-6872 | SM-C-399104-1 | 80063 | PANEL, SIDE, CASE | | EA | 1 |
| B3 | 1 | PAHZZ | 5950-878-5525 | SM-D-360274 | 80063 | TRANSFORMER, INTERMEDIATE FREQUENCY | | EA | 1 |
| B3 | 2 | PAOZZ | 5960-542-7004 | 6AH6WA | 81349 | ELECTION TUBE | | EA | 3 |
| B3 | 3 | PAHZZ | 5910-949-5027 | CE45C220R | 81349 | CAPACITOR, FIXED, ELECTROLYTIC | | EA | 6 |
| B3 | 4 | PAHZZ | 5960-295-7768 | 12T | 88245 | CLAMP, ELECTION TUBE | | EA | 1 |
| B3 | 5 | PAOZZ | 5960-188-8565 | 6AG7Y | 81349 | ELECTRON TUBE | | EA | 1 |
| B3 | 6 | PAHZZ | 5935-835-0508 | UG88DU | 80058 | CONNECTOR, PLUG, ELECTRICAL | | EA | 2 |
| B3 | 7 | PAHZZ | | RG-58/U | 81349 | CABLE, RADIO FREQUENCY | FT | 2 | |
| B3 | 8 | PAHZZ | 5950-415-6124 | SM-C-359295 | 80063 | TRANSFORMER, INTERMEDIATE FREQUENCY | | EA | 1 |
| B3 | 9 | PAHZZ | 5950-415-6122 | SM-C-359294 | 80063 | TRANSFORMER, INTERMEDIATE FREQUENCY | | EA | 1 |
| B3 | 10 | PAHZZ | 5960-686-8085 | M24251-6-2 | 96906 | SHIELD, ELECTRON TUBE | | EA | 6 |
| B3 | 11 | PAHZZ | | SM-C-359293GR2 | 80063 | TRANSFORMER, INTERMEDIATE FREQUENCY | | EA | 1 |
| B3 | 12 | PAHZZ | 5995-408-0471 | SM-B-399079 | 80063 | CABLE ASSEMBLY, RADIO FREQUENCY | | EA | 1 |
| B3 | 13 | PAHZZ | | CP91B1EE105K | 81349 | CAPACITOR, FIXED, PAPER DIELECTRIC | | EA | 4 |
| B3 | 14 | PAHZZ | 5960-858-5172 | M24251-6 | 96906 | SHIELD, ELECTRON TUBE | | EA | 1 |
| B3 | 15 | PAOZZ | 5960-134-6031 | 5654W | 81349 | ELECTRON TUBE | | EA | 1 |
| B3 | 16 | XBHZZ | 5910-577-7940 | CP091SB5 | 81349 | BRACKET, CAPACITOR | | EA | 4 |
| B3 | 17 | PAHZZ | | SM-C-359288 | 80063 | TRANSFORMER, INTERMEDIATE FREQUENCY | | EA | 1 |
| B3 | 18 | PAOZZ | 5960-262-0210 | 5814A | 81349 | ELECTRON TUBE | | EA | 1 |
| B3 | 19 | XBDDD | | SM-D-207942 | 80063 | OSCILLATOR, RADIO FREQUENCY | | EA | 1 |
| B3 | 20 | XBHZZ | 5310-209-1366 | MS35335-58 | 96906 | WASHER, LOCK | | EA | 52 |
| B3 | 21 | XBHZZ | 5305-054-6650 | MS51957-26 | 96906 | SCREW, MACHINE | | EA | 4 |
| B3 | 22 | PAHZZ | | CP55B1EB205K | 81349 | CAPACITOR, FIXED, PAPER DIELECTRIC | | EA | 1 |
| B3 | 23 | PAHZZ | 5935-295-3365 | 80MC2M | 02660 | CONNECTOR, PLUG, ELECTRICAL | | EA | 1 |
| B3 | 24 | PAHZZ | 5935-518-8696 | 80PC2F | 29587 | CONNECTOR, RECEPTACLE, ELECTRICAL | | EA | 1 |
| B3 | 25 | XBHZZ | 5310-934-9761 | MS35649-264 | 96906 | NUT, PLAIN, HEXAGON | | EA | 45 |
| B3 | 26 | XBHZZ | 5305-054-6652 | MS51957-28 | 96906 | SCREW, MACHINE | | EA | 17 |
| B3 | 27 | PAHZZ | 5995-401-3698 | SM-B-399082 | 80063 | CABLE ASSEMBLY, RADIO FREQUENCY | | EA | 1 |
| B3 | 28 | PAHZZ | | SM-B-399083 | 80063 | CABLE, RADIO FREQUENCY | | EA | 1 |
| B3 | 29 | PAOZZ | 5960-262-0286 | 5651WA | 81349 | ELECTRON TUBE | | EA | 1 |
| B3 | 30 | PAHZZ | | 32-3-1-4 | 88245 | POST, ELECTRICAL | | EA | 2 |
| B3 | 31 | SBHZZ | | SM-D-207955 | 80063 | WIRING HARNESS, BRANCHED | | EA | 1 |
| B3 | 32 | PAOZZ | 5960-681-9802 | 6AU6WC | 81349 | ELECTRON TUBE | | EA | 2 |
| B3 | 33 | XBHZZ | | SM-D-283736 | 80063 | WIRING ASSEMBLY, PANEL | | EA | 1 |
| B3 | 34 | PAHZZ | 5905-114-3242 | RV4NAYSD502A | 81349 | RESISTOR, VARIABLE | | EA | 1 |
| B3 | 35 | PAHZZ | 5905-556-3350 | RV4NAYSD103A | 81349 | RESISTOR, VARIABLE | | EA | 1 |
| B3 | 36 | PAHZZ | | 42-4-1-4 | 88245 | POST, ELECTRICAL | | EA | 1 |
| B3 | 37 | AHHDD | 6625-432-1434 | SM-D-321033 | 80063 | PANEL ASSEMBLY, FRONT | | EA | 1 |



EL6625-2629-14-TM-D 2

Figure B-2. Transit case.

| (1) ILLUSTRATION (A) FIG NO. | (2) SMR (B) ITEM NO. | (3) FEDERAL CODE | (4) PART NUMBER | (5) FSCM | (6) DESCRIPTION | (7) UNIT OF USABLE CODE | (8) QTY OF MEAS | INC IN UNIT |
|--|----------------------------------|------------------------|-----------------------|---------------|---|-------------------------------------|--------------------------|-------------------|
| B3 | 38 | XBHZZ | 5310-209-1239 | MS35335-60 | 96906 WASHER, LOCK | EA | 16 | |
| B3 | 39 | XBHZZ | | MS35234-63 | 96906 SCREW, MACHINE | EA | 8 | |
| B3 | 40 | PAHZZ | | 681 | 79963 TERMINAL, LUG | EA | 6 | |
| B3 | 41 | PAHZZ | 5905-572-8160 | RV4NAYSD503A | 81349 RESISTOR, VARIABLE | EA | 1 | |
| B3 | 42 | PAHZZ | 5905-107-9252 | RV4NAYSD104A | 81349 RESISTOR, VARIABLE | EA | 1 | |
| B3 | 43 | PAHZZ | 5960-078-7796 | | 88245 CLAMP, ELECTRON TUBE | EA | 1 | |
| B3 | 44 | PAOZZ | 5960-179-3252 | 6080WA | 81349 ELECTRON TUBE | EA | 1 | |
| B3 | 45 | XBHZZ | | CP072SC2 | 81349 BRACKET, CAPACITOR | EA | 2 | |
| B3 | 46 | PAOZZ | | TJ601K01 | 81349 ELECTRON TUBE | EA | 1 | |
| B3 | 47 | XBHZZ | 5310-058-3599 | MS35335-57 | 96906 WASHER, LOCK | EA | 47 | |
| B3 | 48 | XBHZZ | 5305-718-9442 | MS35233-13 | 96906 SCREW, MACHINE | EA | 11 | |
| B3 | 49 | PAHZZ | 5960-273-2434 | 2 | 88245 CLAMP, ELECTRON TUBE | EA | 1 | |
| B3 | 50 | PAHZZ | 6625-036-3940 | SM-D-320940 | 80063 COVER ASSEMBLY | EA | 1 | |
| B3 | 51 | XBHZZ | 5305-763-0219 | SM-B-320945 | 80063 SCREW, EXTERNALLY RELIEVED BODY | EA | 4 | |
| B3 | 52 | PAHZZ | 5950-843-2532 | SM-D-399059 | 80063 TRANSFORMER, POWR STEP-DOWN AND STEP-UP | EA | 1 | |
| B3 | 53 | PAHZZ | 5910-880-0380 | CP70B1EF405K1 | 81349 CAPACITOR, FIXED, PAPER DIELECTRIC | EA | 1 | |
| B3 | 54 | PAHZZ | 5950-415-6129 | SM-C-399061 | 80063 REACTOR | EA | 1 | |
| B3 | 55 | PAHZZ | 5950-415-6128 | SM-C-399060 | 80063 REACTOR | EA | 1 | |
| B3 | 56 | PAHZZ | 5960-860-7710 | TS103U02 | 81349 SHIELD, ELECTRON TUBE | EA | 2 | |
| B3 | 57 | PAOZZ | 5960-179-4446 | 12A77WA | 81349 ELECTRON TUBE | EA | 1 | |
| B3 | 58 | PAHZZ | 5935-935-2231 | TS101C01 | 81349 SOCKET, ELECTRON TUBE | EA | 1 | |
| B3 | 59 | PAHZZ | | CK63AW103E | 81349 CAPACITOR, FIXED, CERAMIC DIELECTRIC | EA | 14 | |
| B3 | 60 | PAHZZ | 5905-500-7272 | RC32GF331K | 81349 RESISTOR, FIXED, COMPOSITION | EA | 1 | |
| B3 | 61 | PAHZZ | 5935-812-4936 | TS103P01 | 81349 SOCKET, ELECTRON TUBE | EA | 2 | |
| B3 | 62 | XBHZZ | | AN505C6-6 | 88044 SCREW, MACHINE | EA | 7 | |
| B3 | 63 | XBHZZ | 5325-291-9366 | MS35489-11 | 96906 GROMMET, RUBBER | EA | 1 | |
| B3 | 64 | XBHZZ | | SM-D-207954 | 80063 WIRING HARNESS, BRANCHED | EA | 1 | |
| B3 | 65 | XBDDD | | SM-D-207946 | 80063 CHASSIS, ELECTRICAL EQUIPMENT | EA | 1 | |
| B3 | 66 | XBHZZ | 5310-614-3552 | MS35335-59 | 96906 WASHER, LOCK | EA | 6 | |
| B3 | 67 | XBHZZ | 5310-934-9759 | MS35649-284 | 96906 NUT, PLAIN, HEXAGON | EA | 4 | |
| B3 | 68 | PAHZZ | | CP05A1EE103M | 81349 CAPACITOR, FIXED, PAPER DIELECTRIC | EA | 2 | |
| B3 | 69 | PAHZZ | 5910-838-9421 | CK60AW102M | 81349 CAPACITOR, FIXED, CERAMIC DIELECTRIC | EA | 3 | |
| B3 | 70 | XBHZZ | | SM-C-359287 | 80063 WIRING HARNESS, BRANCHED | EA | 1 | |
| B3 | 71 | XBHZZ | 5310-934-9756 | MS35650-304 | 96906 NUT, PLAIN, HEXAGON | EA | 6 | |
| B3 | 72 | PAHZZ | | 1414-10 | 83330 TERMINAL, LUG | EA | 6 | |
| B3 | 73 | PAHZZ | 5935-935-2231 | TS101P01 | 81349 SOCKET, ELECTRON TUBE | EA | 2 | |
| B3 | 74 | PAHZZ | 5905-120-0167 | RCR32G513JS | 81349 RESISTOR, FIXED, COMPOSITION | EA | 1 | |
| B3 | 75 | PAHZZ | 5940-500-7606 | BT19 | 91663 TERMINAL, STUD | EA | 2 | |
| B3 | 76 | PAHZZ | 5905-299-2005 | RCR32G823JS | 81349 RESISTOR, FIXED, COMPOSITION | EA | 1 | |
| B3 | 77 | PAHZZ | 5905-299-2014 | RC32GF473K | 81349 RESISTOR, FIXED, COMPOSITION | EA | 1 | |
| B3 | 78 | PAHZZ | 5905-106-1276 | RC32GF104K | 81349 RESISTOR, FIXED, COMPOSITION | EA | 1 | |
| B3 | 79 | PAHZZ | 6625-222-5047 | SM-B-399026 | 80063 COVER | EA | 2 | |
| B3 | 80 | XBHZZ | 6625-432-1442 | SM-B-399023 | 80063 BRACKET ASSEMBLY | EA | 1 | |

| (1) ILLUSTRATION (A) FIG NO. | (2) SMR (B) ITEM NO. | (3) FEDERAL STOCK NUMBER | (4) PART NUMBER | (5) FSCM | (6) DESCRIPTION | USABLE ON CODE | (7) UNIT OF MEAS | (8) QTY INC IN UNIT |
|--|----------------------------------|-----------------------------------|-----------------------|---------------|--------------------|------------------------------------|---------------------------|---------------------------------|
| B3 | 81 | XBHZZ | 5305-054-5651 | MS51957-17 | 96906 | SCREW, MACHINE | | EA 4 |
| B3 | 82 | PAHZZ | 5940-820-6235 | 1416-4 | 83330 | TERMINAL, LUG | | EA 11 |
| B3 | 83 | PAHZZ | 5930-296-9062 | MS35059-23 | 96906 | SWITCH, TOGGLE | | EA 1 |
| B3 | 84 | PAHZZ | 5920-280-4156 | FHM2601 | 71400 | FUSEHOLDER | | EA 2 |
| B3 | 85 | PAOZZ | 5920-228-7882 | F02B125V2A | 81349 | FUSE, CARTRIDGE | | EA 2 |
| B3 | 86 | PAHZZ | | RC20GF681K | 81349 | RESISTOR, FIXED, COMPOSITION | | EA 1 |
| B3 | 87 | PAHZZ | 5905-933-3925 | RV4NAYSD252A | 81349 | RESISTOR, VARIABLE | | EA 1 |
| B3 | 88 | PAHZZ | 5940-178-0174 | 2013 | 71785 | TERMINAL BOARD | | EA 1 |
| B3 | 89 | XBHZZ | | MS35233-15 | 96906 | SCREW, MACHINE | | EA 38 |
| B3 | 90 | XBHZZ | 5310-934-9748 | MS35649-244 | 96906 | NUT, PLAIN, HEXAGON | | EA 24 |
| B3 | 91 | PAHZZ | 5995-409-1162 | SM-B-399081 | 80063 | CABLE ASSEMBLY, RADIO FREQUENCY | | EA 1 |
| B3 | 92 | PAHZZ | 5910-164-7509 | CP54B1KB205K1 | 81349 | CAPACITOR, FIXED, PAPER DIELECTRIC | | EA 2 |
| B3 | 93 | XBHZZ | 5305-059-3658 | MS51958-62 | 96906 | SCREW, MACHINE | | EA 4 |
| B3 | 94 | XBHZZ | 5310-274-8680 | MS35333-13 | 96906 | SCREW, MACHINE | | EA 10 |
| B3 | 95 | XBHZZ | 5305-054-6654 | MS51957-30 | 96906 | SCREW, MACHINE | | EA 7 |
| B3 | 96 | XBHZZ | | MS35233-30 | 96906 | SCREW, MACHINE | | EA 7 |
| B3 | 97 | XBHZZ | 5310-722-5998 | MS15795-805 | 96906 | WASHER, FLAT | | EA 3 |
| B3 | 98 | PAHZZ | 5970-883-8517 | MS75009-1 | 96906 | INSULATOR, WASHER | | EA 2 |
| B3 | 99 | XBHZZ | 5305-616-8350 | AN51506-36 | 88044 | SCREW, MACHINE | | EA 1 |
| B3 | 100 | PAHZZ | 5905-114-5438 | RC20GF510J | 81349 | RESISITOR, FIXED, COMPOSITION | | EA 1 |
| B3 | 101 | PAHZZ | 5905-108-6922 | RC20GF151K | 81349 | RESISTOR, FIXED, COMPOSITION | | EA 2 |
| B3 | 102 | PAHZZ | 5905-141-1168 | RC20GF222K | 81349 | RESISTOR, FIXED, COMPOSITION | | EA 1 |
| B3 | 103 | PAHZZ | 5905-171-2002 | RC20GF470K | 81349 | RESISTOR, FIXED, COMPOSITION | | EA 1 |
| B3 | 104 | PAHZZ | 5905-106-1273 | RC20GF153K | 81349 | RESISTOR, FIXED, COMPOSITION | | EA 1 |
| B3 | 105 | PAHZZ | 5905-141-0591 | RC20GF103K | 81349 | RESISTOR, FIXED, COMPOSITION | | EA 1 |
| B3 | 106 | PAHZZ | | 1N196 | 81349 | SEMICONDUCTOR DEVICE, DIODE | | EA 2 |
| B3 | 107 | PAHZZ | 5940-821-6217 | 1416-6 | 83330 | TERMINAL, LUG | | EA 12 |
| B3 | 106 | PAHZZ | | UK50-473 | 31538 | CAPACITOR | | EA 1 |
| B3 | 109 | PAHZZ | | CM15CD101JW3 | 81349 | CAPACITOR, FIXED, MICA DIELECTRIC | | EA 2 |
| B3 | 110 | XBHZZ | 5305-054-5649 | MS51957-15 | 96906 | SCREW, MACHINE | | EA 38 |
| B3 | 111 | PAHZZ | 5935-260-0516 | TS102P01 | 81349 | SOCKET, ELECTRON TUBE | | EA 7 |
| B4 | 1 | XBDDE | 6625-432-1437 | SM-C-321035 | 80063 | PANEL, WELDED ASSEMBLY | | EA 1 |
| B4 | 2 | PAHZ | 5905-107-9252 | RV4NAYSD104A | 81349 | RESISTOR, VARAIBLE | | EA 1 |
| B4 | 3 | PAHZZ | 6625-738-8183 | SM-C-399003 | 80063 | METER, DEVIATION | | EA 1 |
| B4 | 4 | PAHZZ | 5905-174-0906 | RN70D3571F | 81349 | RESISTOR, FIXED, FILM | | EA 1 |
| B4 | 5 | PAHZZ | 5905-088-3110 | RN70D1211F | 81349 | RESISTOR, FIXED, FILM | | EA 1 |
| B4 | 6 | PAHZZ | 5905-050-1123 | RN70D8060F | 81349 | RESISTOR, FIXED, FILM | | EA 1 |
| B4 | 7 | PAHZZ | 5905-765-8702 | RN70D2800F | 81349 | RESISTOR, FIXED, FILM | | EA 1 |
| B4 | 8 | PAHZZ | 5905-076-6916 | RN70D1210F | 81349 | RESITOR, FIXED, FILM | | EA 1 |
| B4 | 9 | XBHZZ | 5310-934-9761 | MS35649-264 | 96906 | NUT, PLAIN, HEXAGON | | EA 2 |
| B4 | 10 | XBHZZ | | MS35233-28 | 96906 | SCREW, MACHINE | | EA 2 |
| B4 | 11 | XBHZZ | 5310-209-1366 | MS35335-58 | 96906 | WASHER, LOCK | | EA 2 |
| B4 | 12 | PAHZZ | | SM-B-399004 | 80063 | WINDOW, DIAL | | EA 1 |

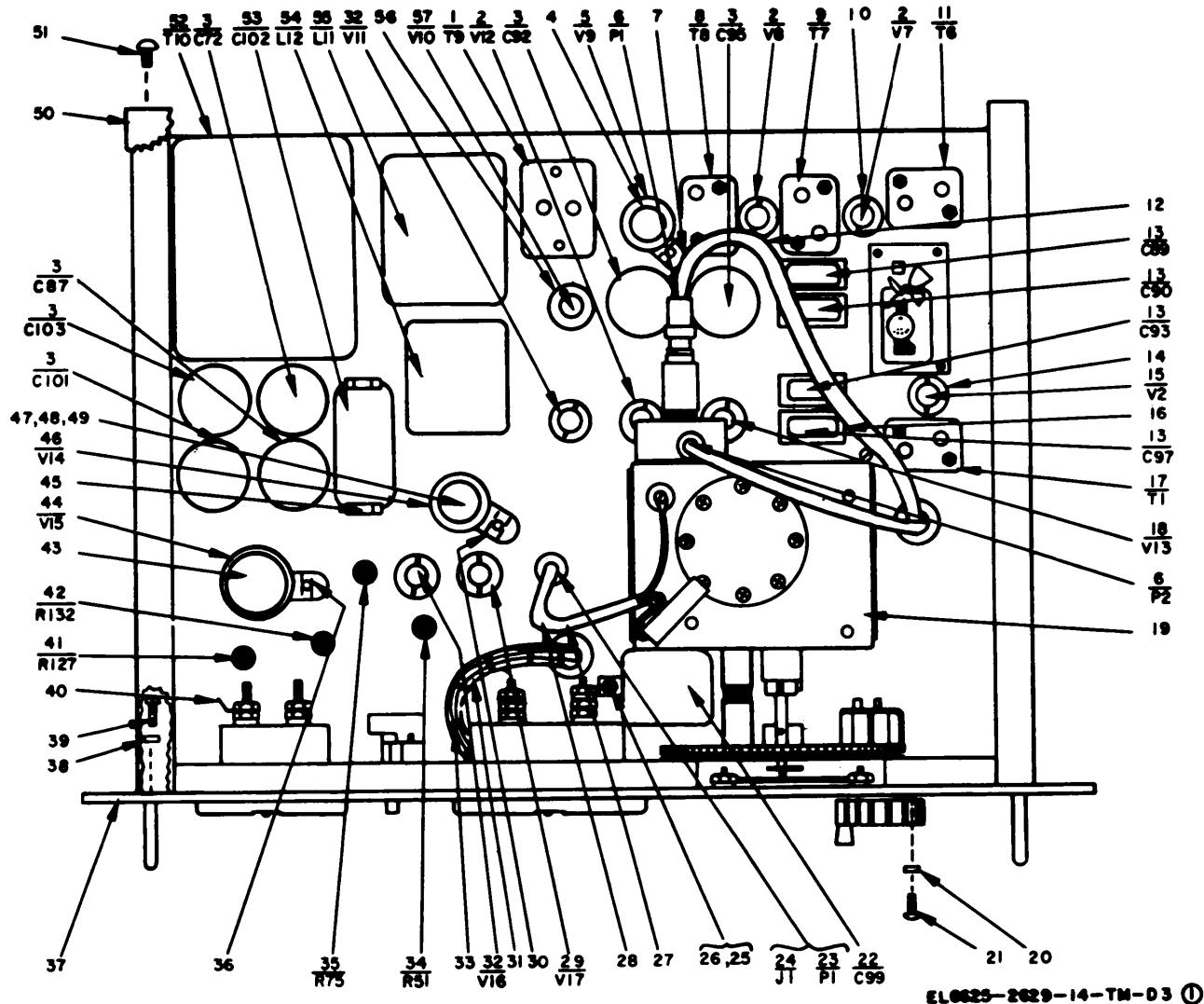


Figure B-3. ① Modulation meter (sheet 1 of 2).

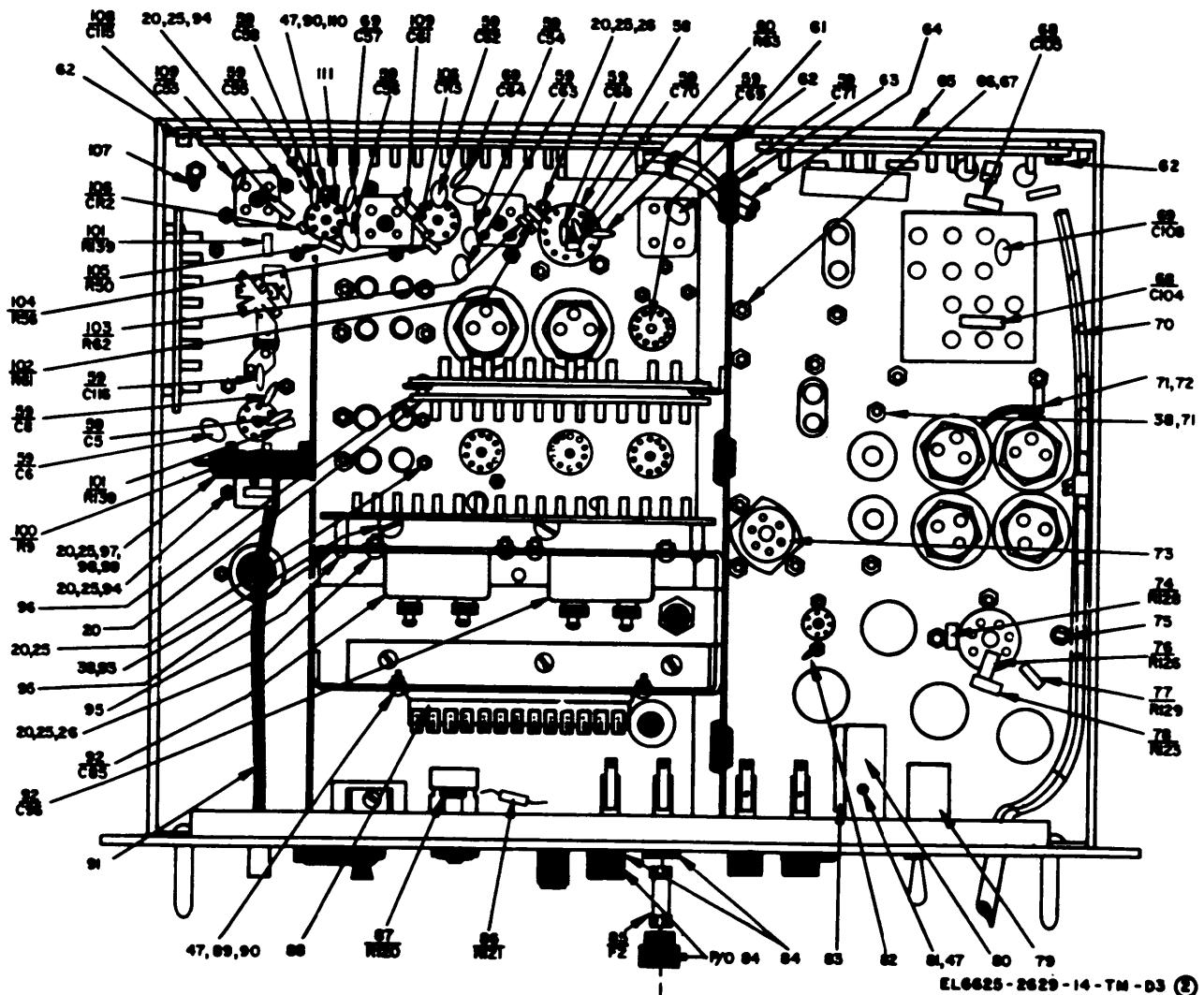


Figure B-3. ② Modulation meter (sheet 2 of 2).

| (1) ILLUSTRATION (A) FIG NO. | (2) SMR (B) ITEM NO. | (3) FEDERAL STOCK NUMBER | (4) PART NUMBER | (5) FSCM | (6) DESCRIPTION | (7) UNIT OF USABLE ON CODE | (8) QTY INC IN UNIT |
|--|----------------------------------|-----------------------------------|-----------------------|------------------|--|---|---------------------------------|
| B4 | 13 | XBHZZ | 9905-074-3126 | SM-B-399076 | 80063 PLATE, IDENTIFICATION | EA | 1 |
| B4 | 14 | XBHZZ | 5305-054-5637 | MS35233-3 | 96906 SCREW, MACHINE | EA | 4 |
| B4 | 15 | XBHZZ | 5340-980-7351 | SM-B-399074 | 80063 HANDLE, BOW | EA | 2 |
| B4 | 16 | PAHZZ | 5355-841-8145 | K1375 | 99813 KNOB | EA | 1 |
| B4 | 17 | XBHZZ | 5305-054-5648 | MS35216-13 | 96906 SCREW, MACHINE | EA | 3 |
| B4 | 18 | XBHZZ | 5310-058-3599 | MS35335-57 | 96906 WASHER, LOCK | EA | 3 |
| B4 | 19 | PAHZZ | 5355-781-0319 | MS91525-3 | 96906 KNOB | EA | 1 |
| B4 | 20 | XBHZZ | 5310-934-9760 | MS35649-204 | 96906 NUT, PLAIN, HEXAGON | EA | 4 |
| B4 | 21 | XBHZZ | 5305-550-3877 | MS35233-61 | 96906 SCREW, MACHINE | EA | 4 |
| B4 | 22 | XBHZZ | 5310-209-1239 | MS35335-60 | 96906 WASHER, LOCK | EA | 4 |
| B4 | 23 | PAHZZ | 5935-553-2249 | UG909U | 80058 CONNECTOR, RECEPTACLE, ELECTRICAL | EA | 1 |
| B4 | 24 | XBHZZ | 5305-054-6668 | MS35233-43 | 96906 SCREW, MACHINE | EA | 4 |
| B4 | 25 | PAHZZ | 5935-755-3447 | 5258 | 74545 CONNECTOR, RECEPTACLE, ELECTRICAL | EA | 1 |
| B4 | 26 | PAHZZ | 5935-681-1004 | J1301-1 | 99813 COVER, JACK | EA | 2 |
| B4 | 27 | PAHZZ | | 257R | 83330 POST, BINDING | EA | 1 |
| B4 | 28 | PAHZZ | 5940-805-1310 | 257B | 83330 POST, BINDING | EA | 1 |
| B4 | 29 | PAHZZ | 5920-280-4156 | FHN26G1 | 71400 FUSEHOLDER | EA | 2 |
| B4 | 30 | PAHZZ | 5930-425-2551 | SM-A-321037 | 80063 SWITCH, ROTARY | EA | 1 |
| B4 | 31 | XHBZZ | 5305-054-5636 | MS35233-2 | 96906 SCRE, MACHINE | EA | 2 |
| B4 | 32 | PAHZZ | 6625-455-6828 | SM-B-399075 | 80063 COVER | EA | 1 |
| B4 | 33 | PAHZZ | 4730-541-1866 | AK5075-1 | 99813 COUPLING, INSULATED, BUSHING-SHAFT | EA | 1 |
| B4 | 34 | PAHZZ | 5930-655-1575 | MS35059-22 | 96906 SWITCH, TOGGLE | EA | 1 |
| B4 | 35 | PAHZZ | 6145-284-0579 | SM-B-399078 | 80063 CABLE, POWER, ELECTRICAL | EA | 1 |
| B4 | 36 | PAHZZ | 5935-843-3762 | UP131M | 96906 CONNECTOR, PLUG, ELECTRICAL | EA | 1 |
| B4 | 37 | PAHZZ | 5940-636-5593 | 34541 | 00779 TERMINAL, LUG | EA | 1 |
| B4 | 38 | PAHZZ | 6150-402-7283 | SM-B-399077 | 80063 CABLE ASSEMBLY, POWRE, ELECTRICAL | EA | 1 |
| B4 | 39 | XBHZZ | 5975-273-0788 | SR6P | 28520 BUSHING, STRAIN RELIEF, CABLE | EA | 1 |
| B4 | 40 | PAHZZ | 6210-993-7388 | 81-0410-0111-301 | 83330 LAMPHOLDER | EA | 1 |
| B4 | 41 | PAOZZ | | MS-15571-2 | 96906 LAMP, INCANDESCENT | EA | 1 |
| B4 | 42 | PAHZZ | | SM-A-399000 | 80063 SWITCH, ROTARY | EA | 1 |
| B4 | 43 | PAHZZ | 5355-616-9659 | MS91525-1 | 96906 KNOB | EA | 2 |
| B4 | 44 | PAHZZ | | SM-C-399002 | 80063 METER, CARRIER SHIFT | EA | 1 |
| B4 | 45 | PAHZZ | 6625-738-1525 | SM-C-399001 | 80063 METER, LIMITING | EA | 1 |
| B5 | 1 | PAHZZ | | SM-C-283727 | 80063 TERMINAL BOARD ASSEMBLY | EA | 1 |
| B5 | 2 | PAHZZ | | SM-B-283732 | 80063 SPACER, SLEEVE | EA | 5 |
| B5 | 3 | PAHZZ | 5950-714-3561 | 4608 | 76493 CHOKE, RADIO FREQUENCY | EA | 2 |
| B5 | 4 | PAHZZ | 5905-195-6451 | RC20GF472K | 81349 RESISTOR, FIXED, COMPOSITION | EA | 1 |
| B5 | 5 | PAHZZ | 5905-114-3937 | RCR20G562JS | 81349 RESISTOR, FIXED, COMPOSITION | EA | 1 |
| B5 | 6 | PAHZZ | 5910-154-0547 | CSR13F496KL | 81349 CAPACITOR, FIXED, ELECTROLYTIC | EA | 1 |
| B5 | 7 | PAHZZ | | 1N758A | 81349 SEMICONDUCTOR DEVICE, DIODE | EA | 1 |
| B5 | 8 | PAHZZ | 5910-810-4852 | CK63AW103M | 81349 CAPACITOR, FIXED, CERAMIC DIELECTRIC | EA | 6 |
| B5 | 9 | PAHZZ | | 4610 | 76493 CHOKE, RADIO FREQUENCY | EA | 1 |
| B5 | 10 | PAHZZ | 5905-299-2019 | AC32GF223K | 81349 RESISTOR, FIXED, COMPOSITION | EA | 5 |

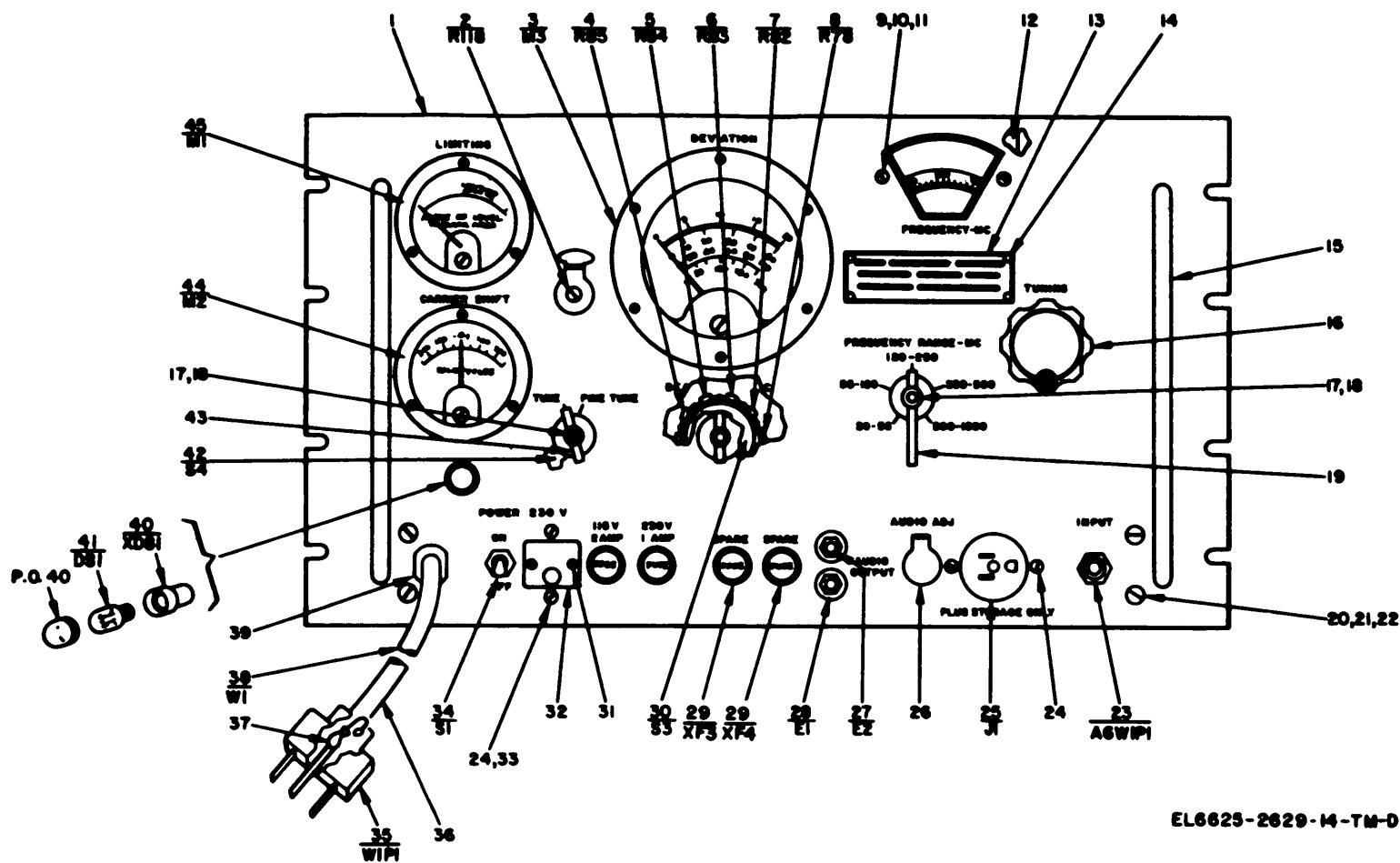
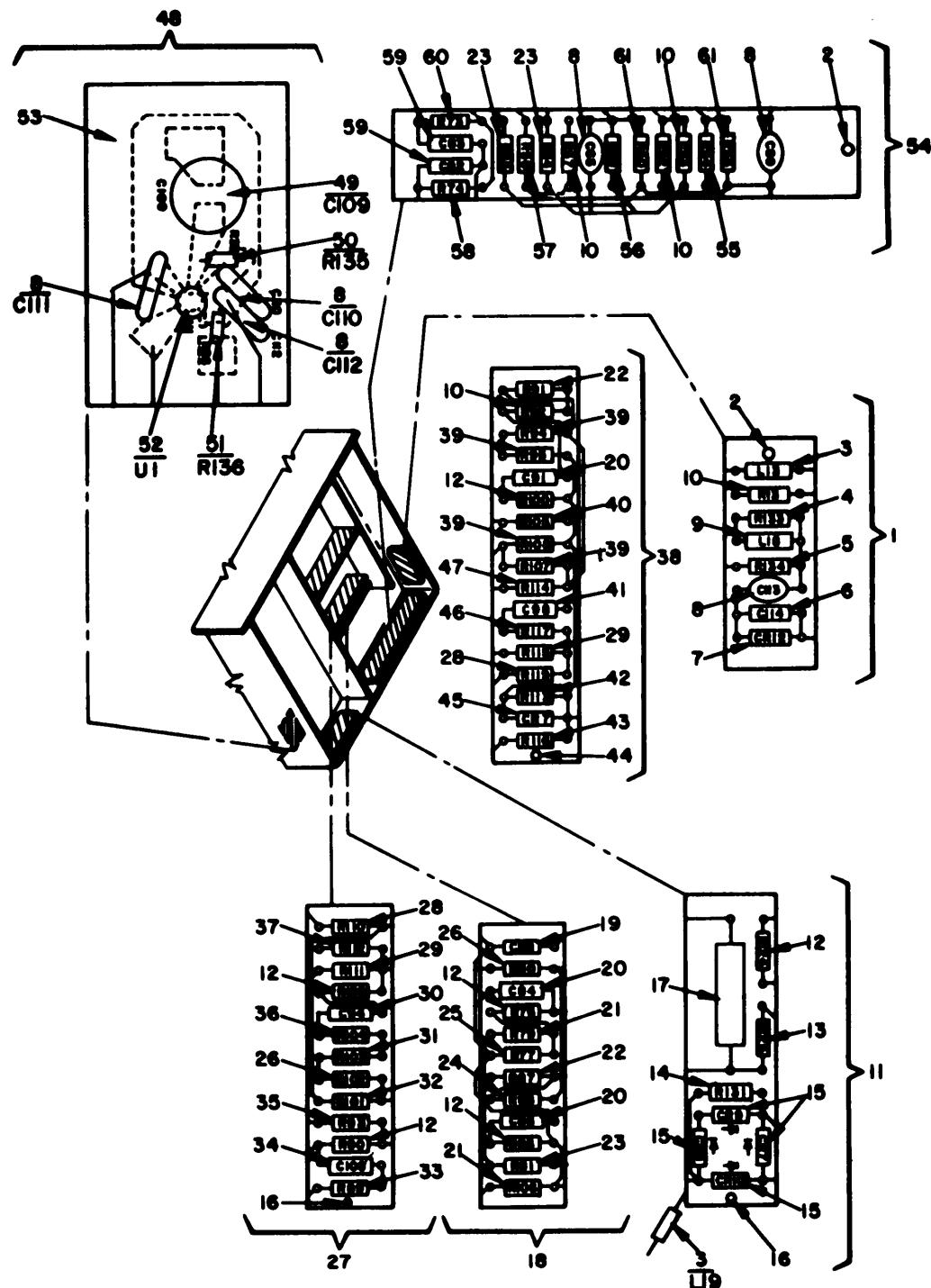


Figure B-4. Front panel assembly.

| (1) FIG NO. | (2) ITEM NO. | (3) SMR CODE | (4) FEDERAL STOCK NUMBER | (5) PART NUMBER | (6) DESCRIPTION | (7) USABLE ON CODE | (8) UNIT OF MEAS | (8) QTY INC IN UNIT |
|-------------------|--------------------|--------------------|-----------------------------------|-----------------------|---|-----------------------------|---------------------------|---------------------------------|
| B5 | 11 | PAHZZ | 5940-410-8355 | SM-C-399072 | 80063 TERMINAL BOARD | | EA | 1 |
| B5 | 12 | PAHZZ | 5905-141-1071 | RC20GF474K | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 6 |
| B5 | 13 | PAHZZ | 5905-247-8737 | RCR32G683JS | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B5 | 14 | PAHZZ | 5905-279-3417 | RC42GF360J | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B5 | 15 | PAHZZ | | 1N540 | 81349 SEMICONDUCTOR DEVICE, DIODE | | EA | 4 |
| B5 | 16 | PAHZZ | 5340-419-3116 | 2500D1-8 | 86577 POST, ELECTRICAL | | EA | 4 |
| B5 | 17 | PAHZZ | | CP05A1KE474K | 81349 CAPACITOR, FIXED, PAPER DIELECTRIC | | EA | 1 |
| B5 | 18 | PAHZZ | 5940-409-1395 | SM-C-399070 | 80063 TERMINAL BOARD | | EA | 1 |
| B5 | 19 | PAHZZ | | CM20CD501JW3 | 81349 CAPACITOR, FIXED, MICA DIELECTRIC | | EA | 1 |
| B5 | 20 | PAHZZ | | CP05A1KE333K | 81349 CAPACITOR, FIXED, PAPER DIELECTRIC | | EA | 3 |
| B5 | 21 | PAHZZ | 5905-233-0849 | RN70D1000F | 81349 RESISTOR, FIXED, FILM | | EA | 2 |
| B5 | 22 | PAHZZ | | RC32GF103K | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 2 |
| B5 | 23 | PAHZZ | 5905-256-3361 | RC42GF102K | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 3 |
| B5 | 24 | PAHZZ | 5905-121-9861 | RCR32G102JS | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B5 | 25 | PAHZZ | 5905-106-9346 | RCR32G103JS | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B5 | 26 | PAHZZ | | RC32GF332K | 81349 RESISITOR, FIXED, COMPOSITION | | EA | 2 |
| B5 | 27 | PAHZZ | | SM-C-399068 | 80063 TERMINAL BOARD | | EA | 1 |
| B5 | 28 | PAHZZ | 5905-233-0851 | RN70D1001F | 81349 RESISTOR, FIXED, FILM | | EA | 2 |
| B5 | 29 | PAHZZ | 5905-200-9631 | RN70D3010F | 81349 RESISTOR, FIXED, FILM | | EA | 2 |
| B5 | 30 | PAHZZ | 5910-823-1143 | CP05A1KE473K3 | 81349 CAPACITOR, FIXED, PAPER DIELECTRIC | | EA | 1 |
| B5 | 31 | PAHZZ | 5905-993-5984 | RN70D5621F | 81349 RESISTOR, FIXED, FILM | | EA | 1 |
| B5 | 32 | PAHZZ | 5905-299-3058 | RCR32G332JS | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B5 | 33 | PAHZZ | 5905-111-8357 | RCR200681JS | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B5 | 34 | PAHZZ | 5910-577-7936 | CP05A1KE333K3 | 81349 CAPACITOR, FIXED, PAPER DIELECTRIC | | EA | 1 |
| B5 | 35 | PAHZZ | 5905-114-5361 | RC20GF121K | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B5 | 36 | PAHZZ | 5905-892-6484 | RN70D6811F | 81349 RESISTOR, FIXED, FILM | | EA | 1 |
| B5 | 37 | PAHZZ | | MS35045-111 | 96906 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B5 | 38 | PAHZZ | 5940-409-1391 | SM-D-399066 | 80063 TERMINAL BOARD | | EA | 1 |
| B5 | 39 | PAHZZ | 5905-104-5757 | RC32GF273K | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 4 |
| B5 | 40 | PAHZZ | 5905-993-5980 | RN70D51R1F | 81349 RESISTOR, FIXED, FILM | | EA | 1 |
| B5 | 41 | PAHZZ | | CP05A1KE473K | 81349 CAPACITOR, FIXED, PAPER DIELECTRIC | | EA | 1 |
| B5 | 42 | PAHZZ | 5905-079-0786 | RN70D2213F | 81349 RESISTOR, FIXED, FILM | | EA | 1 |
| B5 | 43 | PAHZZ | 5905-204-7440 | RN70D4022F | 81349 RESISTOR, FIXED, FILM | | EA | 1 |
| B5 | 44 | PAHZZ | | 2500D1-2 | 86577 POST, ELECTRICAL | | EA | 1 |
| B5 | 45 | PAHZZ | 5961-688-9057 | 1N933M | 81349 SEMICONDUCTOR DEVICE, DIODE | | EA | 1 |
| B5 | 46 | PAHZZ | 5905-279-3494 | RCR200823JS | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B5 | 47 | PAHZZ | 5905-408-8951 | RN70D4751F | 81349 RESISTOR, FIXED, FILM | | EA | 1 |
| B5 | 48 | PAHZZ | | SM-C-283729 | 80063 CIRCUIT CARD ASSEMBLY | | EA | 1 |
| B5 | 49 | PAHZZ | | SM-C-283733 | 80063 CAPACITOR, VARIABLE, CERAMIC DIELECTRIC | | EA | 1 |
| B5 | 50 | PAHZZ | | RC07GF510K | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B5 | 51 | PAHZZ | 5905-683-2243 | RCR07G151JS | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B5 | 52 | PAHZZ | | SM-C-283734 | 80063 INTEGRATED CIRCUIT | | EA | 1 |
| B5 | 53 | PAHZZ | | SM-C-283730 | 80063 PRINTED WIRING BOARD | | EA | 1 |

| (1) ILLUSTRATION (A) FIG NO. | (2) SMR CODE (B) ITEM NO. | (3) FEDERAL STOCK NUMBER | (4) PART NUMBER | (5) FSCM | (6) DESCRIPTION | USABLE ON CODE | (7) UNIT OF MEAS | (8) QTY INC IN UNIT |
|--|--|-----------------------------------|-----------------------|---------------|--|-------------------|---------------------------|---------------------------------|
| B5 | 54 | PAHZZ | SM-D-207952 | 80063 | TERMINAL BOARD | | EA | 1 |
| B5 | 55 | PAHZZ | 5905-141-0593 | RC20GF182K | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B5 | 56 | PAHZZ | 5905-141-1168 | RC20GF222K | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B5 | 57 | PAHZZ | 5905-171-1976 | MS35045-115 | 96906 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B5 | 58 | PAHZZ | 5905-038-5953 | RN70D3322F | 81349 RESISTOR, FIXED, FILM | | EA | 1 |
| B5 | 59 | PAHZZ | | CP05A3EB224K | 81349 CAPACITOR, FIXED, PAPER DIELECTRIC | | EA | 2 |
| B5 | 60 | PAHZZ | 5905-993-5991 | RN70D6813F | 81349 RESISTOR, FIXED, FILM | | EA | 1 |
| B5 | 61 | PAHZZ | 5905-192-0626 | RC42GF123K | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 2 |
| B6 | 1 | XBHZZ | | SM-B-207945 | 80063 COVER | | EA | 1 |
| B6 | 2 | SBHZZ | 5340-702-7356 | SM-B-321005 | 80063 BRACKET | | EA | 1 |
| B6 | 3 | PAHZZ | 5935-201-2622 | 131-15-12-011 | 71785 SOCKET, ELECTRON TUBE | | EA | 1 |
| B6 | 4 | XBHZZ | | 441-00-11-082 | 71785 MOUNTING RING | | EA | 1 |
| B6 | 5 | PAHZZ | 6625-001-6408 | SM-B-321003 | 80063 HOLDER | | EA | 2 |
| B6 | 6 | XBHZZ | 6625-222-6932 | SM-B-321002 | 80063 COVER | | EA | 1 |
| B6 | 7 | XBHZZ | 6625-455-6760 | SM-B-321004 | 80063 HOUSING | | EA | 1 |
| B6 | 8 | XBHZZ | | MS35233-28 | 96906 SCREW, MACHINE | | EA | 3 |
| B6 | 9 | PAHZZ | 5940-821-6217 | 1416-6 | 83330 TERMINAL, LUG | | EA | 3 |
| B6 | 10 | XBHZZ | 5305-054-6653 | MS51957-29 | 96906 SCREW, MACHINE | | EA | 2 |
| B6 | 11 | XBDDD | | SM-D-207943 | 80063 HOUSING, OSCILLATOR ASSEMBLY | | EA | 1 |
| B6 | 12 | PAHZZ | 5950-448-5051 | SM-B-320988 | 80063 CORE, ADJUSTABLE TUNING | | EA | 1 |
| B6 | 13 | XBHZZ | 5340-486-7047 | SM-B-321010 | 80063 BRACKET ANGLE | | EA | 1 |
| B6 | 14 | XBHZZ | 5310-209-1366 | MS35335-58 | 96906 WASHER, LOCK | | EA | 11 |
| B6 | 15 | XBHZZ | 5310-934-9761 | MS35649-264 | 96906 NUT, PLAIN, HEXAGON | | EA | 8 |
| B6 | 16 | XBHZZ | 5930-415-6085 | SM-B-321011 | 80063 DETENT | | EA | 1 |
| B6 | 17 | XBHZZ | | MS35233-26 | 96906 SCREW, MACHINE | | EA | 2 |
| B6 | 18 | PAHZZ | 5910-412-1105 | SM-C-320972 | 80063 CAPACITOR ASSEMBLY | | EA | 1 |
| B6 | 19 | XBHZZ | 5340-498-5808 | SM-B-320987 | 80063 BRACKET, ANGLE | | EA | 1 |
| B6 | 20 | PAHZZ | | SM-C-320973 | 80063 CAPACITOR, VARIABLE AIR DIELECTRIC | | EA | 1 |
| B6 | 21 | PAOZZ | 5960-188-3899 | 5675 | 81349 ELECTRON TUBE | | EA | 1 |
| B6 | 22 | PAHZZ | 5960-415-6084 | SM-B-320974 | 80063 HOLDER, TUBE | | EA | 1 |
| B6 | 23 | PAHZZ | 5905-107-2918 | RCR20G105JS | 81349 RESISTOR, FIXED, COMPOSITION | | EA | 1 |
| B6 | 24 | PAHZZ | 5910-410-1739 | SM-B-320977 | 80063 CAPACITOR, FIXED, PLASTIC DIELECTRIC | | EA | 1 |
| B6 | 25 | XBHZZ | 5310-934-9748 | MS35649-244 | 96906 NUT, PLAIN, HEXAGON | | EA | 3 |
| B6 | 26 | XBHZZ | 5310-058-3599 | MS35335-57 | 96906 WASHER, LOCK | | EA | 12 |
| B6 | 27 | PAHZZ | | SM-B-320980 | 80063 CONTACT ASSEMBLY | | EA | 1 |
| B6 | 28 | XBHZZ | 6625-738-8181 | SM-B-321012 | 80063 BRACKET ASSEMBLY, TUNING | | EA | 1 |
| B6 | 29 | XBHZZ | 5305-249-0532 | MS51017-24 | 96906 SETSCREW | | EA | 2 |
| B6 | 30 | XBHZZ | 3020-455-8277 | SM-B-321013 | 80063 GEAR, SPUR | | EA | 2 |
| B6 | 31 | XBHZZ | 3040-455-8824 | SM-B-321015 | 80063 SHAFT, STRAIGHT | | EA | 1 |
| B6 | 32 | XBHZZ | 5365-298-6564 | MS16624-4025 | 96906 RING, RETAINING | | EA | 4 |
| B6 | 33 | XBHZZ | 6625-455-6831 | SM-C-321014 | 80063 BRACKET, TUNING | | EA | 1 |
| B6 | 34 | XBHZZ | 6625-738-8179 | SM-B-321016 | 80063 SHAFT, STRAIGHT | | EA | 1 |
| B6 | 35 | PAHZZ | 6625-455-6829 | SM-B-320991 | 80063 COUPLING ASSEMBLY | | EA | 1 |

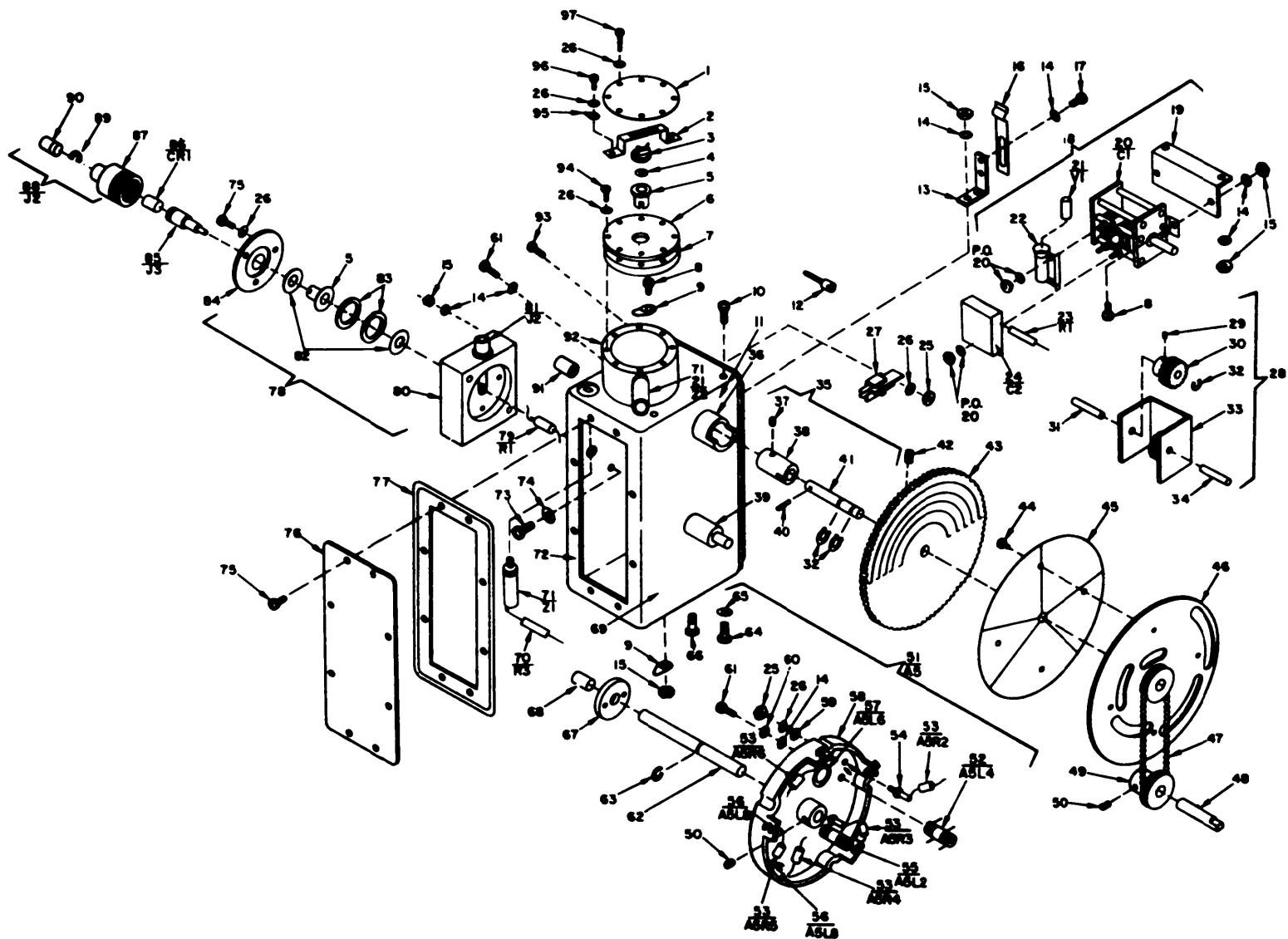


EL6625-2629-14-TM-D5

Figure B-5. 1

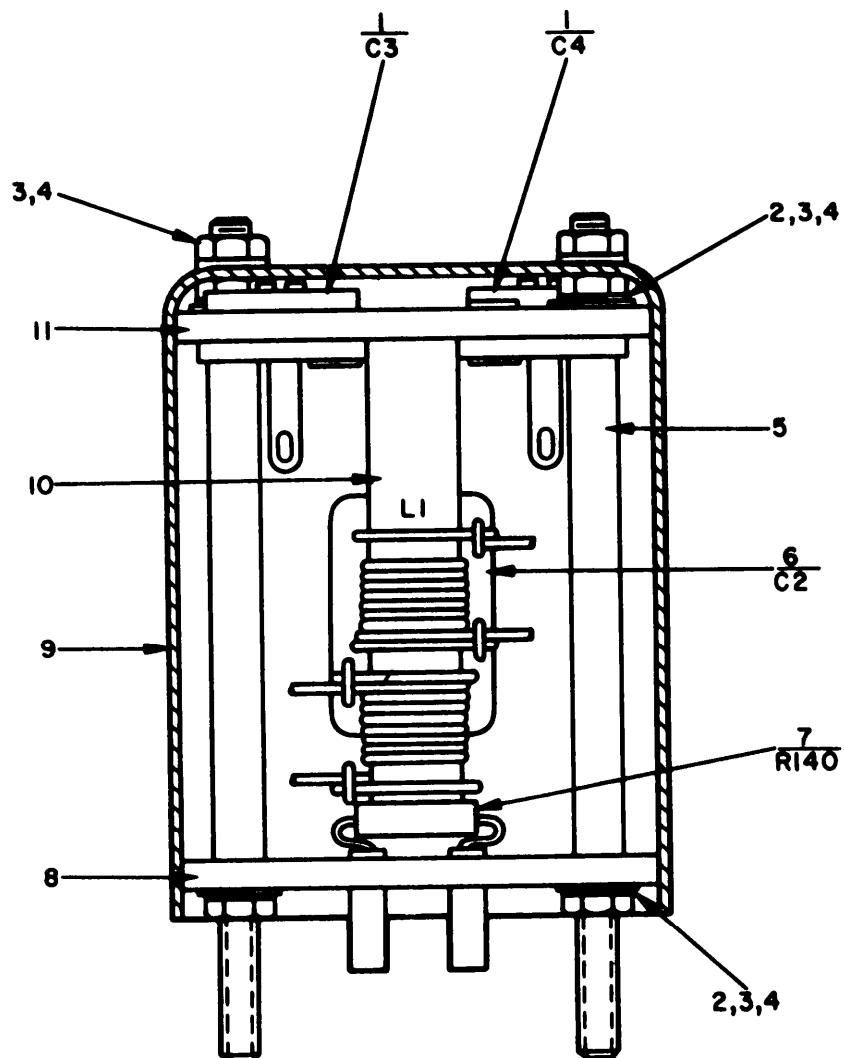
| (1) ILLUSTRATION (A) FIG NO. | (2) SMR (B) ITEM NO. | (3) FEDERAL CODE | (4) PART NUMBER | (5) FSCM | (6) DESCRIPTION | (7) UNIT OF USABLE CODE | (8) QTY INC MEAS IN UNIT |
|--|----------------------------------|------------------------|-----------------------|--------------|------------------------------------|-------------------------------------|---|
| B6 | 36 | PAHZZ | 3120-465-6631 | SM-B-320968 | 80063 BUSHING | EA | 1 |
| B6 | 37 | XBHZZ | 5305-800-7261 | MS51021-9 | 96906 SETSCREW | EA | 4 |
| B6 | 38 | PAHZZ | 6625-845-6272 | SM-B-320992 | 80063 COUPLING | EA | 1 |
| B6 | 39 | PAHZZ | 3120-824-3711 | SM-B-320967 | 80063 BUSHING | EA | 1 |
| B6 | 40 | XBHZZ | 5315-844-5644 | MS16562-194 | 96906 PIN, SPRING | EA | 1 |
| B6 | 41 | XBHZZ | 3040-463-3904 | SM-B-320993 | 80063 SHAFT, STRAIGHT | EA | 1 |
| B6 | 42 | XBHZZ | 5305-719-5329 | MS51963-20 | 96906 SETSCREW | EA | 2 |
| B6 | 43 | XBHZZ | 5355-435-2418 | SM-D-320995 | 80063 DIAL, SCALE | EA | 1 |
| B6 | 44 | XBHZZ | | MS35232-1 | 96906 SCREW, MACHINE | EA | 4 |
| B6 | 45 | PAHZZ | | SM-C-321000 | 80063 WINDOW, DIAL | EA | 1 |
| B6 | 46 | XBHZZ | 5355-843-2521 | SM-C-320997 | 80063 SHUTTER, DIAL | EA | 1 |
| B6 | 47 | XBHZZ | 4010-435-2441 | SM-B-321001 | 80063 CHAIN, BEAD | EA | 1 |
| B6 | 48 | XBHZZ | 6625-738-8178 | SM-B-321009 | 80063 SHAFT, SHOULDERED | EA | 1 |
| B6 | 49 | XBHZZ | | SM-B-360277 | 80063 SPROCKET WHEEL | EA | 1 |
| B6 | 50 | XBHZZ | 5305-051-4503 | MS51973-28 | 96906 SETSCREW | EA | 4 |
| B6 | 51 | XBDDD | 6625-738-8176 | SM-D-321017 | 80063 ROTOR ASSEMBLY | EA | 1 |
| B6 | 52 | PAHZZ | 5950-896-3009 | SM-B-399085 | 80063 COIL, RADIO FREQUENCY | EA | 1 |
| B6 | 53 | PAHZZ | 5905-114-5438 | RC20GF510J | 81349 RESISTOR, FIXED, COMPOSITION | EA | 5 |
| B6 | 54 | XBHZZ | | 9050T12 | 80063 STANDOFF | EA | 2 |
| B6 | 55 | PAHZ | 5950-434-2473 | SM-B-399084 | 80063 COIL, RADIO FREQUENCY | EA | 1 |
| B6 | 56 | PAHZZ | 5950-442-5450 | SM-B-321022 | 80063 COIL, RADIO FREQUENCY | EA | 2 |
| B6 | 57 | PAHZZ | 5950-843-3622 | SM-B-321021 | 80063 COIL, RADIO FREQUENCY | EA | 1 |
| B6 | 58 | PAHZZ | 6625-455-6882 | SM-D-321018 | 80063 ROTOR MOLD ASSEMBLY | EA | 1 |
| B6 | 59 | XBHZZ | 5310-595-6211 | MS15795-803 | 96906 WASHER, FLAT | EA | 1 |
| B6 | 60 | XBHZZ | 5310-722-5998 | MS15795-805 | 96906 WASHER, FLAT | EA | 1 |
| B6 | 61 | XBHZZ | | MS35233-30 | 96906 SCREW, MACHINE | EA | 2 |
| B6 | 62 | XBHZZ | 3040-434-4495 | SM-B-321007 | 80063 SHAFT, SHOULDERED | EA | 1 |
| B6 | 63 | XBHZZ | 5365-282-7120 | MS16624-4037 | 96906 RING, RETAINING | EA | 1 |
| B6 | 64 | XBHZZ | | MS35234-63 | 96906 SCREW, MACHINE | EA | 4 |
| B6 | 65 | XBHZZ | 5310-209-1239 | MS35335-60 | 96906 WASHER, LOCK | EA | 4 |
| B6 | 66 | XBHZZ | 5305-282-3570 | AN505C6-8 | 88044 SCREW, MACHINE | EA | 2 |
| B6 | 67 | XBHZZ | 3120-259-2138 | SM-B-321006 | 80063 BEARING, PLAIN | EA | 1 |
| B6 | 68 | PAHZZ | 5340-702-7234 | SM-B-360279 | 80063 PLUG, THRUST | EA | 1 |
| B6 | 69 | XBHZZ | 6625-036-3939 | SM-B-320956 | 80063 COVER ASSEMBLY, FRONT | EA | 1 |
| B6 | 70 | PAHZZ | 5905-279-2295 | RC42GF682K | 81349 RESISTOR, FIXED, COMPOSITION | EA | 1 |
| B6 | 71 | PAHZZ | 5915-471-3728 | SM-C-360273 | 80063 FILTER, BAND SUPPRESSION | EA | 2 |
| B6 | 72 | XBHZZ | 6625-036-3942 | SM-B-320958 | 80063 COVER ASSEMBLY, REAR | EA | 1 |
| B6 | 73 | XBHZZ | 5305-054-6668 | MS35233-43 | 96906 SCREW, MACHINE | EA | 2 |
| B6 | 74 | XBHZZ | 5310-614-3552 | MS35335-59 | 96906 WASHER, LOCK | EA | 2 |
| B6 | 75 | XBHZZ | | MS35233-15 | 96906 SCREW, MACHINE | EA | 11 |
| B6 | 76 | XBHZZ | 6625-222-6975 | SM-C-320970 | 80063 COVER | EA | 2 |
| B6 | 77 | PAHZZ | 5999-098-8086 | SM-B-320971 | 80063 GASKET | EA | 2 |
| B6 | 78 | XBDDD | | SM-C-321024 | 80063 MIXER ASSEMBLY | EA | 1 |

| (1) ILLUSTRATION (A) FIG NO. | (2) SMR (B) ITEM NO. | (3) FEDERAL STOCK NUMBER | (4) PART NUMBER | (5) FSCM | (6) DESCRIPTION | (7) UNIT OF USABLE CODE | (8) QTY INC IN MEAS UNIT |
|--|----------------------------------|-----------------------------------|-----------------------|----------------|---|-------------------------------------|---|
| B6 | 79 | PAHZZ | 5905-978-7095 | RN65D1500F | 81349 RESISTOR, FIXED, FILM | EA | 1 |
| B6 | 80 | XBHZZ | | SM-C-321025 | 80063 HOUSING | EA | 1 |
| B6 | 81 | PAHZZ | 5935-835-0510 | UG625BU | 80058 CONNECTOR, RECEPTACLE, ELECTRIC | EA | 1 |
| B6 | 82 | PAHZZ | 6625-038-7361 | SM-B-321027 | 80063 LOCATOR | EA | 2 |
| B6 | 83 | PAHZZ | 5970-408-0507 | SM-B-321028 | 80063 INSULATOR, DISK | EA | 2 |
| B6 | 84 | PAHZZ | 5365-763-0156 | SM-B-321029 | 80063 PLUG | EA | 1 |
| B6 | 85 | PAHZZ | 5935-851-5112 | SKT12 | 89291 JACK, TIP | EA | 1 |
| B6 | 86 | PAHZZ | | 1N21WE | 81349 SEMICONDUCTOR DEVICE, DIODE | EA | 1 |
| B6 | 87 | PAHZZ | 5935-738-1546 | SM-B-321032 | 80063 HOUSING, CONNECTOR | EA | 1 |
| B6 | 68 | PAHZZ | 5935-412-1101 | SM-B-321030 | 80063 CONNECTOR, RECEPTACLE, ELECTRICAL | EA | 1 |
| B6 | 89 | PAHZZ | | SM-B-321031 | 80063 CONTACT, ELECTRICAL | EA | 1 |
| B6 | 90 | PAHZZ | | UG625AU | 80058 CONNECTOR, RECEPTACLE, ELECTRICAL | EA | 1 |
| B6 | 91 | PAHZZ | 5340-422-0380 | SM-B-320969 | 80063 POST, ELECTRICAL | EA | 1 |
| B6 | 92 | PAHZZ | | SM-C-207944 | 80063 CAN ASSEMBLY | EA | 1 |
| B6 | 93 | XBHZZ | | MS35233-17 | 96906 SCREW, MACHINE | EA | 2 |
| B6 | 94 | XBHZZ | | MS35233-18 | 96906 SCREW, MACHINE | EA | 2 |
| B6 | 95 | PAHZZ | 5940-820-6235 | 1416-4 | 83330 TERMINAL, LUG | EA | 1 |
| B6 | 96 | XBHZZ | 5305-054-5652 | MS51957-18 | 96906 SCREW, MACHINE | EA | 2 |
| B6 | 97 | XBHZZ | 5905-718-9442 | MS35233-13 | 96906 SCREW, MACHINE | EA | 2 |
| B7 | 1 | PAHZZ | 5910-284-4720 | SM-B-360272 | 80063 CAPACITOR, VARIABLE, CERAMIC DIELECTRIC | EA | 2 |
| B7 | 2 | XBHZZ | 5310-045-5202 | MS15795-903 | 96906 WASHER, FLAT | EA | 4 |
| B7 | 3 | XBHZZ | 5310-939-1063 | MS35335-85 | 96906 WASHER, LOCK | EA | 6 |
| B7 | 4 | XBHZZ | 5310-753-4007 | MS35649-46 | 96906 NUT, PLAIN, HEXAGON | EA | 6 |
| B7 | 5 | PAHZZ | 5307-008-9341 | SM-B-360269 | 80063 STUD, PLAIN | EA | 2 |
| B7 | 6 | PAHZZ | 5910-850-7991 | CM15C151JN3 | 81349 CAPACITOR, FIXED, MICA DIELECTRIC | EA | 1 |
| B7 | 7 | PAHZZ | | RC20GF562F | 81349 RESISTOR, FIXED, COMPOSITION | EA | 1 |
| B7 | 8 | PAHZZ | 5940-408-0529 | SM-B-360266-1 | 80063 TERMINAL BOARD | EA | 1 |
| B7 | 9 | PAHZZ | 5950-001-1386 | SM-B-360270-1 | 80063 COVER, MODIFIED | EA | 1 |
| B7 | 10 | PAHZZ | | SM-C-360259 | 80063 TRANSFORMER, INTERMEDIATE FREQUENCY | EA | 1 |
| B7 | 11 | PAHZZ | 5310-410-1741 | SM-B-360263 | 80063 CAPACITOR ASSEMBLY | EA | 1 |
| B8 | 1 | PAHZZ | 5910-284-4720 | SM-B-360272 | 80063 CAPACITOR, VARIABLE, CERAMIC DIELECTRIC | EA | 2 |
| B8 | 2 | XBHZZ | 5310-045-5202 | MS15795-903 | 96906 WASHER, FLAT | EA | 4 |
| B8 | 3 | XBHZZ | 5310-939-1063 | MS35335-85 | 96906 WASHER, LOCK | EA | 6 |
| B8 | 4 | XHBZZ | 5310-753-4007 | MS35649-46 | 96906 NUT, PLAIN, HEXAGON | EA | 6 |
| B8 | 5 | PAHZZ | | SM-C-360259GR5 | 80063 TRANSFORMER, INTERMEDIATE FREQUENCY | EA | 1 |
| B8 | 6 | PAHZZ | 5905-141-1168 | RC20GF222K | 81349 RESISTOR, FIXED, COMPOSITION | EA | 1 |
| B8 | 7 | PAHZZ | | SM-B-360266-6 | 80063 TERMINAL BOARD | EA | 1 |
| B8 | 8 | PAHZZ | | SM-B-360270-6 | 80063 COVER, MODIFIED | EA | 1 |
| B8 | 9 | PAHZZ | 5307-008-9341 | SM-B-360269 | 80063 STUD, PLAIN | EA | 2 |
| B8 | 10 | PAHZZ | 5310-410-1741 | SM-B-360263 | 80063 CAPACITOR ASSEMBLY | EA | 1 |
| B9 | 1 | PAHZZ | 5910-284-4720 | SM-B-360272 | 80063 CAPACITOR, VARIABLE, CERAMIC DIELECTRIC | EA | 2 |
| B9 | 2 | XBHZZ | 5310-939-1063 | MS35335-85 | 96906 WASHER, LOCK | EA | 6 |
| B9 | 3 | XBHZZ | 5310-753-4007 | MS35649-46 | 96906 NUT, PLAIN, HEXAGON | EA | 6 |



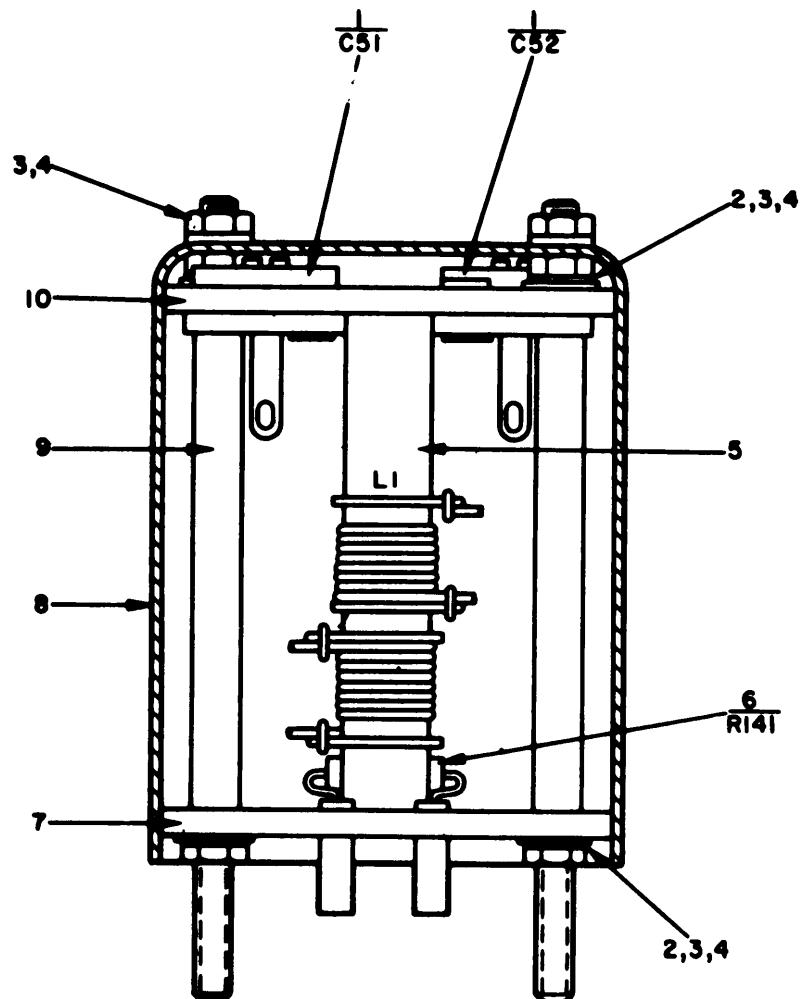
EL6625-2629-14-TM-06

Figure B-6. Radio frequency oscillator.



EL6625 - 2629 - 14 - TM - D7

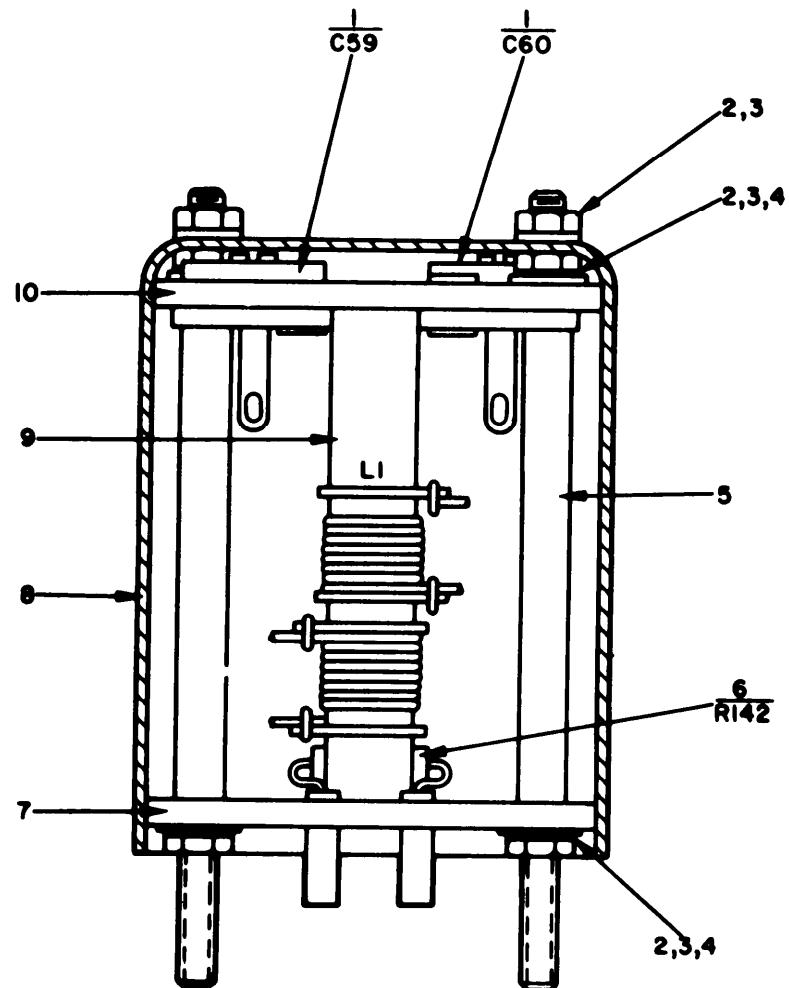
Figure B-7. Intermediate frequency transformer.



EL6625-2629-14-TM-D 8

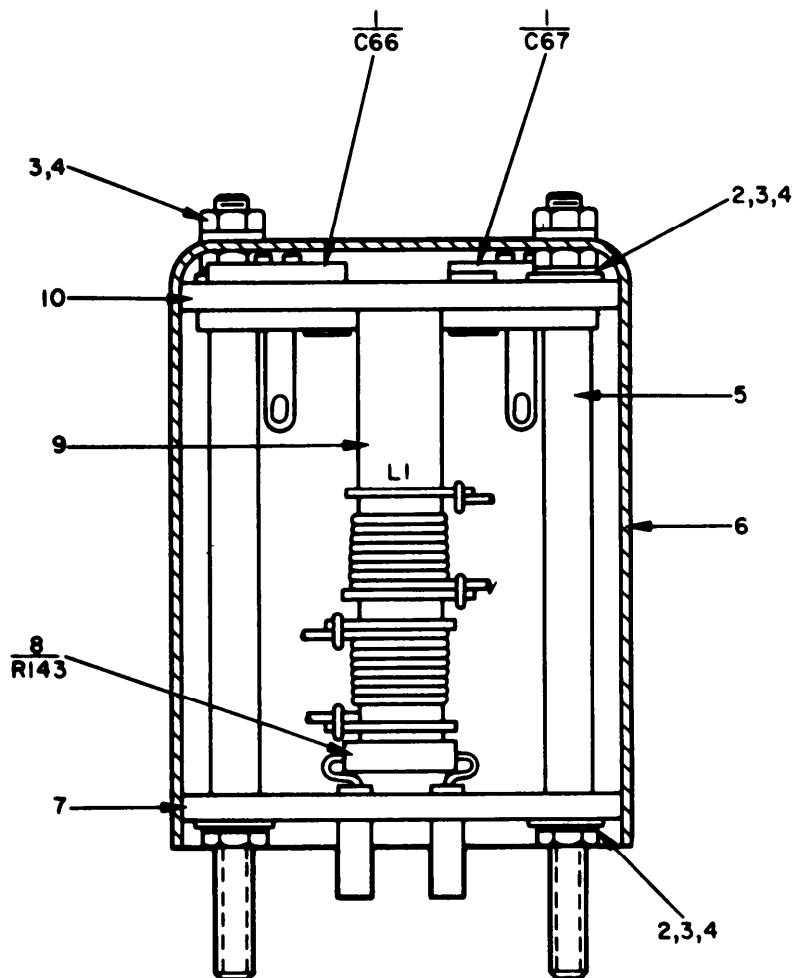
Figure B-8. Intermediate frequency transformer

| (1) ILLUSTRATION (A) FIG NO. | (2) SMR (B) ITEM NO. | (3) FEDERAL CODE | (4) PART NUMBER | (5) FSCM | (6) DESCRIPTION | (7) UNIT OF USABLE ON CODE | (8) QTY INC IN MEAS UNIT |
|--|----------------------------------|------------------------|-----------------------|---------------|---|---|---|
| B9 | 4 | XBHZZ | 5310-045-5202 | MS15795-903 | 96906 WASHER, FLAT | EA | 4 |
| B9 | 5 | PAHZZ | 5307-008-9341 | SM-B-360269 | 80063 STUD, PLAIN | EA | 2 |
| B9 | 6 | PAHZZ | 5905-110-0310 | RC20GF392K | 81349 RESISTOR, FIXED, COMPOSITION | EA | 1 |
| B9 | 7 | PAHZZ | 5940-408-0536 | SM-B-360266-7 | 80063 TERMINAL BOARD | EA | 1 |
| B9 | 8 | PAHZZ | | SM-B-360270-7 | 80063 COVER, MODIFIED | EA | 1 |
| B9 | 9 | PAHZZ | | SM-C-360259 | 80063 TRANSFORMER, INTERMEDIATE FREQUENCY | EA | 1 |
| B9 | 10 | PAHZZ | 5310-410-1741 | SM-B-360263 | 80063 CAPACITOR ASSEMBLY | EA | 1 |
| B10 | 1 | PAHZZ | 5910-284-4720 | SM-B-360272 | 80063 CAPACITOR, VARIABLE, CERAMIC DIELECTRIC | EA | 2 |
| B10 | 2 | XBHZZ | 5310-045-5202 | MS15795-903 | 96906 WASHER, FLAT | EA | 4 |
| B10 | 3 | XBHZZ | 5310-939-1063 | MS35335-85 | 96906 WASHER, LOCK | EA | 6 |
| B10 | 4 | XBHZZ | 5310-753-4007 | MS35649-46 | 96906 NUT, PLAIN, HEXAGON | EA | 6 |
| B10 | 5 | PAHZZ | 5307-008-9341 | SM-B-360269 | 80063 STUD, PLAIN | EA | 2 |
| B10 | 6 | PAHZZ | | SM-B-360270-8 | 80063 COVER, MODIFIED | EA | 1 |
| B10 | 7 | PAHZZ | 5940-408-0538 | SM-B-360266-8 | 80063 TERMINAL BOARD | EA | 1 |
| B10 | 8 | PAHZZ | 5905-141-1168 | RC20GF222K | 81349 RESISTOR, FIXED, COMPOSITION | EA | 1 |
| B10 | 9 | PAHZZ | | SM-C-360259 | 80063 TRANSFORMER, INTERMEDIATE FREQUENCY | EA | 1 |
| B10 | 10 | PAHZZ | 5310-410-1741 | SM-B-360263 | 80063 CAPACITOR ASSEMBLY | EA | 1 |
| B11 | 1 | PAHZZ | 5910-126-1619 | CV11A250 | 81349 CAPACITOR, VARIABLE, CERAMIC DIELECTRIC | EA | 1 |
| B11 | 2 | PAHZZ | | CC20CH100J | 81349 CAPACITOR, FIXED, CERAMIC DIELECTRIC | EA | 3 |
| B11 | 3 | PAHZZ | 5950-432-7076 | SM-C-399056 | 80063 TRANSFORMER, INTERMEDIATE FREQUENCY | EA | 1 |
| B11 | 4 | XBHZZ | | MS35649-245 | 96906 NUT, PLAIN, HEXAGON | EA | 8 |
| B11 | 5 | PAHZZ | 5940-409-1392 | SM-B-399050 | 80063 TERMINAL BOARD | EA | 1 |
| B11 | 6 | PAHZZ | 5905-201-6784 | RN70B1002F | 81349 RESISTOR, FIXED, FILM | EA | 2 |
| B11 | 7 | PAHZZ | 5905-059-7483 | RN70B3321F | 81349 RESISTOR, FIXED, FILM | EA | 4 |
| B11 | 8 | PAHZZ | 5940-409-1396 | SM-C-399052 | 80063 TERMINAL BOARD | EA | 1 |
| B11 | 9 | PAHZZ | 5905-661-0682 | RN70B5601F | 81349 RESISTOR, FIXED, FILM | EA | 1 |
| B11 | 10 | PAHZZ | 5910-462-3188 | SM-B-399048 | 80063 CAPACITOR ASSEMBLY | EA | 1 |
| B11 | 11 | PAHZZ | 5910-556-9440 | CV11A070 | 81349 CAPACITOR, VARIABLE, CERAMIC DIELECTRIC | EA | 1 |
| B11 | 12 | PAHZZ | | SM-B-399055 | 80063 COVER, MODIFIED | EA | 1 |
| B11 | 13 | XBHZZ | 5310-595-6211 | MS15795-803 | 96906 WASHER, FLAT | EA | 4 |
| B11 | 14 | PAHZZ | | 1N198 | 81349 SEMICONDUCTOR DEVICE, DIODE | EA | 2 |
| B11 | 15 | PAHZZ | | CC20CH270J | 81349 CAPACITOR, FIXED, CERAMIC DIELECTRIC | EA | 2 |
| B11 | 16 | PAHZZ | 5910-556-9430 | CC20CH150J | 81349 CAPACITOR, FIXED, CERAMIC DIELECTRIC | EA | 2 |
| B11 | 17 | PAHZZ | 5307-452-3511 | SM-B-399080 | 80063 STUD, PLAIN | EA | 2 |



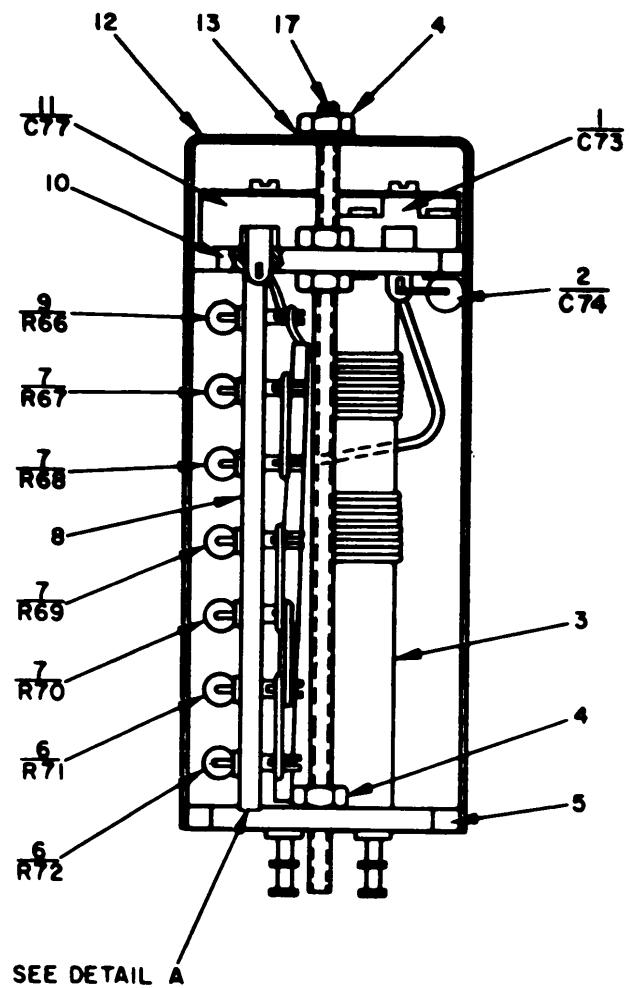
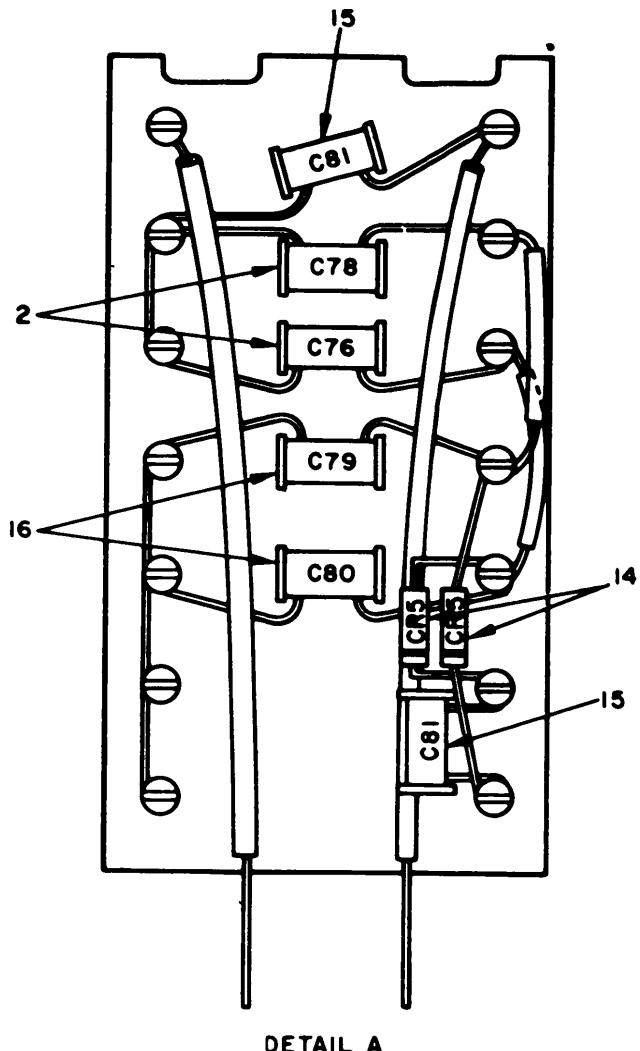
EL6625-2629-14-TM-D9

Figure b-9. Intermediate frequency transformer



EL 6625 - 2629 - 14 - TM - D10

Figure B-10. Intermediate frequency transformer.



EL6625-2629-14-TM-DII

Figure B-11. Intermediate frequency transformer.

SECTION IV FEDERAL STOCK NUMBER AND PART NUMBER INDEX

| STOCK NUMBER | FIG. NO. | ITEM NO. | STOCK NUMBER | FIG. NO. | ITEM NO. |
|-----------------|-------------|-------------|-----------------|-------------|-------------|
| 3020-455-8277 | B6 | 30 | 5310-422-0310 | B2 | 15 |
| 3040-434-4495 | B6 | 62 | 5310-531-9514 | B2 | 33 |
| 3040-455-8824 | B6 | 31 | 5310-595-6211 | B6 | 59 |
| 3040-463-3904 | B6 | 41 | 5310-595-6211 | B11 | 13 |
| 3120-259-2138 | B6 | 67 | 5310-614-3552 | B3 | 66 |
| 3120-465-6631 | B6 | 36 | 5310-614-3552 | B6 | 74 |
| 3120-824-3711 | B6 | 39 | 5310-722-5998 | B6 | 60 |
| 4010-435-2441 | B6 | 47 | 5310-722-5998 | B3 | 97 |
| 4730-541-1866 | B4 | 33 | 5310-753-4007 | B7 | 4 |
| 5305-051-4503 | B6 | 50 | 5310-934-9748 | B3 | 90 |
| 5305-054-5636 | B4 | 31 | 5310-934-9748 | B6 | 25 |
| 5305-054-5637 | B4 | 14 | 5310-934-9756 | B3 | 71 |
| 5305-054-5648 | B4 | 17 | 5310-934-9759 | B3 | 67 |
| 5305-054-5649 | B3 | 110 | 5310-934-9760 | B4 | 20 |
| 5305-054-5651 | B3 | 81 | 5310-934-9761 | B3 | 25 |
| 5305-054-5652 | B6 | 96 | 5310-934-9761 | B4 | 9 |
| 5305-054-6650 | B3 | 21 | 5310-934-9761 | B6 | 15 |
| 5305-054-6652 | B3 | 26 | 5310-939-1063 | B7 | 3 |
| 5305-054-6653 | B6 | 10 | 5310-939-1063 | B8 | 3 |
| 5305-054-6654 | B3 | 95 | 5310-939-1063 | B9 | 2 |
| 5305-054-6668 | B4 | 24 | 5310-939-1063 | B10 | 3 |
| 5305-054-6668 | B6 | 73 | 5315-844-5644 | B6 | 40 |
| 5305-059-3657 | B2 | 13 | 5325-291-9366 | B3 | 63 |
| 5305-059-3658 | B3 | 93 | 5330-476-4647 | B2 | 36 |
| 5305-071-1324 | B2 | 12 | 5340-116-2033 | B2 | 6 |
| 5305-151-3720 | B2 | 27 | 5340-419-3116 | B5 | 16 |
| 5305-249-0532 | B6 | 29 | 5340-419-3438 | B2 | 14 |
| 5305-282-3570 | B6 | 66 | 5340-422-0380 | B6 | 91 |
| 5305-550-3877 | B4 | 21 | 5340-422-0617 | B2 | 31 |
| 5305-616-8350 | B3 | 99 | 5340-486-7047 | B6 | 13 |
| 5305-718-9442 | B3 | 48 | 5340-498-5808 | B6 | 19 |
| 5305-718-9442 | B6 | 97 | 5340-702-7234 | B6 | 68 |
| 5305-719-5329 | B6 | 42 | 5340-702-7356 | B6 | 2 |
| 5305-763-0219 | B3 | 51 | 5340-952-6892 | B2 | 10 |
| 5305-800-7261 | B6 | 37 | 5340-980-7351 | B4 | 15 |
| 5305-832-1506 | B2 | 4 | 5355-435-2418 | B6 | 43 |
| 5307-008-9341 | B7 | 5 | 5355-616-9659 | B4 | 43 |
| 5307-008-9341 | B8 | 9 | 5355-781-0319 | B4 | 19 |
| 5307-008-9341 | B9 | 5 | 5355-841-8145 | B4 | 16 |
| 5307-008-9341 | B10 | 5 | 5355-843-2521 | B6 | 46 |
| 5307-452-3511 | B11 | 17 | 5365-282-7120 | B6 | 63 |
| 5310-045-5202 | B7 | 2 | 5365-298-6564 | B6 | 32 |
| 5310-045-5202 | B8 | 2 | 5365-763-0156 | B6 | 84 |
| 5310-045-5202 | B9 | 4 | 5905-038-5953 | B5 | 58 |
| 5310-045-5202 | B10 | 2 | 5905-050-1123 | B4 | 6 |
| 5310-058-3599 | B3 | 47 | 5905-059-7483 | B11 | 7 |
| 5310-058-3599 | B4 | 18 | 5905-078-6916 | B4 | 8 |
| 5310-058-3599 | B6 | 26 | 5905-079-0786 | B5 | 42 |
| 5310-209-1239 | B3 | 38 | 5905-088-3110 | B4 | 5 |
| 5310-209-1239 | B4 | 22 | 5905-104-5757 | B5 | 39 |
| 5310-209-1239 | B6 | 65 | 5905-106-1273 | B3 | 104 |
| 5310-209-1366 | B3 | 20 | 5905-106-1276 | B3 | 78 |
| 5310-209-1366 | B4 | 11 | 5905-106-9346 | B5 | 25 |
| 5310-209-1366 | B6 | 14 | 5905-107-2918 | B6 | 23 |
| 5310-274-8680 | B3 | 94 | 5905-107-9252 | B3 | 42 |
| 5310-410-1741 | B7 | 11 | 5905-107-9252 | B4 | 2 |
| 5310-410-1741 | B8 | 10 | 5905-108-6922 | B3 | 101 |
| 5310-410-1741 | B9 | 10 | 5905-110-0310 | B9 | 6 |
| 5310-410-1741 | B10 | 10 | 5905-111-8357 | B5 | 33 |

SECTION IV FEDERAL STOCK NUMBER AND PART NUMBER INDEX

| STOCK NUMBER | FIG. NO. | ITEM NO. | STOCK NUMBER | FIG. NO. | ITEM NO. |
|-----------------|-------------|-------------|-----------------|-------------|-------------|
| 5905-114-3242 | B3 | 34 | 5910-577-7940 | B3 | 16 |
| 5905-114-3937 | B5 | 5 | 5910-810-4852 | B5 | 8 |
| 5905-114-5361 | B5 | 35 | 5910-823-1143 | B5 | 30 |
| 5905-114-5438 | B3 | 100 | 5910-838-9421 | B3 | 69 |
| 5905-114-5438 | B6 | 53 | 5910-850-7991 | B7 | 6 |
| 5905-120-0167 | B3 | 74 | 5910-880-0380 | B3 | 53 |
| 5905-121-9861 | B5 | 24 | 5910-949-5027 | B3 | 3 |
| 5905-141-0591 | B3 | 105 | 5915-471-3728 | B6 | 71 |
| 5905-141-0593 | B5 | 55 | 5920-228-7882 | B3 | 85 |
| 5905-141-1071 | B5 | 12 | 5920-280-4156 | B3 | 84 |
| 5905-141-1168 | B3 | 102 | 5920-280-4156 | B4 | 29 |
| 5905-141-1168 | B5 | 56 | 5925-738-8179 | B6 | 34 |
| 5905-141-1168 | B8 | 6 | 5930-296-9062 | B3 | 83 |
| 5905-141-1168 | B10 | 8 | 5930-415-6085 | B6 | 16 |
| 5905-171-1976 | B5 | 57 | 5930-425-2551 | B4 | 30 |
| 5905-171-2002 | B3 | 103 | 5930-655-1575 | B4 | 34 |
| 5905-174-0906 | B4 | 4 | 5935-201-2622 | B6 | 3 |
| 5905-192-0626 | B5 | 61 | 5935-260-0516 | B3 | 111 |
| 5905-195-6451 | B5 | 4 | 5935-295-3365 | B3 | 23 |
| 5905-200-9631 | B5 | 29 | 5935-412-1101 | B6 | 88 |
| 5905-201-6784 | B11 | 6 | 5935-518-8696 | B3 | 24 |
| 5905-204-7440 | B5 | 43 | 5935-553-2249 | B4 | 23 |
| 5905-233-0849 | B5 | 21 | 5935-681-1004 | B4 | 26 |
| 5905-233-0851 | B5 | 28 | 5935-738-1546 | B6 | 87 |
| 5905-247-8737 | B5 | 13 | 5935-755-3447 | B4 | 25 |
| 5905-256-3361 | B5 | 23 | 5935-812-4936 | B3 | 61 |
| 5905-279-2295 | B6 | 70 | 5935-835-0508 | B3 | 6 |
| 5905-279-3417 | B5 | 14 | 5935-835-0510 | B6 | 81 |
| 5905-279-3494 | B5 | 46 | 5935-843-3762 | B4 | 35 |
| 5905-299-2005 | B3 | 76 | 5935-851-5112 | B6 | 85 |
| 5905-299-2014 | B3 | 77 | 5935-935-2231 | B3 | 58 |
| 5905-299-2019 | B5 | 10 | 5940-178-0174 | B3 | 88 |
| 5905-299-2058 | B5 | 32 | 5940-408-0529 | B7 | 8 |
| 5905-408-8951 | B5 | 47 | 5940-408-0536 | B9 | 7 |
| 5905-500-7272 | B3 | 60 | 5940-408-0538 | B10 | 7 |
| 5905-556-3350 | B3 | 35 | 5940-409-1391 | B5 | 38 |
| 5905-572-8160 | B3 | 41 | 5940-409-1392 | B11 | 5 |
| 5905-661-0682 | B11 | 9 | 5940-409-1395 | B5 | 18 |
| 5905-683-2243 | B5 | 51 | 5940-409-1396 | B11 | 8 |
| 5905-765-8702 | B4 | 7 | 5940-410-8355 | B5 | 11 |
| 5905-892-6484 | B5 | 36 | 5940-500-7606 | B3 | 75 |
| 5905-933-3925 | B3 | 87 | 5940-636-5593 | B4 | 37 |
| 5905-978-7095 | B6 | 79 | 5940-805-1310 | B4 | 28 |
| 5905-993-5980 | B5 | 40 | 5940-820-6235 | B3 | 82 |
| 5905-993-5984 | B5 | 31 | 5940-820-6235 | B6 | 95 |
| 5905-993-5991 | B5 | 60 | 5940-821-6217 | B3 | 107 |
| 5910-126-1619 | B11 | 1 | 5940-821-6217 | B6 | 9 |
| 5910-154-0547 | B5 | 6 | 5950-001-1386 | B7 | 9 |
| 5910-164-7509 | B3 | 92 | 5950-415-6122 | B3 | 9 |
| 5910-284-4720 | B7 | 1 | 5950-415-6124 | B3 | 8 |
| 5910-284-4720 | B8 | 1 | 5950-415-6128 | B3 | 55 |
| 5910-284-4720 | B9 | 1 | 5950-415-6129 | B3 | 54 |
| 5910-284-4720 | B10 | 1 | 5950-432-7076 | B11 | 3 |
| 5910-410-1739 | B6 | 24 | 5950-434-2473 | B6 | 55 |
| 5910-412-1105 | B6 | 18 | 5950-442-5450 | B6 | 56 |
| 5910-462-3188 | B11 | 10 | 5950-448-5051 | B6 | 12 |
| 5910-556-9430 | B11 | 16 | 5950-714-3561 | B5 | 3 |
| 5910-556-9440 | B11 | 11 | 5950-843-2532 | B3 | 52 |
| 5910-577-7936 | B5 | 34 | 5950-843-3622 | B6 | 57 |

SECTION IV FEDERAL STOCK NUMBER AND PART NUMBER INDEX

| STOCK NUMBER | FIG. NO. | ITEM NO. | STOCK NUMBER | FIG. NO. | ITEM NO. |
|-----------------|-------------|-------------|-----------------|-------------|-------------|
| 5950-878-5525 | B3 | 1 | 6625-455-6828 | B4 | 32 |
| 5950-896-3009 | B6 | 52 | 6625-455-6829 | B6 | 35 |
| 5960-078-7796 | B3 | 43 | 6625-455-6831 | B6 | 33 |
| 5960-134-6031 | B3 | 15 | 6625-455-6872 | B2 | 46 |
| 5960-179-3252 | B3 | 44 | 6625-455-6874 | B2 | 16 |
| 5960-179-4446 | B3 | 57 | 6625-455-6882 | B6 | 58 |
| 5960-188-3899 | B6 | 21 | 6625-738-1525 | B4 | 45 |
| 5960-188-8565 | B3 | 5 | 6625-738-8176 | B6 | 51 |
| 5960-262-0210 | B3 | 18 | 6625-738-8178 | B6 | 48 |
| 5960-262-0286 | B3 | 29 | 6625-738-8181 | B6 | 28 |
| 5960-273-2434 | B3 | 49 | 6625-738-8183 | B4 | 3 |
| 5960-295-7768 | B3 | 4 | 6625-845-6272 | B6 | 38 |
| 5960-415-6084 | B6 | 22 | 9905-074-3126 | B4 | 13 |
| 5960-542-7004 | B3 | 2 | | | |
| 5960-681-9802 | B3 | 32 | | | |
| 5960-686-8085 | B3 | 10 | | | |
| 5960-858-5172 | B3 | 14 | | | |
| 5960-860-7710 | B3 | 56 | | | |
| 5961-688-9057 | B5 | 45 | | | |
| 5970-408-0507 | B6 | 83 | | | |
| 5970-883-8517 | B3 | 98 | | | |
| 5975-273-0788 | B4 | 39 | | | |
| 5995-401-3698 | B3 | 27 | | | |
| 5995-408-0471 | B3 | 12 | | | |
| 5995-409-1162 | B3 | 91 | | | |
| 5999-098-8086 | B6 | 77 | | | |
| 6145-284-0579 | B4 | 36 | | | |
| 6150-402-7283 | B4 | 38 | | | |
| 6210-993-7388 | B4 | 40 | | | |
| 6625-001-1382 | B2 | 25 | | | |
| 6625-001-1388 | B2 | 11 | | | |
| 6625-001-1390 | B2 | 2 | | | |
| 6625-001-1391 | B2 | 43 | | | |
| 6625-001-1392 | B2 | 45 | | | |
| 6625-001-1393 | B2 | 9 | | | |
| 6625-001-6408 | B6 | 5 | | | |
| 6625-036-3939 | B6 | 69 | | | |
| 6625-036-3940 | B3 | 50 | | | |
| 6625-036-3942 | B6 | 72 | | | |
| 6625-038-7361 | B6 | 82 | | | |
| 6625-172-3650 | B2 | 26 | | | |
| 6625-172-3652 | B2 | 39 | | | |
| 6625-172-3653 | B2 | 38 | | | |
| 6625-172-3654 | B2 | 44 | | | |
| 6625-172-3655 | B2 | 20 | | | |
| 6625-172-5788 | B2 | 42 | | | |
| 6625-177-1952 | B2 | 21 | | | |
| 6625-222-5047 | B3 | 79 | | | |
| 6625-222-6932 | B6 | 6 | | | |
| 6625-222-6975 | B6 | 76 | | | |
| 6625-432-1434 | B3 | 37 | | | |
| 6625-432-1435 | B2 | 35 | | | |
| 6625-432-1436 | B1 | 1 | | | |
| 6625-432-1437 | B4 | 1 | | | |
| 6625-432-1438 | B2 | 29 | | | |
| 6625-432-1439 | B2 | 1 | | | |
| 6625-432-1440 | B2 | 34 | | | |
| 6625-432-1442 | B3 | 80 | | | |
| 6625-455-6760 | B6 | 7 | | | |

SECTION IV FEDERAL STOCK NUMBER AND PART NUMBER INDEX (CONTINUED)

| PART NUMBER | FSCM | FIG. NO. | ITEM NO. | PART NUMBER | FSCM | FIG. NO. | ITEM NO. |
|----------------|-------|-------------|-------------|----------------|-------|-------------|-------------|
| AK5075-1 | 99813 | B4 | 33 | MS35232-1 | 96906 | B6 | 44 |
| AN505C6-6 | 88044 | B3 | 62 | MS35233-13 | 96906 | B3 | 48 |
| AN505C6-8 | 88044 | B6 | 66 | MS35233-13 | 96906 | B6 | 97 |
| AN515C6-36 | 88044 | B3 | 99 | MS35233-15 | 96906 | B3 | 89 |
| AN960C6 | 88044 | B2 | 33 | MS35233-15 | 96906 | B6 | 75 |
| BT19 | 91663 | B3 | 75 | MS35233-17 | 96906 | B6 | 93 |
| CC20CH100J | 81349 | B11 | 2 | MS35233-18 | 96906 | B6 | 94 |
| CC20CH150J | 81349 | B11 | 16 | MS35233-26 | 96906 | B6 | 17 |
| CC20CH270J | 81349 | B11 | 15 | MS35233-28 | 96906 | B4 | 10 |
| CE45C220R | 81349 | B3 | 3 | MS35233-28 | 96906 | B6 | 8 |
| CK60AW102M | 81349 | B3 | 69 | MS35233-3 | 96906 | B4 | 14 |
| CK63AW103E | 81349 | B3 | 59 | MS35233-30 | 96906 | B3 | 96 |
| CK63AW103M | 81349 | B5 | 8 | MS35233-30 | 96906 | B6 | 61 |
| CM15CD101JN3 | 81349 | B3 | 109 | MS35233-43 | 96906 | B4 | 24 |
| CM15C151JN3 | 81349 | B7 | 6 | MS35233-43 | 96906 | B6 | 73 |
| CM20CD501JN3 | 81349 | B5 | 19 | MS35233-61 | 96906 | B4 | 21 |
| CP05A1EE103M | 81349 | B3 | 68 | MS35234-63 | 96906 | B3 | 39 |
| CP05A1EE333K | 81349 | B5 | 20 | MS35234-63 | 96906 | B6 | 64 |
| CP05A1EE473K | 81349 | B5 | 41 | MS35333-13 | 96906 | B3 | 94 |
| CP05A1EE474K | 81349 | B5 | 17 | MS35335-57 | 96906 | B3 | 47 |
| CP05A1KE333K3 | 81349 | B5 | 34 | MS35335-57 | 96906 | B4 | 18 |
| CP05A1KE473K3 | 81349 | B5 | 30 | MS35335-57 | 96906 | B6 | 26 |
| CP05A3EB224K | 81349 | B5 | 59 | MS35335-58 | 96906 | B3 | 20 |
| CP072SC2 | 81349 | B3 | 45 | MS35335-58 | 96906 | B4 | 11 |
| CP091LSB5 | 81349 | B3 | 16 | MS35335-58 | 96906 | B6 | 14 |
| CP54B1EB205K1 | 81349 | B3 | 92 | MS35335-59 | 96906 | B3 | 66 |
| CP55B1EB205K | 81349 | B3 | 22 | MS35335-59 | 96906 | B6 | 74 |
| CP70B1EF405K1 | 81349 | B3 | 53 | MS35335-60 | 96906 | B3 | 38 |
| CP91B1EE105K | 81349 | B3 | 13 | MS35335-60 | 96906 | B4 | 22 |
| CSR13F476KL | 81349 | B5 | 6 | MS35335-60 | 96906 | B6 | 65 |
| CV11A070 | 81349 | B11 | 11 | MS35335-85 | 96906 | B7 | 3 |
| CV11A250 | 81349 | B11 | 1 | MS35335-85 | 96906 | B8 | 3 |
| C530X33-64 | 84841 | B2 | 3 | MS35335-85 | 96906 | B9 | 2 |
| C530X39-64 | 84841 | B2 | 7 | MS35335-85 | 96906 | B10 | 3 |
| FHN26G1 | 71400 | B3 | 84 | MS35489-11 | 96906 | B3 | 63 |
| FHN26G1 | 71400 | B4 | 29 | MS35493-32 | 96906 | B2 | 27 |
| F02B125V2A | 81349 | B3 | 85 | MS35495-78 | 96906 | B2 | 4 |
| J1301-1 | 99813 | B4 | 26 | MS35649-204 | 96906 | B4 | 20 |
| K1375 | 99813 | B4 | 16 | MS35649-244 | 96906 | B3 | 90 |
| MILF8193-062 | 81349 | B2 | 40 | MS35649-244 | 96906 | B6 | 25 |
| MILR6130-2C | 81349 | B2 | 24 | MS35649-245 | 96906 | B11 | 4 |
| MIL417RRNRN510 | 81349 | B2 | 22 | MS35649-264 | 96906 | B3 | 25 |
| MS15071-2 | 96906 | B4 | 41 | MS35649-264 | 96906 | B4 | 9 |
| MS15795-803 | 96906 | B6 | 59 | MS35649-264 | 96906 | B6 | 15 |
| MS15795-803 | 96906 | B11 | 13 | MS35649-284 | 96906 | B3 | 67 |
| MS15795-805 | 96906 | B3 | 97 | MS35649-46 | 96906 | B7 | 4 |
| MS15795-805 | 96906 | B6 | 60 | MS35649-46 | 96906 | B8 | 4 |
| MS15795-903 | 96906 | B7 | 2 | MS35649-46 | 96906 | B9 | 3 |
| MS15795-903 | 96906 | B8 | 2 | MS35649-46 | 96906 | B10 | 4 |
| MS15795-903 | 96906 | B9 | 4 | MS35650-304 | 96906 | B3 | 71 |
| MS15795-903 | 96906 | B10 | 2 | MS51017-24 | 96906 | B6 | 29 |
| MS16562-194 | 96906 | B6 | 40 | MS51021-9 | 96906 | B6 | 37 |
| MS16624-4025 | 96906 | B6 | 32 | MS51957-15 | 96906 | B3 | 110 |
| MS16624-4037 | 96906 | B6 | 63 | MS51957-17 | 96906 | B3 | 81 |
| MS35035-111 | 96906 | B5 | 37 | MS51957-18 | 96906 | B6 | 96 |
| MS35045-115 | 96906 | B5 | 57 | MS51957-26 | 96906 | B3 | 21 |
| MS35059-22 | 96906 | B4 | 34 | MS51957-28 | 96906 | B3 | 26 |
| MS35059-23 | 96906 | B3 | 83 | MS51957-29 | 96906 | B6 | 10 |
| MS35216-13 | 96906 | B4 | 17 | MS51957-30 | 96906 | B3 | 95 |

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| PART NUMBER | FSCM | FIG. NO. | ITEM NO. | PART NUMBER | FSCM | FIG. NO. | ITEM NO. |
|----------------|-------|-------------|-------------|----------------|-------|-------------|-------------|
| MS51958-61 | 96906 | B2 | 13 | RN70D2213F | 81349 | B5 | 42 |
| MS51958-62 | 96906 | B3 | 93 | RN70D2800F | 81349 | B4 | 7 |
| MS51960-67 | 96906 | B2 | 12 | RN70D3010F | 81349 | B5 | 29 |
| MS51963-20 | 96906 | B6 | 42 | RN70D3322F | 81349 | B5 | 58 |
| MS51973-28 | 96906 | B6 | 50 | RN70D3571F | 81349 | B4 | 4 |
| MS75009-1 | 96906 | B3 | 98 | RN70D4022F | 81349 | B5 | 43 |
| MS91525-1 | 96906 | B4 | 43 | RN70D4751F | 81349 | B5 | 47 |
| MS91525-1 | 96906 | B4 | 43 | RN70D4751F | 81349 | B5 | 47 |
| MS91525-3 | 96906 | B4 | 19 | RN70D51R1F | 81349 | B5 | 40 |
| M24251-6-2 | 96906 | B3 | 10 | RN70D5621F | 81349 | B5 | 31 |
| RCR07G151JS | 81349 | B5 | 51 | RN70D6811F | 81349 | B5 | 36 |
| RCR20G105JS | 81349 | B6 | 23 | RN70D6813F | 81349 | B5 | 60 |
| RCR20G562JS | 81349 | B5 | 5 | RN70D8060F | 81349 | B4 | 6 |
| RCR20G681JS | 81349 | B5 | 33 | RV4NAYSD103A | 81349 | B3 | 35 |
| RCR20G823JS | 81349 | B5 | 46 | RV4NAYSD104A | 81349 | B3 | 42 |
| RCR32G102JS | 81349 | B5 | 24 | RV4NAYSD104A | 81349 | B4 | 2 |
| RCR32G103JS | 81349 | B5 | 25 | RV4NAYSD252A | 81349 | B3 | 87 |
| RCR32G332JS | 81349 | B5 | 32 | RV4NAYSD502A | 81349 | B3 | 34 |
| RCR32G513JS | 81349 | B3 | 74 | RV4NAYSD503A | 81349 | B3 | 41 |
| RCR32G683JS | 81349 | B5 | 13 | SKT12 | 89291 | B6 | 85 |
| RCR32G823JS | 81349 | B3 | 76 | SM-A-321037 | 80063 | B4 | 30 |
| RC07GF510K | 81349 | B5 | 50 | SM-A-399000 | 80063 | B4 | 42 |
| RC20GF103K | 81349 | B3 | 105 | SM-B-207945 | 80063 | B6 | 1 |
| RC20GF103K | 81349 | B3 | 105 | SM-B-207945 | 80063 | B6 | 1 |
| RC20GF121K | 81349 | B5 | 35 | SM-B-283732 | 80063 | B5 | 2 |
| RC20GF151K | 81349 | B3 | 101 | SM-B-320945 | 80063 | B3 | 51 |
| RC20GF153K | 81349 | B3 | 104 | SM-B-320956 | 80063 | B6 | 69 |
| RC20GF182K | 81349 | B5 | 55 | SM-B-320958 | 80063 | B6 | 72 |
| RC29GF222K | 81349 | B3 | 102 | SM-B-320967 | 80063 | B6 | 39 |
| RC20GF222K | 81349 | B5 | 56 | SM-B-320968 | 80063 | B6 | 36 |
| RC20GF222K | 81349 | B8 | 6 | SM-B-320969 | 80063 | B6 | 91 |
| RC20GF222K | 81349 | B10 | 8 | SM-B-320971 | 80063 | B6 | 77 |
| RC20GF392K | 81349 | B9 | 6 | SM-B-320974 | 80063 | B6 | 22 |
| RC20GF470K | 81349 | B3 | 103 | SM-B-320977 | 80063 | B6 | 24 |
| RC20GF472K | 81349 | B5 | 4 | SM-B-320980 | 80063 | B6 | 27 |
| RC20GF474K | 81349 | B5 | 12 | SM-B-320987 | 80063 | B6 | 19 |
| RC20GF510J | 81349 | B3 | 100 | SM-B-320988 | 80063 | B6 | 12 |
| RC20GF510J | 81349 | B6 | 53 | SM-B-320991 | 80063 | B6 | 35 |
| RC20GF562F | 81349 | B7 | 7 | SM-B-320992 | 80063 | B6 | 38 |
| RC20GF681K | 81349 | B3 | 86 | SM-B-320993 | 80063 | B6 | 41 |
| RC32GF103K | 81349 | B5 | 22 | SM-B-321001 | 80063 | B6 | 47 |
| RC32GF104K | 81349 | B3 | 78 | SM-B-321002 | 80063 | B6 | 6 |
| RC32GF223K | 81349 | B5 | 10 | SM-B-321003 | 80063 | B6 | 5 |
| RC32GF273K | 81349 | B5 | 39 | SM-B-321004 | 80063 | B6 | 7 |
| RC32GF331K | 81349 | B3 | 60 | SM-B-321005 | 80063 | B6 | 2 |
| RC32GF332K | 81349 | B5 | 26 | SM-B-321006 | 80063 | B6 | 67 |
| RC32GF473K | 81349 | B3 | 77 | SM-B-321007 | 80063 | B6 | 62 |
| RC42GF102K | 81349 | B5 | 53 | SM-B-321009 | 80063 | B6 | 48 |
| RC42GF123K | 81349 | B5 | 61 | SM-B-321010 | 80063 | B6 | 13 |
| RC42GF360J | 81349 | B5 | 14 | SM-B-321011 | 80063 | B6 | 16 |
| RC42GF682K | 81349 | B6 | 70 | SM-B-321012 | 80063 | B6 | 28 |
| RG-58/U | 81349 | B3 | 7 | SM-B-321013 | 80063 | B6 | 30 |
| RN65D1500F | 81349 | B6 | 79 | SM-B-321015 | 80063 | B6 | 31 |
| RN70B1002F | 81349 | B11 | 6 | SM-B-321016 | 80063 | B6 | 34 |
| RN70B3321F | 81349 | B11 | 7 | SM-B-321021 | 80063 | B6 | 57 |
| RN70B5601F | 81349 | B11 | 9 | SM-B-321022 | 80063 | B6 | 56 |
| RN70D1000F | 81349 | B5 | 21 | SM-B-321027 | 80063 | B6 | 82 |
| RN70D1001F | 81349 | B5 | 28 | SM-B-321028 | 80063 | B6 | 83 |
| RN70D1210F | 81349 | B4 | 8 | SM-B-321029 | 80063 | B6 | 84 |
| RN70D1211F | 81349 | B4 | 5 | | | | |

SECTION IV FEDERAL STOCK NUMBER AND PART NUMBER INDEX (CONTINUED)

| PART NUMBER | FSCM | FIG. NO. | ITEM NO. | PART NUMBER | FSCM | FIG. NO. | ITEM NO. |
|---------------|-------|----------|----------|----------------|-------|----------|----------|
| SM-B-321030 | 80063 | B6 | 88 | SM-C-283733 | 80063 | B5 | 49 |
| SM-B-321031 | 80063 | B6 | 89 | SM-C-283734 | 80063 | B5 | 52 |
| SM-B-321032 | 80063 | B6 | 87 | SM-C-320970 | 80063 | B6 | 76 |
| SM-B-360263 | 80063 | B7 | 11 | SM-C-320972 | 80063 | B6 | 18 |
| SM-B-360263 | 80063 | B8 | 10 | SM-C-320973 | 80063 | B6 | 20 |
| SM-B-360263 | 80063 | B9 | 10 | SM-C-320997 | 80063 | B6 | 46 |
| SM-B-360263 | 80063 | B10 | 10 | SM-C-321000 | 80063 | B6 | 45 |
| SM-B-360266-1 | 80063 | B7 | 8 | SM-C-321014 | 80063 | B6 | 33 |
| SM-B-360266-6 | 80063 | B8 | 7 | SM-C-321024 | 80063 | B6 | 78 |
| SM-B-360266-7 | 80063 | B9 | 7 | SM-C-321025 | 80063 | B6 | 80 |
| SM-B-360266-8 | 80063 | B10 | 7 | SM-C-321035 | 80063 | B4 | 1 |
| SM-B-360269 | 80063 | B7 | 5 | SM-C-359287 | 80063 | B3 | 70 |
| SM-B-360269 | 80063 | B8 | 9 | SM-C-359288 | 80063 | B3 | 17 |
| SM-B-360269 | 80063 | B9 | 5 | SM-C-359293GR2 | 80063 | B3 | 11 |
| SM-B-360269 | 80063 | B10 | 5 | SM-C-359294 | 80063 | B3 | 9 |
| SM-B-360270-1 | 80063 | B7 | 9 | SM-C-359295 | 80063 | B3 | 8 |
| SM-B-360270-6 | 80063 | B8 | 8 | SM-C-360259 | 80063 | B7 | 10 |
| SM-B-360270-7 | 80063 | B9 | 8 | SM-C-360259 | 80063 | B9 | 9 |
| SM-B-360270-8 | 80063 | B10 | 6 | SM-C-360259 | 80063 | B10 | 9 |
| SM-B-360272 | 80063 | B7 | 1 | SM-C-360259GR5 | 80063 | B8 | 5 |
| SM-B-360272 | 80063 | B8 | 1 | SM-C-360273 | 80063 | B6 | 71 |
| SM-B-360272 | 80063 | B9 | 1 | SM-C-399001 | 80063 | B4 | 45 |
| SM-B-360272 | 80063 | B10 | 1 | SM-C-399002 | 80063 | B4 | 44 |
| SM-B-360277 | 80063 | B6 | 49 | SM-C-399003 | 80063 | B4 | 3 |
| SM-B-360279 | 80063 | B6 | 68 | SM-C-399052 | 80063 | B11 | 8 |
| SM-B-399004 | 80063 | B4 | 12 | SM-C-399056 | 80063 | B11 | 3 |
| SM-B-399023 | 80063 | B3 | 80 | SM-C-399060 | 80063 | B3 | 55 |
| SM-B-399026 | 80063 | B3 | 79 | SM-C-399061 | 80063 | B3 | 54 |
| SM-B-399048 | 80063 | B11 | 10 | SM-C-399068 | 80063 | B5 | 27 |
| SM-B-399050 | 80063 | B11 | 5 | SM-C-399070 | 80063 | B5 | 18 |
| SM-B-399055 | 80063 | B11 | 12 | SM-C-399072 | 80063 | B5 | 11 |
| SM-B-399074 | 80063 | B4 | 15 | SM-C-399103 | 80063 | B2 | 25 |
| SM-B-399075 | 80063 | B4 | 32 | SM-C-399104-1 | 80063 | B2 | 46 |
| SM-B-399076 | 80063 | B4 | 13 | SM-C-399104-2 | 80063 | B2 | 16 |
| SM-B-399077 | 80063 | B4 | 38 | SM-C-399105 | 80063 | B2 | 44 |
| SM-B-399078 | 80063 | B4 | 35 | SM-C-399106-1 | 80063 | B2 | 45 |
| SM-B-399079 | 80063 | B3 | 12 | SM-C-399106-2 | 80063 | B2 | 43 |
| SM-B-399080 | 80063 | B11 | 17 | SM-C-399107-1 | 80063 | B2 | 2 |
| SM-B-399081 | 80063 | B3 | 91 | SM-C-399107-2 | 80063 | B2 | 11 |
| SM-B-399082 | 80063 | B3 | 27 | SM-C-399107-3 | 80063 | B2 | 9 |
| SM-B-399083 | 80063 | B3 | 28 | SM-C-399107-4 | 80063 | B2 | 8 |
| SM-B-399084 | 80063 | B6 | 55 | SM-C-399111 | 80063 | B2 | 6 |
| SM-B-399085 | 80063 | B6 | 52 | SM-C-399122 | 80063 | B2 | 26 |
| SM-B-399112 | 80063 | B2 | 14 | SM-C-399127-1 | 80063 | B2 | 30 |
| SM-B-399114 | 80063 | B2 | 21 | SM-C-399127-2 | 80063 | B2 | 19 |
| SM-B-399114-2 | 80063 | B2 | 23 | SM-C-399128 | 80063 | B2 | 17 |
| SM-B-399115 | 80063 | B2 | 42 | SM-C-399129 | 80063 | B2 | 35 |
| SM-B-399116 | 80063 | B2 | 39 | SM-D-207941 | 80063 | B1 | 2 |
| SM-B-399117 | 80063 | B2 | 41 | SM-D-207942 | 80063 | B3 | 19 |
| SM-B-399118 | 80063 | B2 | 38 | SM-D-207943 | 80063 | B6 | 11 |
| SM-B-399119 | 80063 | B2 | 5 | SM-D-207946 | 80063 | B3 | 65 |
| SM-B-399121 | 80063 | B2 | 34 | SM-D-207952 | 80063 | B5 | 54 |
| SM-B-399123 | 80063 | B2 | 29 | SM-D-207954 | 80063 | B3 | 64 |
| SM-B-399130 | 80063 | B2 | 31 | SM-D-207955 | 80063 | B3 | 31 |
| SM-B-399131 | 80063 | B2 | 36 | SM-D-283736 | 80063 | B3 | 33 |
| SM-C-207944 | 80063 | B6 | 92 | SM-D-320940 | 80063 | B3 | 50 |
| SM-C-283727 | 80063 | B5 | 1 | SM-D-320995 | 80063 | B6 | 43 |
| SM-C-283729 | 80063 | B5 | 48 | SM-D-321017 | 80063 | B6 | 51 |
| SM-C-283730 | 80063 | B5 | 53 | SM-D-321018 | 80063 | B6 | 58 |

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| PART NUMBER | FSCM | FIG. NO. | ITEM NO. | PART NUMBER | FSCM | FIG. NO. | ITEM NO. |
|----------------|-------|-------------|-------------|----------------|-------|-------------|-------------|
| SM-D-321033 | 80063 | B3 | 37 | 6AU6WC | 81349 | B3 | 32 |
| SM-D-360274 | 80063 | B3 | 1 | 6080WA | 81349 | B3 | 44 |
| SM-D-399059 | 80063 | B3 | 52 | 681 | 79963 | B3 | 40 |
| SM-D-399066 | 80063 | B5 | 38 | 80MC2M | 02660 | B3 | 23 |
| SM-D-399101 | 80063 | B1 | 1 | 80PC2F | 29587 | B3 | 24 |
| SM-D-399102 | 80063 | B2 | 1 | 81-0410-0111- | 83330 | B4 | 40 |
| SM-D-399120 | 80063 | B2 | 20 | 301 | | | |
| SR6P | 28520 | B4 | 39 | 9050T12 | 80063 | B6 | 54 |
| TJ601K01 | 81349 | B3 | 46 | | | | |
| TS101C01 | 81349 | B3 | 58 | | | | |
| TS101P01 | 81349 | B3 | 73 | | | | |
| TS102P01 | 81349 | B3 | 111 | | | | |
| TS103P01 | 81349 | B3 | 61 | | | | |
| TS103U02 | 81349 | B3 | 56 | | | | |
| UG625AU | 80058 | B6 | 90 | | | | |
| UG625BU | 80058 | B6 | 81 | | | | |
| UG88DU | 80058 | B3 | 6 | | | | |
| UG909U | 80058 | B4 | 23 | | | | |
| UK50-473 | 31538 | B3 | 108 | | | | |
| UP131M | 96906 | B4 | 35 | | | | |
| XX58550 | 61864 | B2 | 15 | | | | |
| 1N198 | 81349 | B3 | 106 | | | | |
| 1N198 | 81349 | B11 | 14 | | | | |
| 1N21WE | 81349 | B6 | 86 | | | | |
| 1N540 | 81349 | B5 | 15 | | | | |
| 1N758A | 81349 | B5 | 7 | | | | |
| 1N933M | 81349 | B5 | 45 | | | | |
| 12AT7WA | 81349 | B3 | 57 | | | | |
| 12T | 88245 | B3 | 4 | | | | |
| 131-15-12-001 | 71785 | B6 | 3 | | | | |
| 1414-10 | 83330 | B3 | 72 | | | | |
| 1416-4 | 83330 | B3 | 82 | | | | |
| 1416-4 | 83330 | B6 | 95 | | | | |
| 1416-6 | 83330 | B3 | 107 | | | | |
| 1416-6 | 83330 | B6 | 9 | | | | |
| 2 | 88245 | B3 | 49 | | | | |
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| 6AH6WA | 81349 | B3 | 2 | | | | |

APPENDIX C

MAINTENANCE ALLOCATION

Section I. INTRODUCTION

C-1. General

This appendix provides a summary of the maintenance operations for ME-57A/U. It authorizes categories of maintenance for specific maintenance functions on repairable items and components and the tools and equipment required to perform each function. This appendix may be used as an aid in planning maintenance operations.

C-2. Maintenance Function

Maintenance functions will be limited to and defined as follows:

a. *Inspect*. To determine the serviceability of an item by comparing its physical, mechanical, and/or electrical characteristics with established standards through examination.

b. *Test*. To verify serviceability and to detect incipient failure by measuring the mechanical or electrical characteristics of an item and comparing those characteristics with prescribed standards.

c. *Service*. Operations required periodically to keep an item in proper operating condition, i.e., to clean, preserve, drain, paint, or to replenish fuel/lubricants/hydraulic fluids or compressed air supplies.

d. *Adjust*. Maintain within prescribed limits by bringing into proper or exact position, or by setting the operating characteristics to the specified parameters.

e. *Align*. To adjust specified variable elements of an item to about optimum or desired performance.

f. *Calibrate*. To determine and cause corrections to be made or to be adjusted on instruments or test measuring and diagnostic equipment used in precision measurement. Consists of the comparison of two instruments, one of which is a certified standard of known accuracy, to detect and adjust any discrepancy in the accuracy of the instrument being compared.

g. *Install*. The act of emplacing, seating, or fixing into position an item, part, module

(component or assembly) in a manner to allow the proper functioning of the equipment/system.

h. *Replace*. The act of substituting a serviceable like-type part, subassembly, model (component or assembly) for an unserviceable counterpart.

i. *Repair*. The application of maintenance services (inspect, test, service, adjust, align, calibrate, replace) or other maintenance actions (welding, grinding, riveting, straightening, facing, remachining, or resurfacing) to restore serviceability to an item by correcting specific damage, fault, malfunction, or failure in a part, subassembly, module/component/assembly, end item or system.

j. *Overhaul*. That periodic maintenance effort (service/action) necessary to restore an item to a completely serviceable/operational condition as prescribed by maintenance standards (e.g., DWR) in appropriate technical publications. Overhaul is normally the highest degree of maintenance performed by the Army. Overhaul does not normally return an item to like-new condition.

k. *Rebuild*. Consists of those services/actions necessary for the restoration of unserviceable equipment to a like-new condition in accordance with original manufacturing standards. Rebuild is the highest degree of materiel maintenance applied to Army equipment. The rebuild operation includes the act of returning to zero those age measurements (hours, miles, etc.) considered in classifying Army equipment/components.

C-3. Column Entries

a. *Column 1, Group Number*. Column 1 lists group numbers, the purpose of which is to identify components, assemblies, subassemblies and modules with the next higher assembly.

b. *Column 2, Component/Assembly*. Column 2 contains the noun names of components, assemblies, subassemblies, and modules for which maintenance is authorized.

c. *Column 3, Maintenance Functions.* Column 3 lists the functions to be performed on the item listed in column 2.

d. *Column 4, Maintenance Category.* Column 4 specifies, by the listing of a “worktime” figure in the appropriate subcolumn (s), the lowest level of maintenance authorized to perform the function listed in column 3. This figure represents the active time required to perform that maintenance function at the indicated category of maintenance. If the number or complexity of the tasks within the listed maintenance function vary at different maintenance categories, appropriate “worktime” figures will be shown for each category. The number of man-hours specified by the “worktime” figure represents the average time required to restore an item (assembly, subassembly, component, module, end item or system) to a serviceable condition under typical field operating conditions. This time includes preparation time, troubleshooting time and quality assurance/quality control time in addition to the time required to perform the specific tasks identified for the maintenance functions authorized in the maintenance allocation chart. Subcolumns of column 4 are as follows:

C – Operator/Crew

O – Organizational

F – Direct Support

H – General Support

D – Depot

e. *Column 6, Tools and’ Equipment.* Column 6 specifies by code, those common tool sets (not individual tools) and special tools, test, and support equipment required to perform the designated function.

**C-4. Tool and Test Equipment Requirements
Table 1)**

a. *Tool or Test Equipment Reference Code.* The numbers in this column coincide with the numbers used in the tools and equipment column of the MAC. The numbers indicate the applicable tool or test equipment for the maintenance functions.

b. *Maintenance Category.* The codes in this column indicate the maintenance category allocated the tool or test equipment.

c. *Nomenclature.* This column lists the noun name and nomenclature of the tools and test equipment required to perform the maintenance functions.

d. *National/NATO Stock Number.* This column lists the National/NATO stock number of the specific tool or test equipment.

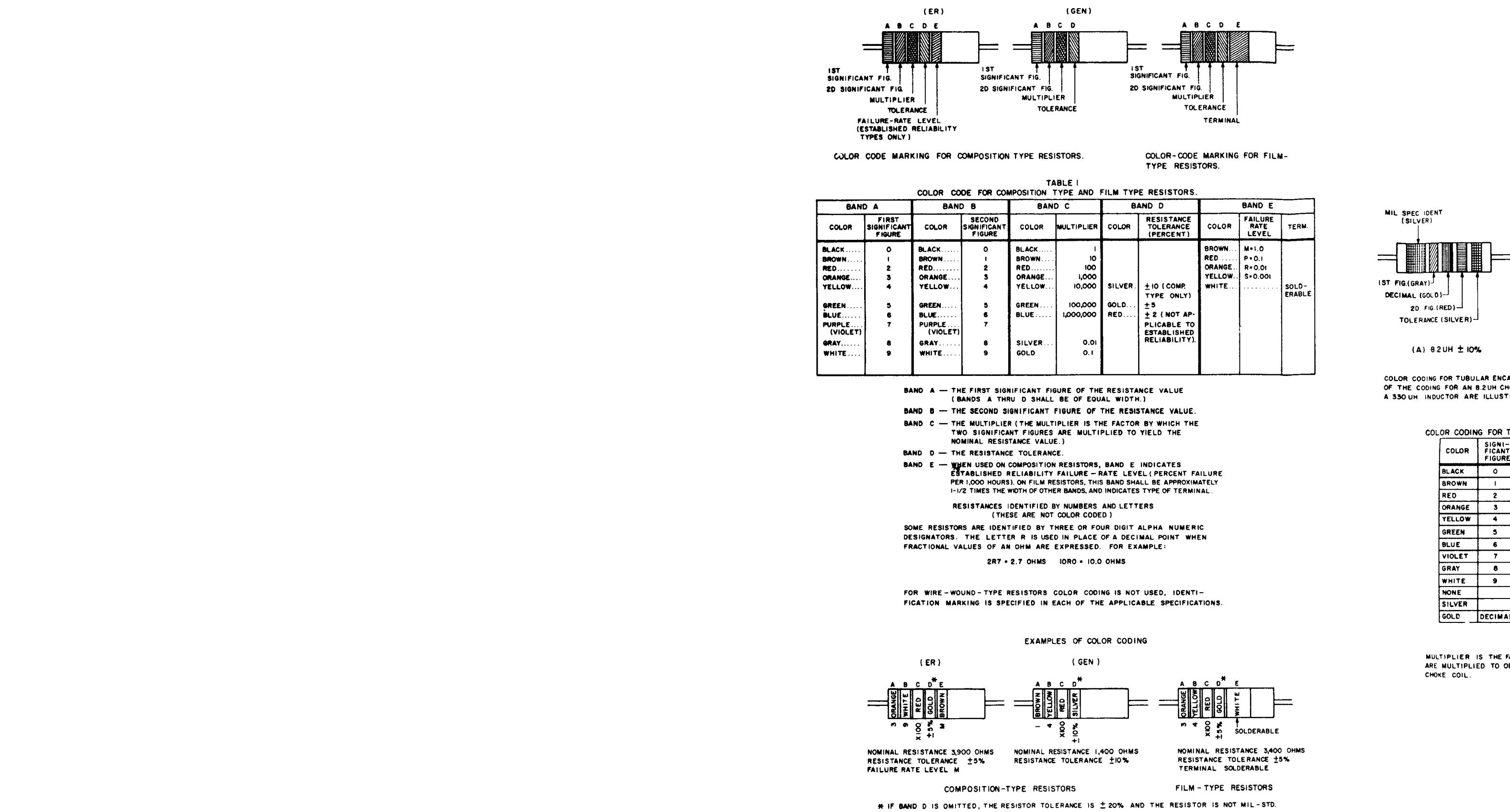
e. *Tool Number.* This column lists the manufacturer’s part number of the tool followed by the Federal Supply Code for manufacturers (5-digit) in parentheses.

**SECTION II MAINTENANCE ALLOCATION CHART
FOR
METER, MODULATION, ML-57A/U**

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINTENANCE FUNCTION | (4) MAINTENANCE CATEGORY | | | | (5) TOOLS AND EQUIPMENT |
|------------------------|---------------------------|---|--------------------------|---|---|---|--|
| | | | O | F | H | D | |
| 00 | METER, MODULATION | Inspect .5 Test 1.0 Service .5 Adjust Adjust Test 1.0 Test 1.0 Align 1.0 Align 1.0 Calibrate 1.0 Calibrate 1.0 Overhaul 2.0 Rebuild 2.0 Repair 2.0 Repair 2.0 | | | | | 10, 17, 18 5, 10, 13, 18, 19 5, 10, 13, 18, 19 1, 4, 9, 17, 18, 19, 20 1, 4, 9, 15, 16, 18, 19, 20 7, 10, 11, 14, 18, 19 7, 10, 11, 14, 18, 19 3, 6, 8, 12, 18, 19 2, 3, 6, 8, 12, 18, 19 1 thru 20 1 thru 20 1, 3 thru 20 1 thru 20 |

TABLE C-1 TOOL AND TEST EQUIPMENT REQUIREMENTS
FOR
METER, MODULATION, ME-57A/U

| TOOL OR TEST EQUIPMENT REF CODE | MAINTENANCE CATEGORY | NOMENCLATURE | NATIONAL/NATO STOCK NUMBER | TOOL NUMBER |
|---------------------------------|----------------------|--|----------------------------|-------------|
| 1 | H,D | ANALYZER, ZM-3/U | 6625-00-229-1060 | |
| 2 | D | ANALYZER, SPECTRUM, TS-723/U | 6625-00-668-9418 | |
| 3 | H,D | AUDIO OSCILLATOR, TS-382/U | 6625-00-192-5094 | |
| 4 | H,D, | CRYSTAL RECTIFIER TEST SET, TS-268/U | 6625-00-669-1215 | |
| 5 | H,D, | ELECTRONIC MULTIMETER, ME-26/U | 6625-00-360-2493 | |
| 6 | H,D | GENERATOR, SIGNAL, AN/URM-70 | 6625-00-519-2104 | |
| 7 | H,D | GENERATOR, SIGNAL, SG-92/U | 6625-00-546-6662 | |
| 8 | H,D | INDICATOR, PANORAMIC, IP-173/U | 5820-00-224-5500 | |
| 9 | H,D | METER TEST SET, TS-682/GSM | 6625-00-669-0747 | |
| 10 | O,H,D | MULTIMETER, TS-352/U | 6625-00-553-0142 | |
| 11 | H,D | OSCILLOSCOPE, AN/USM-281 | 6625-00-228-2201 | |
| 12 | H,D | RF SIGNAL GENERATOR, AN/URM-25 | 6625-00-649-5193 | |
| 13 | H,D | SIGNAL GENERATOR, AN/USM-44 | 6625-00-669-4031 | |
| 14 | H,D | TEST SET, OSCILLATOR SET, AN/PRM-10 | 6625-00-339-2046 | |
| 15 | H,D | TEST SET, ELECTRICAL METER, TS-656/U | 6625-00-806-4425 | |
| 16 | H,D | TEST SET, ELECTRON TUBE, TV-2/U | | |
| 17 | O,H,D | TEST SET, ELECTRON TUBE, TV-7/U | 6625-00-820-0064 | |
| 18 | O,H,J | TOOL KIT, ELECTRONIC EQUIPMENT TK-105/G | 5180-00-610-8177 | |
| 19 | H,D | COUNTER, ELECTRONIC DIGITAL READOUT AN/USM-207 | | |
| 20 | H,D | VOLTmeter, ELECTRONIC ME-30B/U | 6625-00-643-1670 | |



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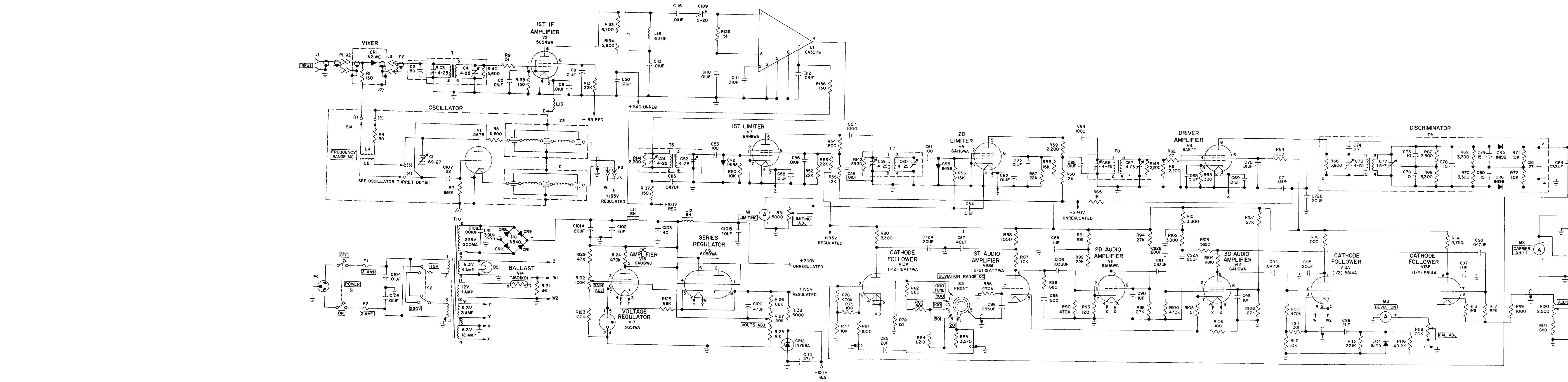
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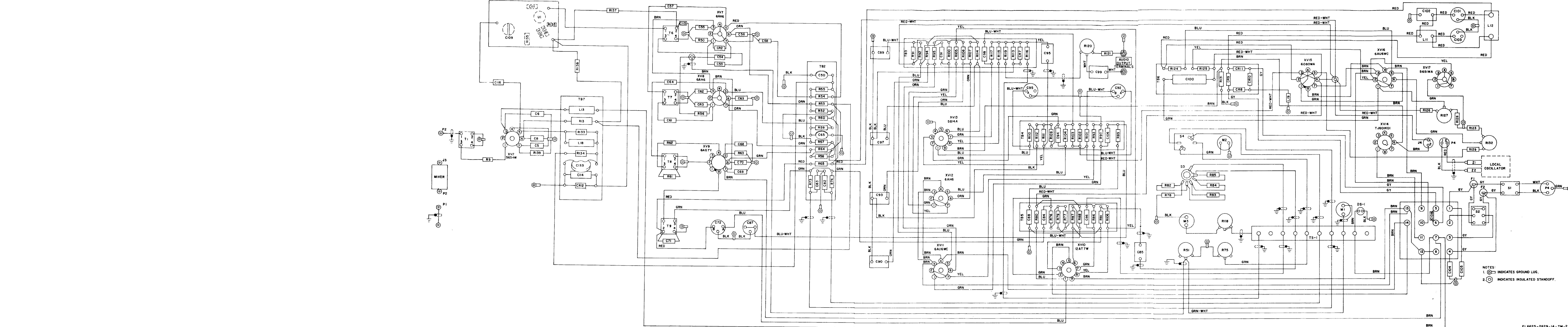
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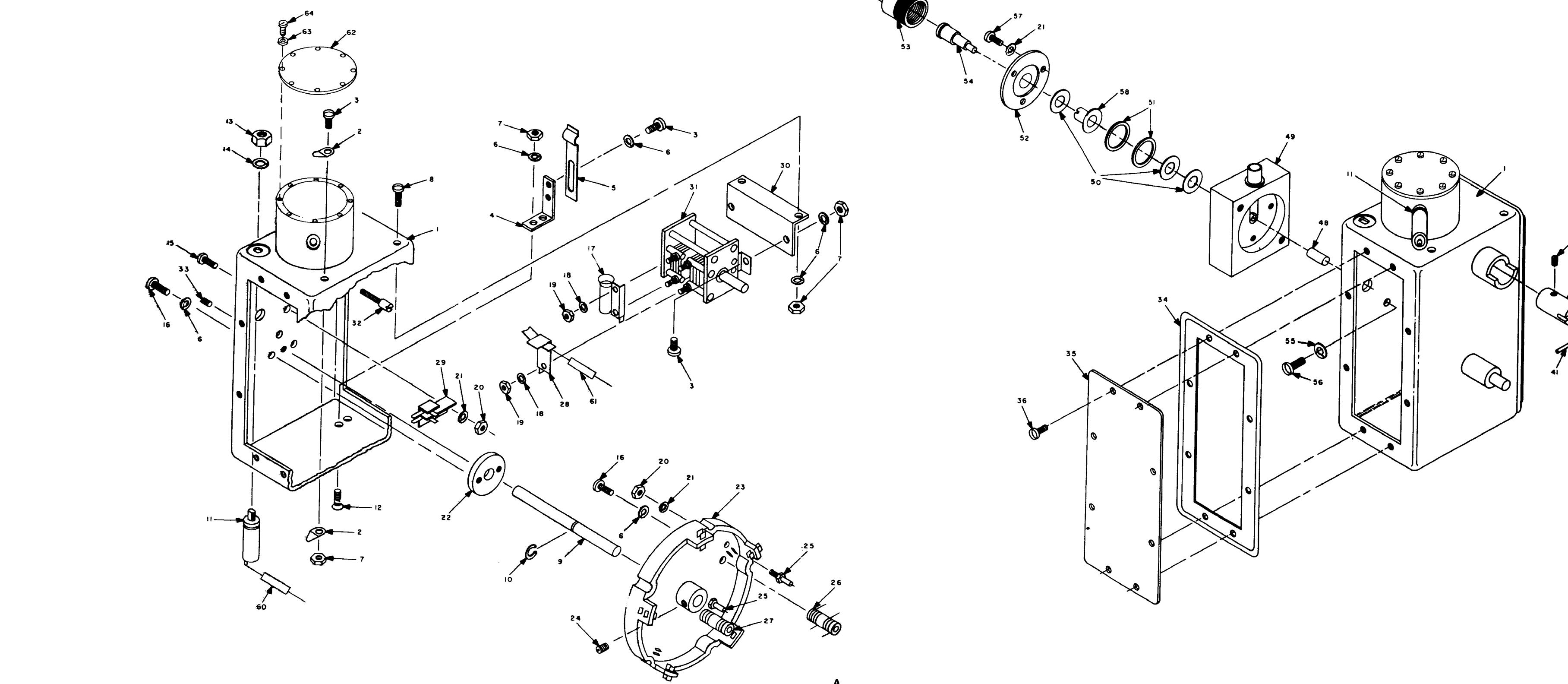
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ARM3: Stata AG (3).

USAR: None.

For explanation of abbreviation used, see AR 310-50.

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THE METRIC SYSTEM AND EQUIVALENTS

WEAR MEASURE

Centimeter = 10 Millimeters = 0.01 Meters = 0.3937 Inches
 1 Meter = 100 Centimeters = 1000 Millimeters = 39.37 Inches
 1 Kilometer = 1000 Meters = 0.621 Miles

WEIGHTS

Gram = 0.001 Kilograms = 1000 Milligrams = 0.035 Ounces
 1 Kilogram = 1000 Grams = 2.2 lb.
 1 Metric Ton = 1000 Kilograms = 1 Megagram = 1.1 Short Tons

LIQUID MEASURE

1 Milliliter = 0.001 Liters = 0.0338 Fluid Ounces
 1 Liter = 1000 Milliliters = 33.82 Fluid Ounces

SQUARE MEASURE

1 Sq. Centimeter = 100 Sq. Millimeters = 0.155 Sq. Inches
 1 Sq. Meter = 10,000 Sq. Centimeters = 10.76 Sq. Feet
 1 Sq. Kilometer = 1,000,000 Sq. Meters = 0.386 Sq. Miles

CUBIC MEASURE

1 Cu. Centimeter = 1000 Cu. Millimeters = 0.06 Cu. Inches
 1 Cu. Meter = 1,000,000 Cu. Centimeters = 35.31 Cu. Feet

TEMPERATURE

$5/9(F - 32) = ^\circ C$
 212° Fahrenheit is equivalent to 100° Celsius

90° Fahrenheit is equivalent to 32.2° Celsius

32° Fahrenheit is equivalent to 0° Celsius

$9/5C + 32 = ^\circ F$

APPROXIMATE CONVERSION FACTORS

TO CHANGE

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 Ounces.....
 Pounds.....
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 Miles per Hour.....

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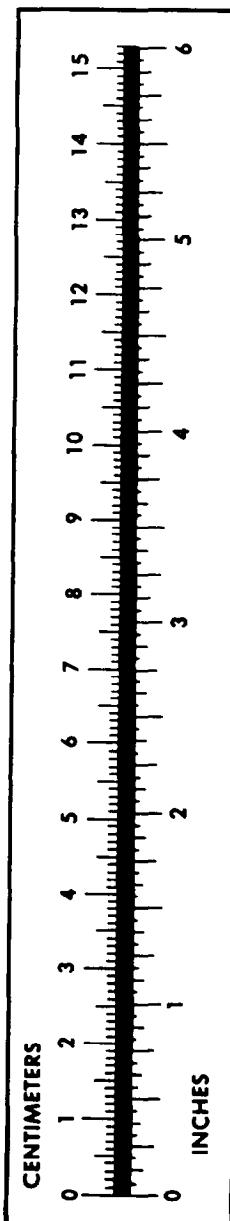
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